

Represented by



Product Specification Sheet
Illing Part# 3308AH

8OZ PET BOTTLE ACTIVE HINGE

Part #: 3308AH

Size:	8OZ
Color:	CLEAR
Material:	PET
Style:	BOTTLE ACTIVE HINGE
Additional Info:	
Case Pack:	
Pallet Pack:	2992/EACH

Represented by



ILLINGTM
P A C K A G I N G

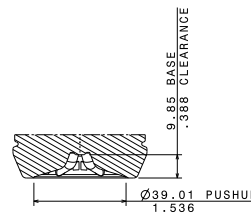
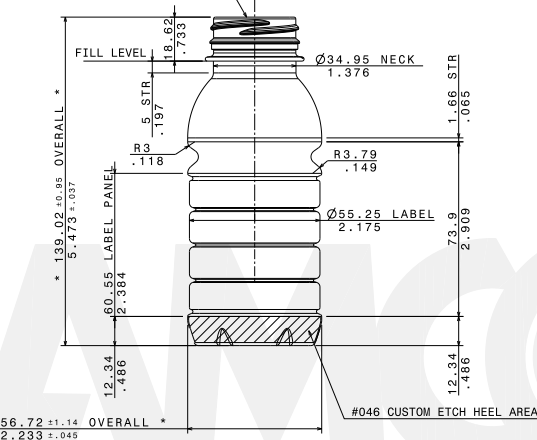
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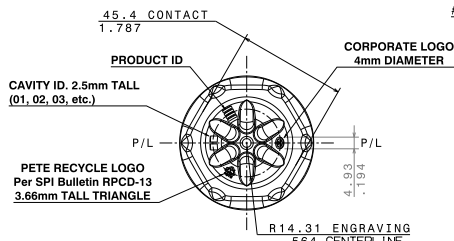
3308AH

© AS OF DATE BELOW ANCOR PET PACKAGING.

38mm VSJ/VLJ AMORPHOUS FINISH



Section view A-A
Scale: 1:1



All Base engraving per CAD Geometry
Recessed in mold 0.3mm / .012",
raised on container

Features or characteristics of AMCOR PET Packaging hot fillable PET beverage containers may be protected by one or more of these U.S. patents: 4, 418, 882 4, 493, 566 D-300, 805 4, 497, 855 4, 493, 567 D-313, 750 4, 850, 493 5, 005, 716

Rev	Description	By	Date	EOB
A	ORIGINAL RELEASE	SS	06DEC07	0407207-004
B	SIDEWALL DIMS CORRECTED, ADDED ETCH NOTE	BSP	28JAN08	0407207-009
C	UPDATED FOR NOMINAL FILL AT SUPPORT FLANGE	SS	04MAR08	0407207-035

Notes:

1. Dimensions are nominal in millimeters/inches.
2. This drawing represents the bottle 30 minutes after manufacture.
3. The "Fresh" Capacity Specifications are to be used for process control. Production bottles should be measured 30 minutes after manufacture. This data will be used to establish the process control limits.
4. The "As Delivered" specifications apply to containers at the time of delivery to the customer. This assumes that the bottles have been stored in a warehouse for a reasonable period of time, at normal storage conditions and the appropriate precautions have been taken in the transportation of the containers.
5. The dimensional tolerances to be applied to all height dimensions are the same as the tolerance applied to the Overall Height of the container.
6. The dimensional tolerances to be applied to all diameter, width and thickness dimensions are the same as the tolerance applied to the major diameter or width of the container.
7. The weight shown on the drawing is based on the design weight of the preform. The actual weight will vary based on the actual production weight of the preforms.
8. Overflow is based on the target capacity of water at its density when heated to 85° / 185°.
9. Minimum fill level: Bottom of support flange.
10. Recommended fill temperature: 85°c / 185°f.

Capacity Specification

Overflow Capacity		257 ± 7 ml
or Capacity Tolerances		
Fresh	Individual	Average
Fill Point Capacity		
Overflow Capacity		
Aged	Individual	Average
Fill Point Capacity		
Overflow Capacity		
As Delivered	Individual	Average
Fill Point Capacity		
Overflow Capacity		

Additional Information

Projected Area P/L:	Min. Half Length:	Max. Half Length:
Sq. cm	169.71	170.72

Volume & Weight Information

Calculated Overflow Capacity:		Calculated Fill Line Capacity:
257.1		ml
Total Net Vol.:	Material:	Total Container Weight:
17.57	PET	24.1
Net Vol. in Cont Body:	As Blown Density:	Container Body Weight:
11.52	cc	1.371
Net Vol. in Finish:	Finish Density:	Finish Weight:
6.07	cc	1.335
Net Vol. in Preform Body:	Amorphous Density:	Preform Body Weight:
	cc	gm/cc
Surface Area Below Neck Finish:		Avg. Wall Thickness:
256.741	sq. cm	.018" / .45 mm

Drawing Information

Preform Drawing:	Finish Drawing:	Reference Drawing:
P3681-PD	F-3204-PD	C-4643-ES6
Date:	Drawn By:	Customer:
06DEC07	SS	Stock

Title: 8oz. Stock Ribbed

Drawing Type:	Product Drawing
Drawing Number:	C-4643-PD
Rev:	C

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PET PACKAGING
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