

Starrett®

Precision, Quality, Innovation

BAND SAW BLADES

Bi-Metal

Carbide Tipped

Carbide Grit

Carbon

Portaband

Diamond Grit

Wood Cutting

Food Processing

Power Hacksaws

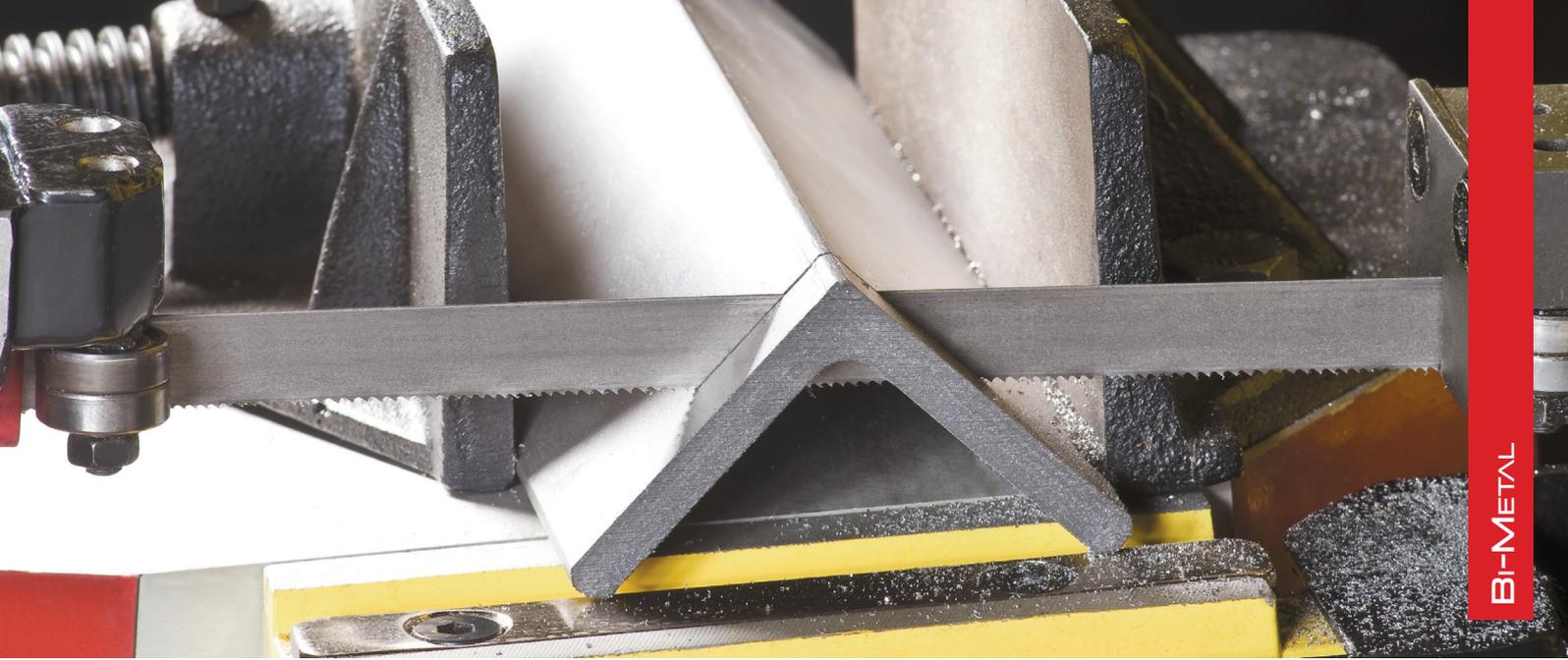
Accessories

Services

Catalog 60R



BI-METAL BAND SAW BLADES



BI-METAL

INTENSS™ PRO-DIE



FEATURES

- Split Chip Advantage Technology
- Multiple cutting edges-Multi Edge Performance

BENEFITS

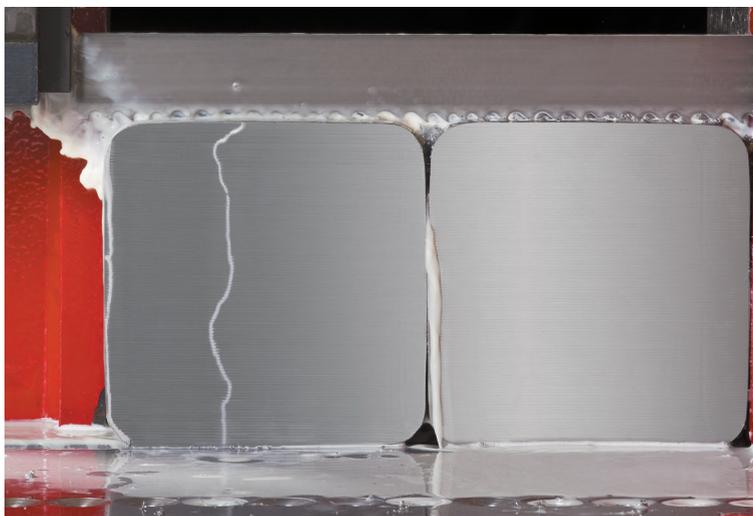
- Technology that allows faster cutting rates for longer blade life
- Cost-effective over conventional carbon steel blades
- Excellent fatigue, abrasion and shock resistance

APPLICATIONS

- Ideal for contour cutting on vertical machines
- Carbon steel and low alloy steels
- Sheet metal
- Die and Mold steel
- Stainless steel

Width x Thickness		Pitch/Rake	Material No.
in	mm		
1/4 x .025	6 x 0.65	10-14/IP-P-R	99079*
		14-18/RG-S-W	99080*
1/4 x .035	6 x 0.90	10-14/IP-P-R	99078*
		8-12/IP-P-R	99122*
3/8 x .025	10 x 0.65	10-14/IP-P-R	99124*
		14-18/RG-S-W	99125*
3/8 x .035	10 x 0.90	6/HH-P-R	99093*
		14-18/RG-S-R	99190*
1/2 x .020	13 x 0.50	4/HH-P-R	99143*
		6/HH-P-R	99151*
1/2 x .025	13 x 0.65	6-10/IP-P-R	99102*
		8-12/IP-P-R	99165*
1/2 x .035	13 x 0.90	10-14/IP-P-R	99186*
		14-18/RG-S-W	99188*
1/2 x .020	13 x 0.50	4/HH-P-R	99144*
		6/HH-P-R	99152*
1/2 x .035	13 x 0.90	6-10/IP-P-R	99154*
		8-12/IP-P-R	99167*
1/2 x .020	13 x 0.50	10-14/IP-P-R	99178*

RG - Regular tooth profile | S - Straight (Zero) rake | R - Raker set | W - Wavy set
 IP - Intenss™ tooth profile | HH - Hook high tooth profile | P Positive rake
 *bi-metal unique® Technology
 All sizes available in 100' (30m) and 250' (75m) coils or welded bands.
 All coils supplied within plus or minus 10% of ordered size.
 Special products on request.



1. Patented process providing 170% more weld contact for superior teeth stripping resistance
2. Significantly reduced fracture and breakage
3. Multi-edge cutting performance resulting in faster cuts and longer blade life

**bi-metal
unique®**

