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ILLING[™]
P A C K A G I N G

Product Specification Sheet

Illing Part#

3062Y25S

3.5 GALLON WHITE HDPE TEAR STRIP COVER UN (Y27/S)

Part #: 3062Y25S

Size:	3.5 Gallon
Color:	White
Material:	HDPE
Style:	Plastic Round Cover
Additional Info:	UN (Y27/S)
Case Pack:	240 each
Pallet Pack:	240 each



TEN-E Packaging Services, Inc.

 Test Report # 19-MN30157
 Bway # NA-0750-AK07
 September 4, 2019

SECTION I: CERTIFICATION

 Periodic Retest of the BWAY Corporation
 6 Gallon LBR Open Head Plastic Drum with 6500 Series Plain Panel Tear Skirt Cover

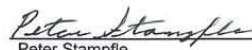
TEN-E Packaging Services, Inc. is a current DOT UN Third-Party Certification Agency under §107.403 and certifies that the BWAY Corporation packaging referenced above has passed the standards of the DEPARTMENT OF TRANSPORTATION'S TITLE 49 CFR; Performance Oriented Packaging Standards, Section 178. This package is also certified under IMDG, ICAO/IATA Regulations and the UN Recommendations on the Transport of Dangerous Goods. It is the responsibility of the end user to determine authorization for use under these regulations. The use of other packaging methods or components other than those documented in this report may render this certification invalid.

SUMMARY OF PERFORMANCE TESTS					
UN / DOT TEST	CFR REFERENCE	TEST LEVEL	TEST CONTENTS	TEST COMPLETED	TEST RESULTS
Drop	178.603	1.2 m	Clay 1/Coal Mix /Steel Weights	September 3, 2019	PASS
Stacking	178.606	226.8 Kg – 24 Hours		September 4, 2019	PASS
Vibration	178.608	4.1 Hz – 1 Hour		September 3, 2019	PASS
TEST REPORT NUMBERS:			19-MN30157 (NA-0750-AK07), 13-3207 (NA-0750-AK00)		
UN MARKING: (CFR 49 – 178.503)			u n	1H2 / Y27.0 / S / ** USA / +AA2492	
PACKAGING IDENTIFICATION CODE:			1H2 - Removable Head Plastic Drum (178.509)		
PERFORMANCE STANDARD:			Y (Packaging meets Packing Group II and III tests)		
AUTHORIZED GROSS MASS:			27.0 Kg (59.5 Lbs.)		
"S" DESIGNATION:			Denotes That Package is Intended for Solids		
YEAR OF MANUFACTURE:			** Insert year the packaging is manufactured		
STATE AUTHORIZING THE MARK:			USA		
PACKAGING CERTIFICATION AGENCY:			(+AA) TEN-E Packaging Services, Inc. (Newport, MN CAA #2006030022)		
THIRD PARTY PACKAGING IDENTIFICATION:			+AA2492		
PERIODIC RETEST DATE:			September 4, 2020		

ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY THAT THE PACKAGING TESTED IS MERCHANTABLE OR FIT FOR A PARTICULAR PURPOSE, ARE DISCLAIMED. In no event shall TEN-E Packaging Services, Inc. liability exceed the total amount paid by BWAY Corporation for services rendered. In the event of future changes to the above referenced test standards, it is the responsibility of BWAY Corporation to determine whether additional testing or updating of past testing is necessary to verify that the packaging we have tested remains in compliance with those standards.

MANUFACTURER:

 BWAY Corporation
 1603 Orchard Hill Road
 LaGrange, GA 30240


 Peter Stampfle
 Packaging Engineer
 TEN-E Packaging Services, Inc.
 1666 County Road 74
 Newport, MN 55055



Product Specifications

5.0 Gallon 90 mil LBR Pail with Tear Skirt Cover

Multiple Uses

Dry Products
Liquid Products

Product Codes

Container: **5500 Series, 55100**
Description: 5.0 gallon 90 mil Pail

Cover: 6500 Series

Description: Standard Tear Skirt Cover

Note: *Multiple fitting and venting options available

Features

Gauge: 90 mil.
Nominal capacity: 5.0 USG / 19.0 L
Stack performance: 350 lbs.*
Tare weights: Body: 2.08 lbs. / .948 kgs
Cover: .66 lbs. / .300 kgs.

Note: *Ratings will be reduced with uneven load distribution.

Specifications with Cover

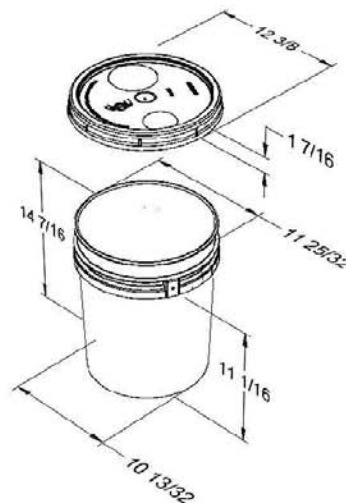
Dimensions: 12-3/8" D X 14-11/16"H
Maximum capacity: 5.36 USG / 21.2 L
Tare weight: 2.74 lbs. / 1.25 kgs.

Colors

Standard: White, Black and Natural
Custom: Available at manufacturer's discretion

Decorating Options

Four color offset printing
Print area: 33"W x 8-1/2"H
Sleeve or pressure sensitive labeling


Shipping Data

Qty. per pallet/carton:
Gross Weight (lbs./kgs.)**:
Length (in./cm.):
Width (in./cm.):
Height (in./cm.):

Bodies

240*
499 / 26
48 / 122
36 / 91.4
45 / 114

Covers

1,200*
792 / 359
50 / 127
37.5 / 95.3
96 / 243.8

Filled Containers

36 (12 per layer / 3 layers high)
Pallet Height: 47"

Estimated truckload quantity of 5,520 bodies and covers***

Notes: *Quantity can vary based on customer request

**Weight does not include pallet/packaging

***Truckload quantity based on 53' trailer

Materials

FDA approved materials
Resin: Body: High-Density Polyethylene (HDPE)
Cover: High-Density Polyethylene (HDPE)

MSDS Sheets available upon request

Optional Carrying Handle

Wire or Plastic