



**PRODUCT
CATALOGUE
OPVC PRESSURE**

2025

Pipemakers Australia

Exceptional
product quality,
customer service
focused &
environmentally
responsible



An Australia-wide company with experience-based knowledge and a reliable national distribution network to deliver on your needs.

Right from the inception of Pipemakers Australia Pty Ltd our commitment to the manufacture of the highest quality products has seen Australian Standards not only met but surpassed.

Researching and developing new, stronger and more diverse ranges of PVC pipe, PE pipe and ancillary products keeps Pipemakers at the forefront of our industry.

By exploring new ways to act on our environmental responsibility within our manufacturing activities, we aim to reduce our impact on the environment.

Our focus on building strong relationships and maintaining excellent communication with our customers ensures a consistent high level of support to meet your needs.

Quality Assurance & Sustainability



Pipemakers is a quality-endorsed company, a signatory of the Vinyl Council of Australia, and a member of the Plastic Industry Pipe Association (PIPA), demonstrating our commitment to industry best practices and environmental sustainability.

Our current certifications includes:

- Quality Management Systems - ISO 9001
- Environmental Management System - ISO 14001
- Occupational Health & Safety Management System - ISO 45001
- Best Environmental Practice (BEP)
- WaterMark Product licences
- ISO Type 5 Product licences
- All products are Australian Made



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Material Data Sheet

Poly (Vinyl Chloride) (PVC) pipe

Not classified as hazardous according to the criteria of Work Safe Australia.

Use: Water supply, irrigation, sewerage, drainage, industrial process piping, telecommunications and electrical conduit

Physical Description / Properties:

Opaque rigid solid tubes, diameters from 15 to 575mm, lengths up to 6m, various colours (eg. white, grey, blue, orange), with or without jointing sockets. Various fittings to match, (eg. tees, bends, reducers, couplings etc.).

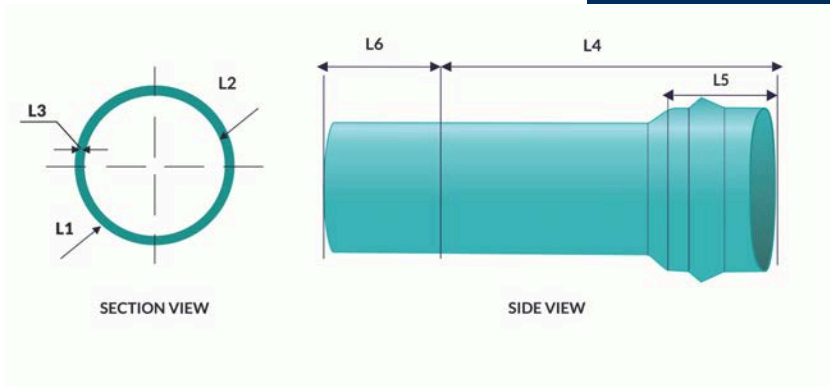
Ingredients: Chemical Name: CAS Number: Proportion: Poly (Vinyl Chloride) Polymer 9002-86-2 70 – 90% Fillers (eg. Calcium Carbonate) 471-34-1 3 – 16% Lubricants (eg. Polyethylene Wax) Not Applicable 0.8 – 1.6% Modifiers (eg. Chlorinated Polyethylene, Acrylics) Stabilisers (eg. Stearates & Sulphates of Calcium Not applicable 0 – 5% 1.6 – 4% Zinc) Pigments (eg. Titanium Dioxide) 13463-67- 1.2 – 4%



OPVC Pressure Pipe



Product List



S2 Pressure Pipe PVC-O RRJ Class 16

Pipemakers PVC-O Pressure Pipe is manufactured in accordance with AS/NZS 4441: 2017.

Available for potable water, recycled water & sewer applications.

S2 Pressure Pipe PVC-O RRJ Class 16

Product Code	Nominal Size (mm)	Mean L1 O.D. (mm)	Mean L2 I.D. (mm)	Mean L3 Wall (mm)	Socket L5 Length (mm)	Class (PN)	Length (m)	Pack Quantity
100PN16S245ORA	100	121.9	113.7	4.1	170.0	16	6	36
150PN16S245ORA	150	177.4	165.5	6.0	190.0	16	6	18
200PN16S2OR	200	232.3	216.9	7.7	220.0	16	6	10
225PN16S2OR	225	259.3	242.1	8.6	235.0	16	6	8
250PN16S2OR	250	286.2	267.3	9.5	250.0	16	6	8
300PN16S2OR	300	345.4	322.7	11.4	270.0	16	6	6
375PN16S2OR	375	426.2	399.7	13.3	305.0	16	6	2
450PN16S2OR	450	507.0	475.5	15.8	310.0	16	6	2

**PVC Pipe
Primer
& Solvent
Cement**

Product List



Solvent Cements- Non Pressure

A fast setting, high bond strength PVC pipe cement designed for adhering rigid PVC to itself.

Solvent Cement – Non Pressure

Product Code	Description	Colour	Application	Bottle Size	Box Qty
SOLV250BLU	Solvent Cement	Blue	Non Pressure	250ml	36
SOLV500BLU	Solvent Cement	Blue	Non Pressure	500ml	24
SOLV1LTBLU	Solvent Cement	Blue	Non Pressure	1 Ltr	12
SOLV4LTBLU	Solvent Cement	Blue	Non Pressure	4 Ltr	4
SOLV250CLR	Solvent Cement	Clear	Non Pressure	250ml	36
SOLV500CLR	Solvent Cement	Clear	Non Pressure	500ml	24
SOLV1LTCLR	Solvent Cement	Clear	Non Pressure	1 Ltr	12
SOLV4LTCLR	Solvent Cement	Clear	Non Pressure	4 Ltr	4

Product List



Solvent Cements- Pressure

A fast setting, high bond strength PVC pipe cement designed for adhering rigid PVC to itself.

Solvent Cement – Pressure

Product Code	Description	Colour	Application	Bottle Size	Box Qty
SOLV250GRN	Solvent Cement	Green	Pressure	250ml	36
SOLV500GRN	Solvent Cement	Green	Pressure	500ml	24
SOLV1LTGRN	Solvent Cement	Green	Pressure	1 Ltr	12
SOLV4LTGRN	Solvent Cement	Green	Pressure	4 Ltr	4

Product List



Priming Fluid
Pipemakers Priming Fluid cleans and primes PVC pipes and fittings before the application of PVC pipe cement.

Solvent Cement – Pressure

Product Code	Description	Colour	Bottle Size	Box Qty
PRIMER500CLR	Priming Fluid	Clear	500ml	24
PRIMER1LCLR	Priming Fluid	Clear	1 Ltr	12
PRIMER500RED	Priming Fluid	RED	500ml	24
PRIMER1LTRED	Priming Fluid	RED	1 Ltr	12



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Southern Region (03) 6250 3100

Western Region (08) 8361 7115



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Elizabeth SA 2025.

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