



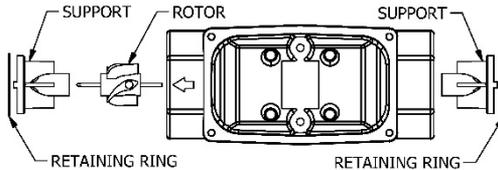
Industrial Grade Electronic Digital Meters Rotor and Support Kit - Instruction Sheet

WARNING!

During turbine removal, liquid may spill. Follow the liquid manufacturer's safety precautions for cleanup of minor spills.

1. Remove the turbine from the system.

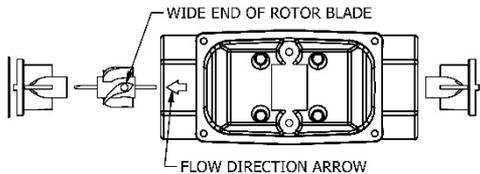
NOTE: Carefully notice the orientation of all internal parts as they are removed, especially the orientation of the rotor to the flow direction arrow.



2. Using a small tool such as a screwdriver or awl, gently pry one retaining ring from its groove. Remove the support. If necessary, use needle nose pliers. Little or no force should be required.
3. Carefully remove the rotor.

CAUTION: Handle the rotor carefully. Even small scratches or nicks can affect accuracy.

4. Turn the turbine over and remove the other retaining ring and support.
5. Discard old internal parts.
6. Replace one support and retaining ring. Parts should drop easily into place with little or no force.
7. Install the rotor. Make sure the wide end of the rotor's blades face the flow direction.



8. Turn the turbine over and drop the second support into place. Put the final retaining ring into position.
9. Reinstall the turbine, purge the system of air, and verify accuracy before use.

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