



3/4" GRAY VENTED RIEKE PLUG HDPE

Part #: 3128

Size:	70 MM
Color:	GRAY
Material:	HIGH DENSITY POLYETHYLENE
Style:	PLUG
Additional Info:	VENTED
Case Pack:	1000/EACH
Pallet Pack:	27000/EACH

Rieke Packaging Systems®

Customer Product Specification

Description	PPA-11-2-137-PVTFE1 w/GK91W ¾" Poly-Visegrip ® Plug
Specification Number	02030017
Date	August 25, 2021
Prepared By	Brian Jordan
Approved By	Gary Baughman

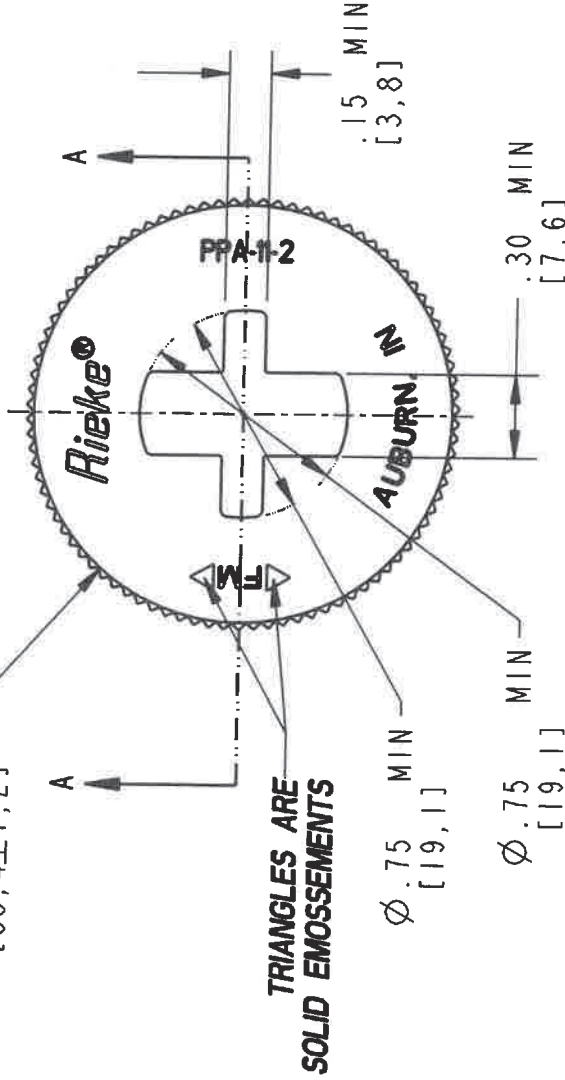
Parameter	Specification
Material(s) of Construction	Polypropylene
Standard Color (Other Colors Available Upon Request)	Gray
Nominal Dimensions in Inches (mm)	
Opening Print Drawing Number Revision	M0665 D
Special Markings	"FM"
Accessories	GK091W EPDM White Gasket PVTFE Vent
Applied Torque	9 ft.-lbs. (+15/-10%)
Method of Delivery	1000 pcs/carton ~15 lbs gross/carton 27 cartons/pallet
Components	Gray ¾" Plastic Plug GK091W EPDM White Gasket PVTFE Vent
Drawing Number Revision	28000986 E

NOTE** ALL DRAWING REVISIONS

MUST BE APPROVED BY F.M.

EI

$\phi 1.51 \pm .05$
[38,4 $\pm$ 1,2]



TRIANGLES ARE
SOLID EMOSEMENTS

$\phi .75$ MIN
[19,1]

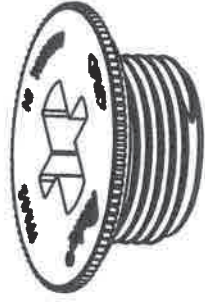
$\phi .75$ MIN
[19,1]

.31 MIN
[7,9]

SECTION A-A

3/4-14 NPS THREAD
PITCH AND DIAMETER
TO ISO 228-1:1994

.605-.665
[15,37-16,89]



PRO/E

CUSTOMER DRAWING

Rieke Corporation — Auburn, Indiana

PPA-11-2

TOOL ASS'Y NAME

PRODUCT PPA-11-2

DRAWING NUMBER 28000986

FOR AUBURN

MATERIAL

DETAIL NUMBER
PPA-11-2

TOOL ASS'Y NUMBER



E	E1) ADD **NOTE** ALL DRAWING REVISIONS MUST BE APPROVED BY F.M.	11-SEP-03	VLV
D	D1) ADD FM LOGO D2) ADD PPA-11-2 3) ADD AUBURN, INDIANA	04-MAR-03	VLV
C	MODIFIED DRAWING TO COMPLY WITH PRODUCTION 1.510 WAS 1.524, 75 WAS .716 IN 2 PLACES, .605, .665 WAS .634, .31 WAS .27	19-JUL-02	RDR
B	B1) DIM CHANGED FROM 0.75 TO 0.716 B2) DIM CHANGED FROM 0.625 TO 0.634	21-JUN-02	SB
A	ADDED RIEKE LOGO	27-MAR-01	RDR
CHANGE NUMBER	CHANGE	DATE	BY

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BREAK ALL SHARP EDGES WITH 1/64" RADIUS, UNLESS OTHERWISE SPECIFIED	DATE 21-Dec-00	DRAWN BY ARK
THE FOLLOWING TOLERANCES APPLY UNLESS OTHERWISE SPECIFIED:	CHECKED JPS	APPROVED
ANGLES $\pm 1/4^\circ$	SCALE NTS	
HUNDREDTH $\pm .010$		
THOUSANDTH $\pm .005$		