

Represented by



ILLING[™]
P A C K A G I N G

Product Specification Sheet

Illing Part#

31206

70 MM NATURAL PE SCREW CAP SC86 6TPI SOLID CAP NO T.E.

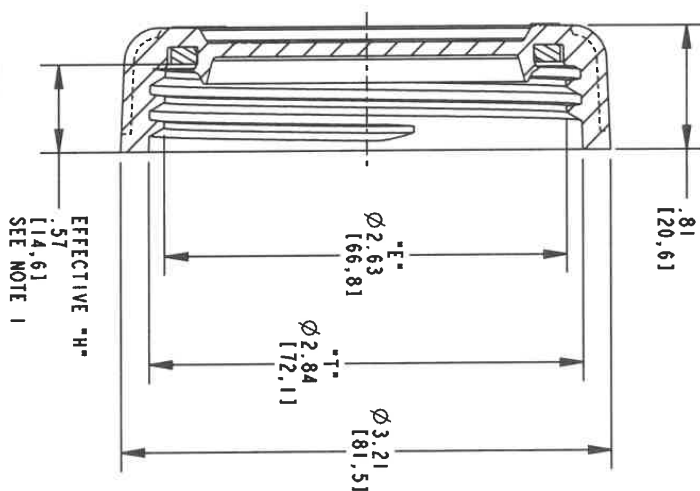
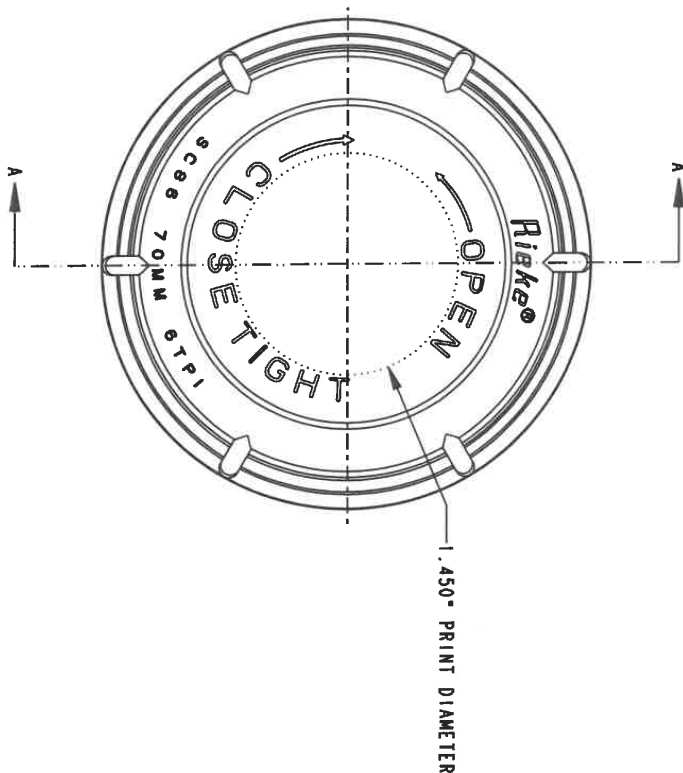
Part #: 31206

Size:	70 MM
Color:	NATURAL
Material:	POLYETHYLENE
Style:	SOLID SCREW CAP
Additional Info:	SC86, 6TPI, NO T.E.
Case Pack:	500 / EACH
Pallet Pack:	9,000 / EACH


Product Specification

Product Description:	SC-86-143 GK98W
Item Number:	03770001
Date:	August 16, 2024
Prepared By:	Lee Olinske
Approved By:	Kolandra Myers

Parameter	Specification
Material(s) of Construction:	Polyethylene
Standard Color:	Natural
Nominal Dimension:	70 mm
Opening:	M1046-01
Opening Drawing:	18005353
Drawing Revision:	Initial
Special Markings:	"←-OPEN", "←-CLOSE TIGHT"
Accessories:	GK098W EPDM gasket
Applied Torque:	80-120 in/lbs
Method of Delivery:	500 pieces/carton ~38 lbs. gross/carton 36 cartons/pallet
Components:	70mm Screw Cap (6 TPI) GK098W EPDM Gasket
Product Drawing Number:	28001930
Revision:	A



- NOTES:
1) EFFECTIVE "H" IS ESTABLISHED BY
SUBTRACTING GASKET THICKNESS FROM
OVERALL "H"
2) MATERIALS USED MEET FDA REQUIREMENTS
3) 6TPI, .167 PITCH

SECTION A-A
CUSTOMER DRAWING

PRO/E

Riehle[®] Corporation — Auburn, Indiana

CLOSURE, 70mm, 6TPI BUTTRESS

TITLES

Product

Product	SC86
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28001930

MTG LOCATION	ATTENDANCE

MATERIAL	SEE NOTES	TEMPER
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DETAIL NUMBER	SC86
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BREAK ALL SHARP EGGS WITH 1/64" RADIUS UNLESS OTHERWISE SPECIFIED		DATE
THE FOLLOWING TOLERANCES APPLY UNLESS OTHERWISE SPECIFIED:		09-APR-02
ANGLES	±1/4°	SCALE
HUNDRETH	±.02 [0.50]	
THOUSANDTH	±.010 [0.25]	
		1.0

DRAWN BY			
VLV	A	ADDED PRINT DIAMETER	8-12-04 SES
CHECKED	.	INITIAL RELEASE	22-JUN-03 WIV
RDR	CHANGE NUMBER	CHANGE	DATE BY
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CLEANLINE, FORM, WITH DOWELNUTS	
PRODUCT	SC86
DRAWING NUMBER	28001930
MFG LOCATION	AUBURN
MATERIAL	SEE NOTES TEMPER
DETAIL NUMBER	 SC86

