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Product Specification Sheet

Illing Part#

340063BLK

2.5 GALLON BLACK HDPE F-STYLE BOTTLE 63-485 330G

Part #: 340063BLK

Size:	2.5 GALLON
Color:	BLACK
Material:	HDPE
Style:	F-STYLE
Additional Info:	63-485 NECK ; 330 GRAM
Case Pack:	2 / EACH
Pallet Pack:	192 / EACH

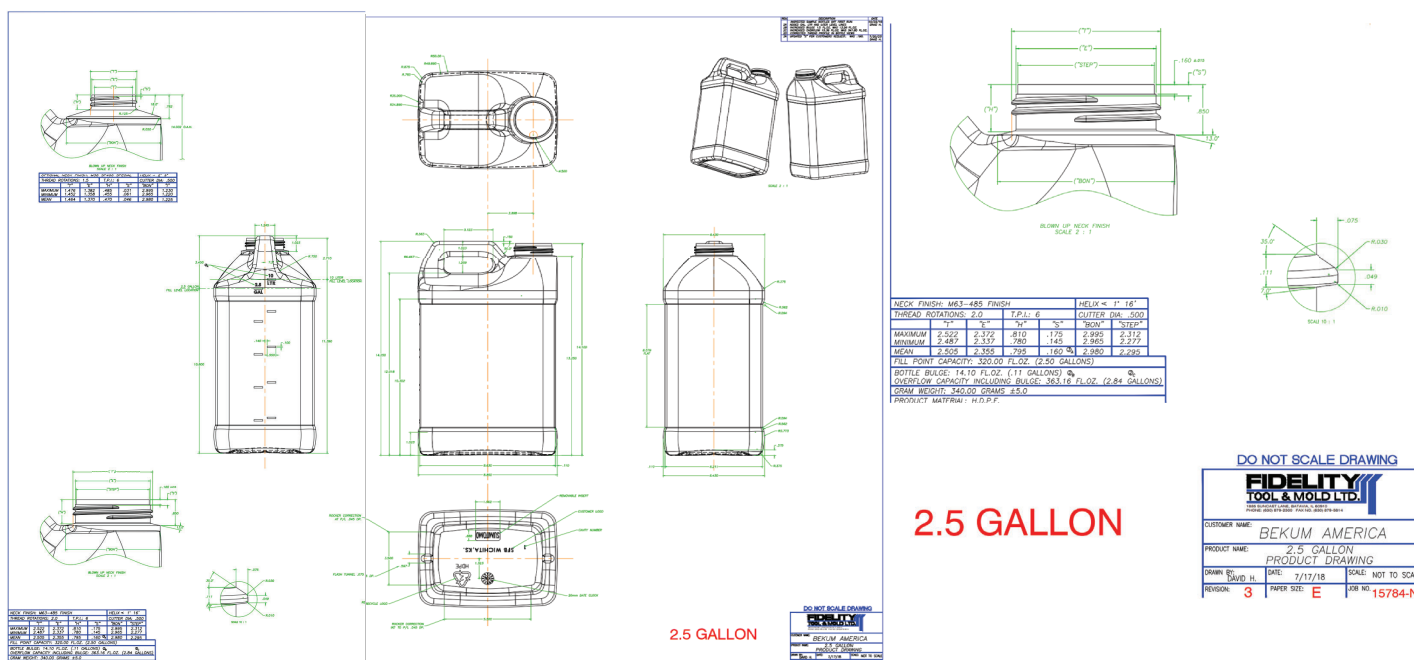


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Altium Packaging Company MATERIAL AND PRODUCT SPECIFICATIONS					
Product Name	2.5-Gallon-10-Liter F-Style 63mm-485CT				
Customer(s)	Various		MPS #	320-016	Issue Rev 0
Producing Plant(s)	1050A Wichita		Issue Date	10/5/23	Supersedes -
Product Description	2.5-Gallon-10-Liter F-Style 63mm-485CT		Issued By	Alfonso Tinoco	
General	2.5 Gallon-10-Liter F-Style				
Layer Structure	Monolayer				
Neck Finish	63mm-485CT		Mfg Platform	Bekum	Hyblow 607D
Approved Resins	Approved Colorants & Other materials		Layer Structure		
Exxon-AA45-004	Natural		Virgin	70%≥	
	Natural HDPE PCR9607-44104		Color	0%	
			Regrind	≤30%	
			PCR (Customer specific)	25%	
Notes:					
Dimensional	LSL	Nominal	USL	KPC	Additional Detail
Weight	313.50	330.00	346.50	X	
Height	14.15	14.250	14.35		
Body Length	8.80	8.850	8.90		
Body Width	6.38	6.430	6.48		
Label Panel Width		7.500			
Label Panel Height		8.125			
Wall Thickness	0.015				
Over Flow oz	368.00	369.00	370.00		
Over Flow ml					
Neck Finish					
T Diameter	2.487	2.505	2.522	X	
T Ovality			0.020		
E Diameter	2.337	2.355	2.372		
E Ovality			0.020		
S Dimension	0.145	0.160	0.175		
H Dimension	0.780	0.795	0.810		
I Dimension	0.810	0.820	0.830		
Product Performance	LSL	Nominal	USL	KPC	
Leak Test		Pass			
Drop Test		Pass			
Decoration					
Type Label	Substrate		Label Supplier		
Label Placement					
Special Instructions					
Date code (Legible)					
References			Wall Thickness Profile		
CCC Article Drawing			Customer Specification		
Neck Drawing			Other		

(C) Indicates Change from previous issue.

KPC = Key Process Criteria

Form: V1 11.23.05

Reason for Change:

Rev. 0.- Initial issue