

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

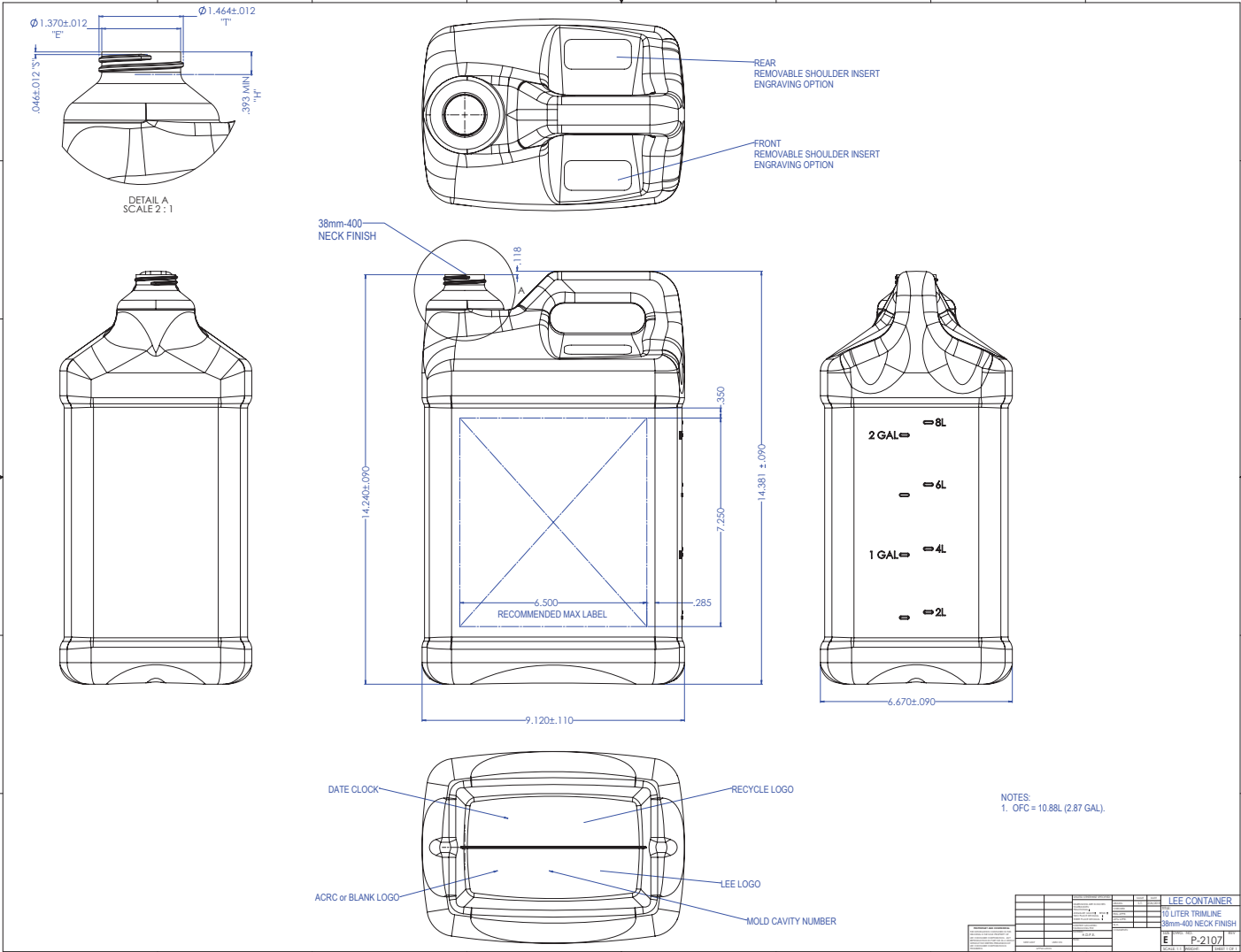
Illing Part#

3402BLACK

10L BLACK HDPE TRIMLINE NO UV INHIBITOR 38-400 FLAMED 340G 105/140 TRAY PACK

Part #: 3402BLACK

Size:	10 L
Color:	BLACK
Material:	HDPE
Style:	38-400 FLAMED
Additional Info:	340G; 105-140 TRAY PACK
Case Pack:	245
Pallet Pack:	245



Represented by



Product Specification Sheet

Illing Part#

3402BLACK



LEECONTAINER

Our Containers. Your Success.

Lee Container Production Specification

Bottle Description			
Item Code:	10TR7-192	Weight:	340 +/- 10
Product Drawing:	P-2107	Resin(s):	AA45 or equivalent
Bottle Type:	10LTR/2.5GAL TRIM, 105/140	Fluorination Level:	N/A
Color Pigment(s):	STANDRIDGE BLACK 22598	Label(s):	
Customer:	STOCK	Flame Treatment:	YES

Bottle Attributes			
Height (Over Handle):	14.381 +/-0.090	Neck Finish:	38mm-400
Height (Over Neck):	14.240 +/-0.090	Neck ID:	N/A
Width:	6.670 +/-0.090	Viewstripe Location:	N/A
Depth:	9.120 +/-0.110	E Dimension:	1.370 +/-0.012
Wall Thickness:	0.022	T Dimension:	1.464 +/-0.012
Base and Shoulder Inserts:	BLANK BOTTOM INSERT 30-31-40-41	S Dimension:	0.046 +/-0.012
	BLANK-FRONT SHOULDER-INSERT	H Dimension:	0.393 +/-0.012
	BLANK-REAR SHOULDER-INSERT	Bead Diameter:	N/A
Blow Pin OD:	N/A	Ratchet Dimension:	N/A
1. .030" Target minimum wall thickness in vertical label corners.			
2. .040" Target minimum wall thickness in bottle base at center of wide panel.			

Packaging Requirements			
Tray:	TRIMLINE XL TRAY	Divider:	N/A
Bottles per Unit:	105/140 (3/4 High)	Bottles per Tray:	35
Bottle Direction in Carton:	All necks turned in the same direction	Carton Sealed	N/A
Cartons / Layer:	N/A	Pack Layout	10TR105-140C
Stretchwrap:	WHOLE UNIT	Straps / Unit:	N/A

Cap Bottom Layer

Drop Test Procedure	
Procedure 4	Drop test should be performed two times per 8 hour shift. Drop one bottle from each mold from 4 feet on bottom only. If a bottle fails, perform a re-drop of the same mold number at 4 feet on bottom only. If a bottle fails a re-drop, notify the shift supervisor immediately and place bottles back to the previous test on hold.