

300 Series Linear Stages

**HELIX**<sup>TM</sup>  
LINEAR TECHNOLOGIES

## Partners



## Certifications



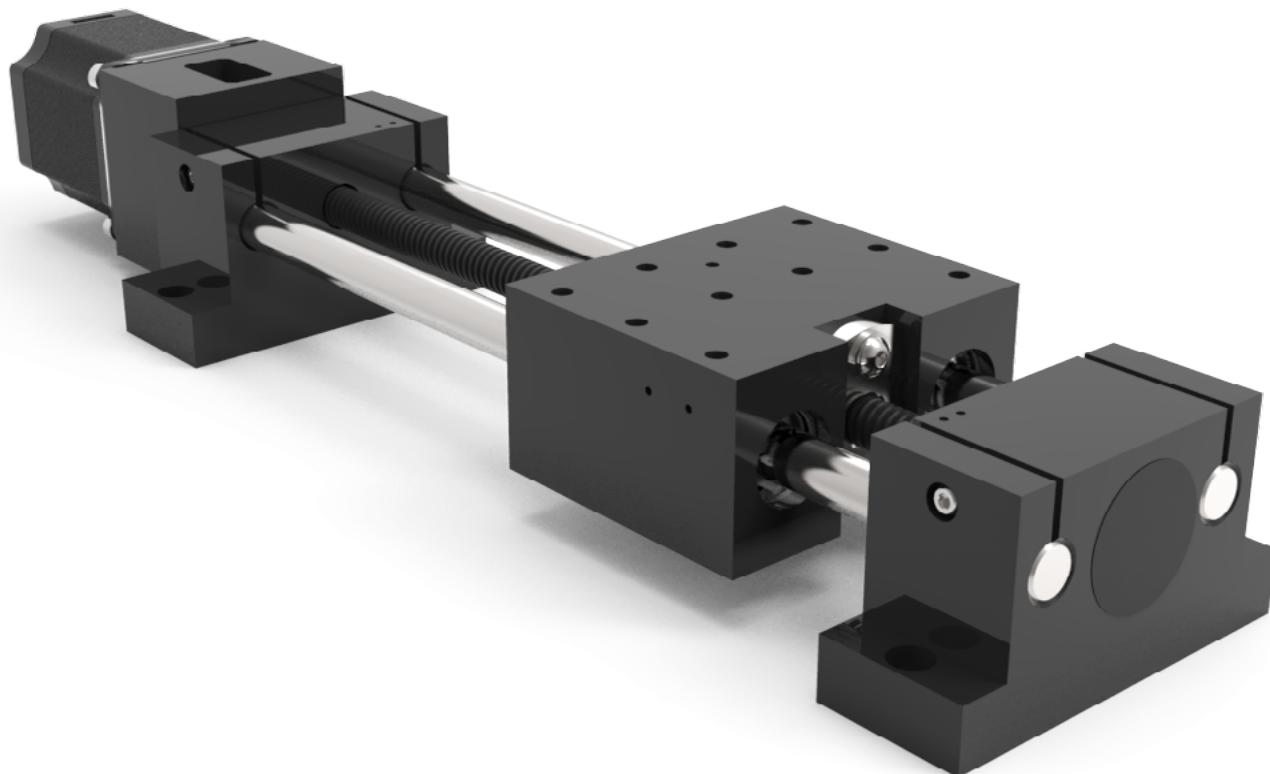
ISO 9001:2015 with Design  
Certificate No. 14.339.2



ITAR Registered

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## Market Segments Served

-  Medical & Diagnostic
-  Aerospace
-  Packaging
-  Automotive

-  Electronics
-  Transportation
-  Patient Handling
-  Entertainment

-  Semiconductors
-  Military and Defense
-  Factory Automation
-  Pulp & Paper

-  Steel
-  Chemical
-  Agriculture/Food Handling
-  Tire Manufacture



Helix Linear Technologies, Inc., Beachwood, Ohio USA

## Company

Helix Linear Technologies is a global supplier in the medical device, life science, security, semiconductor, aerospace, electromechanical, and defense industries. Leading the linear motion industry by manufacturing the highest quality linear actuation solutions in the world, we focus on helping our customers be productive and profitable. Our innovative product design solves real-world linear motion issues and builds a foundation for long term success.

## Culture

Our culture is rooted in teamwork and consists of smart, happy, and competitive professionals focused on manufacturing innovative products and delivering precise electromechanical linear motion solutions. We are in the people business, as well as the product business. Our talented employees make and sell our products, and our extraordinary scope of teamwork keeps our company healthy.

## History

Helix Linear Technologies was founded in 2011 to meet the demand for high-quality lead screws in the growing electromechanical actuation industry. Our rapid growth has included the addition of end-to-end linear actuator solutions, providing integrated solutions.

# 300 Series

## Part Number Configuration Guide

		3 11 - S - N - 050 - 7.25 - E200 A - S
<b>300 Series</b>		
<b>Motor Size (NEMA)</b>		
11		
17		
23		
<b>Motor Style</b>		
S = Single Stack		
D = Double Stack		
PS = Pluggable Smart Motor		
M125 = M12 Connector Smart Motor		
<b>Nut Type</b>		
BN = Ball Nut		
N = Freewheeling		
A = Anti-Backlash		
<b>Lead Code</b>		
See table on right		
<b>Guide Rod Length in Inches</b>		
See table on right		
<b>Encoder</b>		
ER = encoder-ready		
E200 = 200 counts per rev		
E500 = 500 counts per rev		
E1000 = 1000 counts per rev		
E2000 = 2000 counts per rev		
00 = no encoder		
<b>Encoder Position (see below)</b>		
A = Position A		
B = Position B		
<b>End Sensors</b>		
S = Optical Sensors		
00 = No Sensors		

### Guide Rod Length

Travel in mm	Guide Rod Length in Inches		
	NEMA 11	NEMA 17	NEMA 23
1.00 25.4	4.25	5.25	7.00
2.00 50.8	5.25	6.25	8.00
3.00 76.2	6.25	7.25	9.00
4.00 101.6	7.25	8.25	10.00
5.00 127.0	8.25	9.25	11.00
6.00 152.4	9.25	10.25	12.00
7.00 177.8	10.25	11.25	13.00
8.00 203.2	11.25	12.25	14.00
9.00 228.6	12.25	13.25	15.00
10.00 254.0	13.25	14.25	16.00
11.00 279.4	-	15.25	17.00
12.00 304.8	-	16.25	18.00
13.00 330.2	-	17.25	19.00
14.00 355.6	-	18.25	20.00
15.00 381.0	-	19.25	21.00
16.00 406.4	-	20.25	22.00
17.00 431.8	-	21.25	23.00
18.00 457.2	-	22.25	24.00
19.00 482.6	-	-	25.00
20.00 508.0	-	-	26.00
21.00 533.4	-	-	27.00
22.00 558.8	-	-	28.00
23.00 584.2	-	-	29.00
24.00 609.6	-	-	30.00

### Lead Codes

Lead Code	Lead		Nut Availability		
	in	mm	11	17	23
025	.025	0.6	●	●	-
039	.039	1.0	○	○	●
078	.079	2.0	●	●	●
100	.100	2.5	●	●	●
200	.200	5.1	●	●	●
250	.250	6.4	●	●	●
500	.500	12.7	●	●	●
999	1.000	25.4	●	●	●

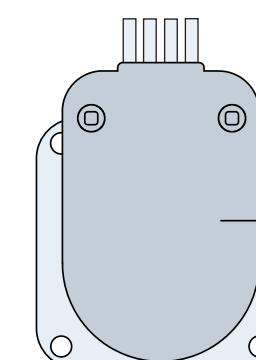
○ All nut types

● Ball Nuts only

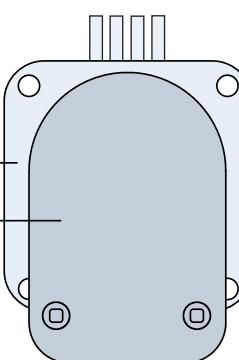
● Lead Screw Nuts only

### Encoder Positions

#### Position A

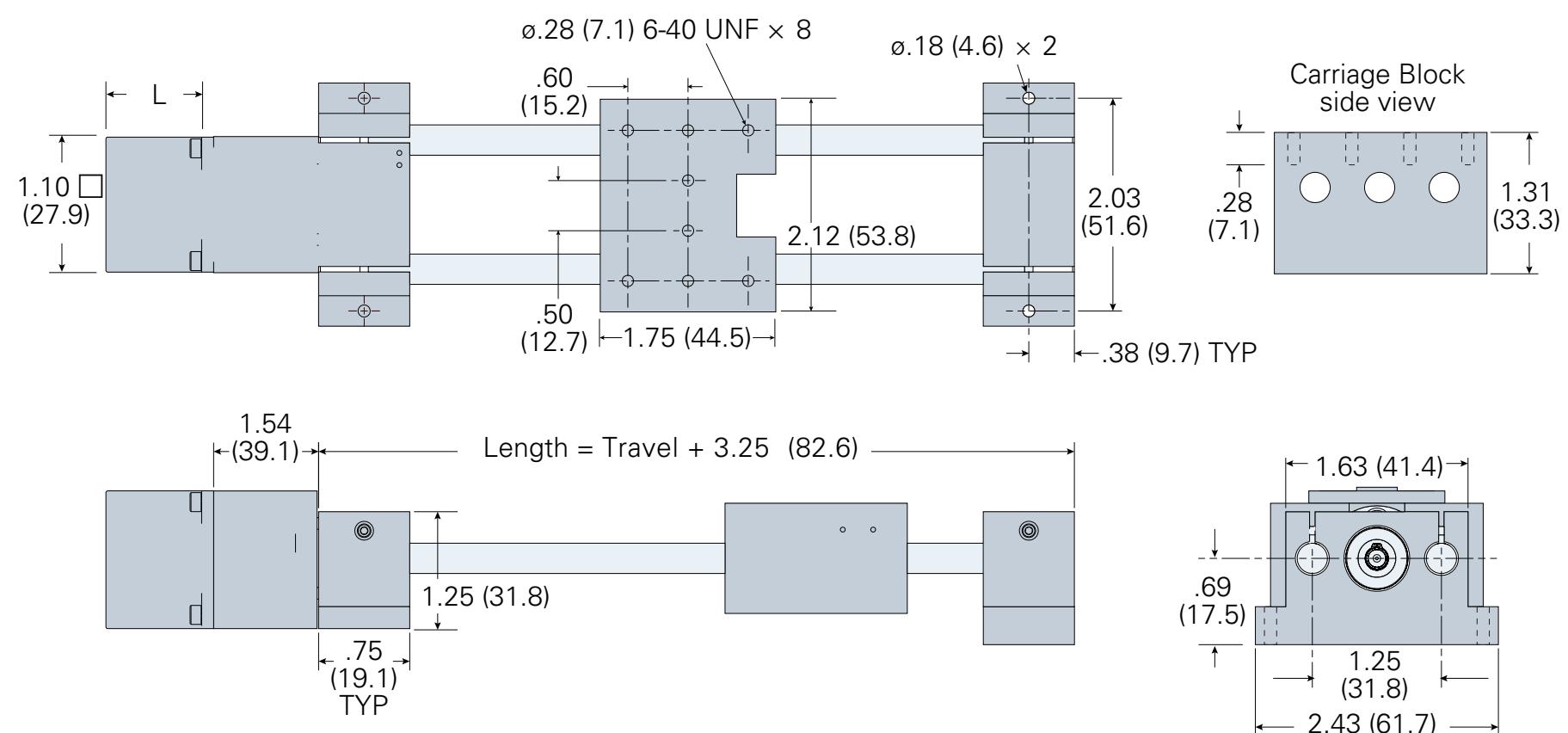


#### Position B



# 300 Series

## NEMA 11



### Guide Rod Length

Travel	Rod Length in Inches
in	mm
2.00	50.8
4.00	101.6
6.00	152.4
8.00	203.2
10.00	254.0

### Lead Codes

Lead Code	Lead in	Lead mm
039	.039	1.0
100	.100	2.5
250	.250	6.4
999	1.000	25.4

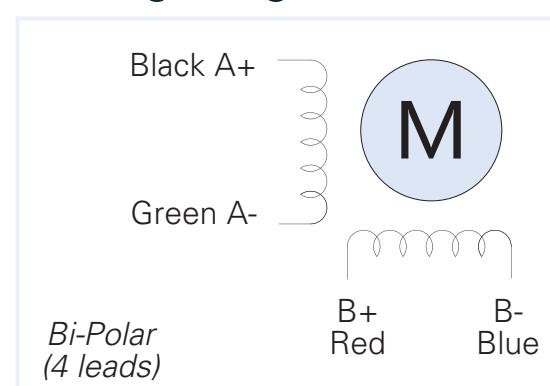
○ All Nut Types  
● Lead Screw Nuts only

### Motor Specifications

- 24 VDC
- Bipolar Wiring
- 1.8° Step Angle
- Insulation Resistance: 20 MΩ
- Temperature Rise: 135° F

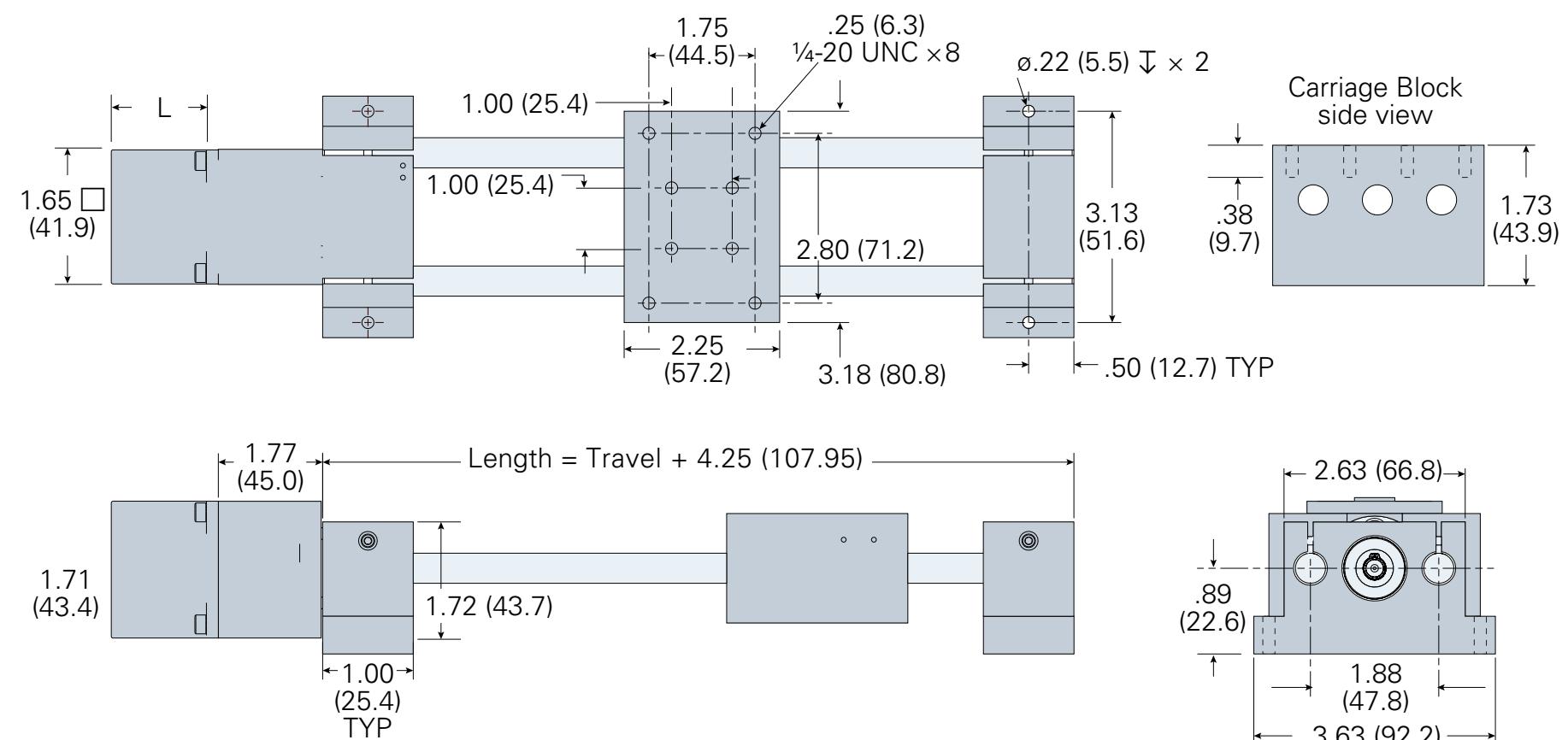
Motor Length	Current	Resistance/Phase	Inductance/Phase	Holding Torque	L	
	A	Ω	mH	N-m	in	mm
Single Stack	0.67	5.6	4.2	0.060	1.260	32
Double Stack	0.67	6.8	4.9	0.095	1.772	45

### Wiring Diagram



# 300 Series

## NEMA 17



### Motor Specifications

- 24 VDC
- Bipolar Wiring
- 1.8° Step Angle
- Insulation Resistance: 20 MΩ
- Temperature Rise: 135° F

Motor Length	Current A	Resistance/Phase Ω	Inductance/Phase mH	Holding Torque N-m	L	
					in	mm
Single Stack	1.33	2.1	2.5	0.22	1.299	33
Double Stack	1.68	1.65	2.8	0.44	1.850	47

### Guide Rod Length

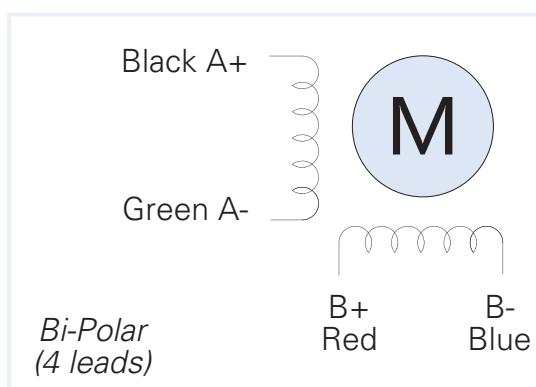
Travel in	Travel mm	Rod Length in Inches	
		Lead Code	Lead in mm
1.00	25.4	5.25	.025
2.00	50.8	6.25	.039
3.00	76.2	7.25	.078
4.00	101.6	8.25	100
5.00	127.0	9.25	200
6.00	152.4	10.25	250
7.00	177.8	11.25	500
8.00	203.2	12.25	999
9.00	228.6	13.25	All Nut Types
10.00	254.0	14.25	Lead Screw Nuts only
11.00	279.4	15.25	
12.00	304.8	16.25	
13.00	330.2	17.25	
14.00	355.6	18.25	
15.00	381.0	19.25	
16.00	406.4	20.25	
17.00	431.8	21.25	
18.00	457.2	22.25	

### Lead Codes

Lead Code	Lead in in	Lead in mm
025	.025	0.6
039	.039	1.0
078	.078	2.0
100	.100	2.5
200	.200	5.1
250	.250	6.4
500	.500	12.7
999	1.000	25.4

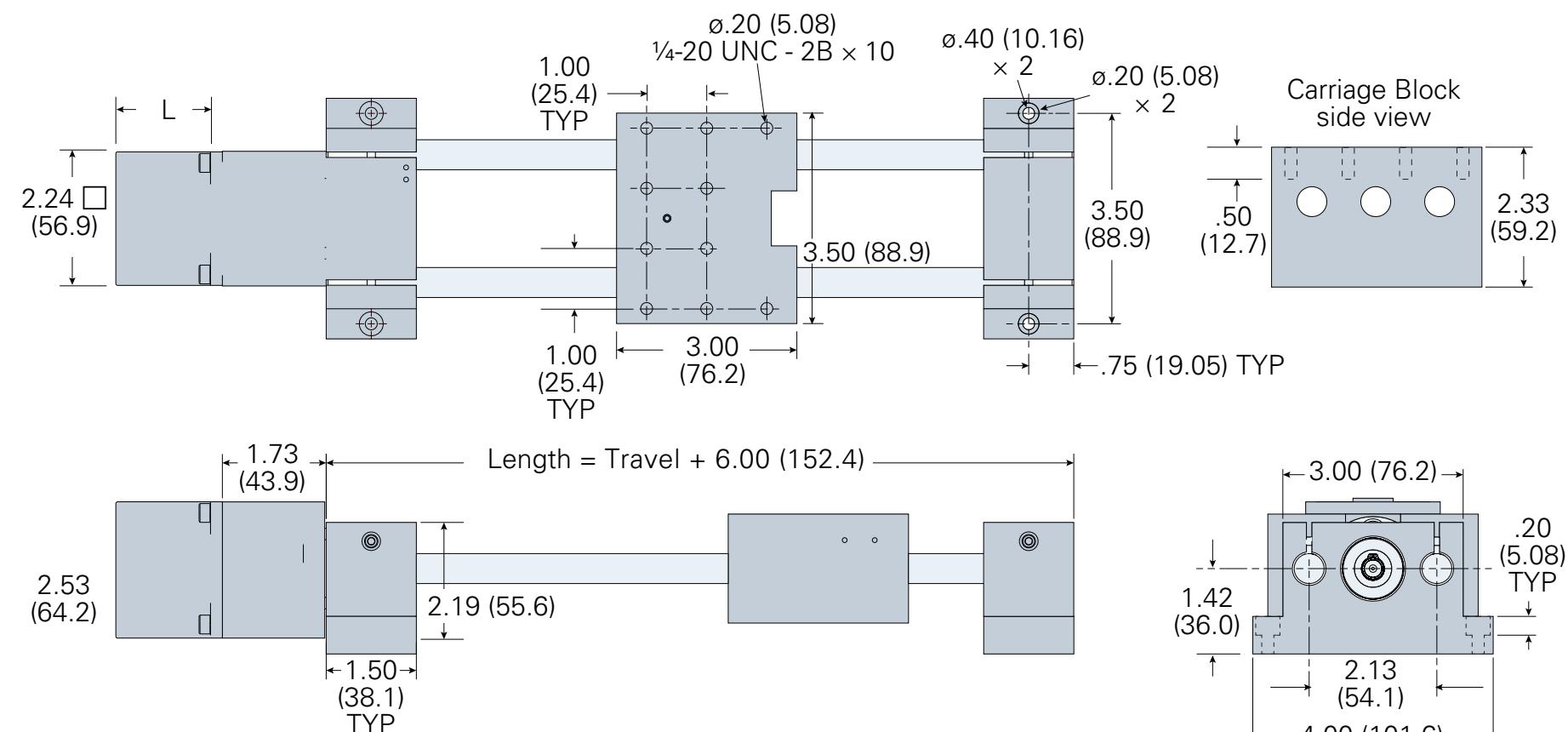
○ All Nut Types  
● Lead Screw Nuts only

### Wiring Diagram



# 300 Series

## NEMA 23



## Motor Specifications

- 24 VDC
- Bipolar Wiring
- 1.8° Step Angle
- Insulation Resistance: 20 MΩ
- Temperature Rise: 135° F

Motor Length	Current	Resistance/Phase	Inductance/Phase	Holding Torque	L	
	A	Ω	mH	N-m	in	mm
Single Stack	2.8	0.7	1.4	0.55	1.77	41
Double Stack	2.8	0.9	2.5	1.26	2.52	56

## Guide Rod Length

Travel in	Travel mm	Rod Length in Inches	
		Lead Code	Lead in mm
1.00	25.4	7.00	.039 1.0
2.00	50.8	8.00	.079 2.0
3.00	76.2	9.00	.100 2.5
4.00	101.6	10.00	.200 5.1
5.00	127.0	11.00	.250 6.4
6.00	152.4	12.00	.500 12.7
7.00	177.8	13.00	.999 1.000 25.4
8.00	203.2	14.00	
9.00	228.6	15.00	
10.00	254.0	16.00	
11.00	279.4	17.00	
12.00	304.8	18.00	
13.00	330.2	19.00	
14.00	355.6	20.00	
15.00	381.0	21.00	
16.00	406.4	22.00	
17.00	431.8	23.00	
18.00	457.2	24.00	
19.00	482.6	25.00	
20.00	508.0	26.00	
21.00	533.4	27.00	
22.00	558.8	28.00	
23.00	584.2	29.00	
24.00	609.6	30.00	

## Lead Codes

Lead Code	Lead in mm	Lead in inches	
		Lead Code	Lead in mm
039	.039	1.0	●
078	.079	2.0	●
100	.100	2.5	●
200	.200	5.1	●
250	.250	6.4	●
500	.500	12.7	●
999	1.000	25.4	●

● Ball Nuts Only  
● Lead Screw Nuts only

## Wiring Diagram

