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Product Specification Sheet

Illing Part#

3402N

2.5 GALLON NATURAL HDPE F-STYLE 350 GRAM 63MM

Part #: 3402N

Size:	2.5 GALLON
Color:	NATURAL
Material:	HDPE
Style:	F-STYLE
Additional Info:	350 GRAM / 63MM
Case Pack:	128 / EACH
Pallet Pack:	224 / EACH

Represented by

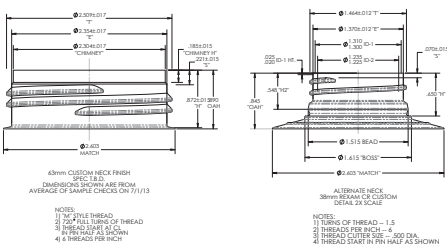
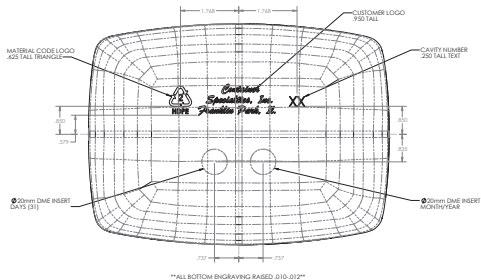
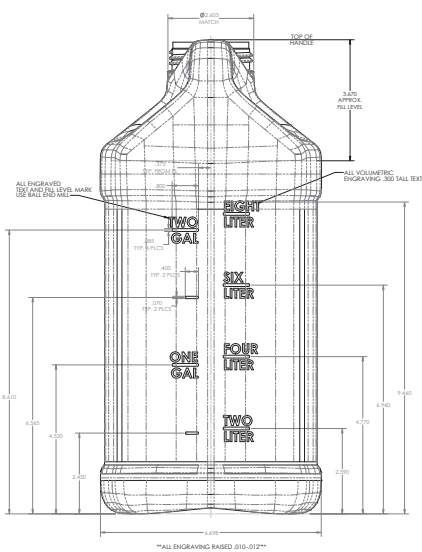
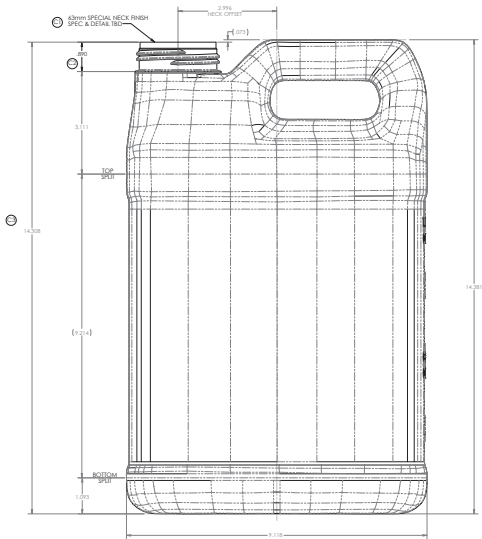


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Illing Part# 3402N

REV	DESCRIPTION	DATE	APPROVED
1	ISSUED ALTERNATE NECK BEAM FOR USE	1/10/2012	JAN
2	ISSUED ALTERNATE NECK BEAM BEAM OF CUSTOM	5/28/12	JAN
3	ISSUED ALTERNATE NECK BEAM BEAM OF CUSTOM	5/28/12	JAN
4	ISSUED ALTERNATE NECK BEAM BEAM OF CUSTOM	5/28/12	JAN
5	ISSUED ALTERNATE NECK BEAM BEAM OF CUSTOM	5/28/12	JAN
6	ISSUED ALTERNATE NECK BEAM BEAM OF CUSTOM	5/28/12	JAN
7	ISSUED ALTERNATE NECK BEAM BEAM OF CUSTOM	5/28/12	JAN
8	ISSUED ALTERNATE NECK BEAM BEAM OF CUSTOM	5/28/12	JAN
9	ISSUED ALTERNATE NECK BEAM BEAM OF CUSTOM	5/28/12	JAN
10	ISSUED ALTERNATE NECK BEAM BEAM OF CUSTOM	5/28/12	JAN



****PRODUCT SHOWN SPECIFICALLY FOR CAVITIES 3-5****

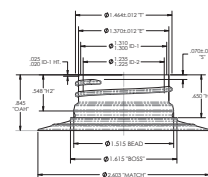
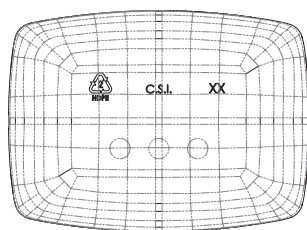
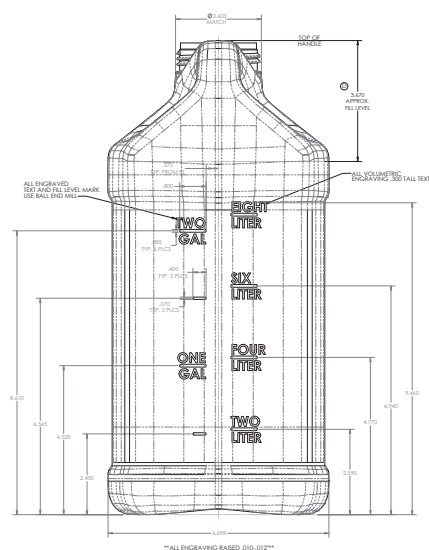
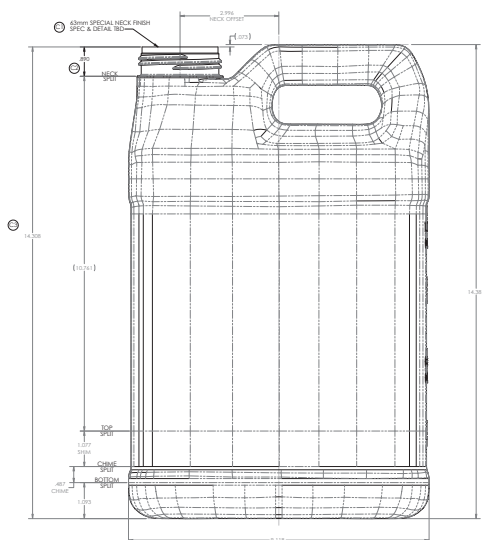
PROCESSED AND COMPLETED	DATE	BY	DATE	BY
Customer	1/10/2012	JAN	1/10/2012	JAN
Customer	5/28/12	JAN	5/28/12	JAN
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Customer	5/28/12	JAN	5/28/12	JAN
Customer	5/28/12	JAN	5/28/12	JAN
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Customer	5/28/12	JAN	5/28/12	JAN
Customer	5/28/12	JAN	5/28/12	JAN
Customer	5/28/12	JAN	5/28/12	JAN
Customer	5/28/12	JAN	5/28/12	JAN



ILLING™
PACKAGING

Illing Part#

3402N



ALTERNATE NECK
38mm Ø DIAM OR CUSTOM
DETAIL 2X SCALE

NOTES:
1) TURNS OF THREAD -- 1.5
2) THREADS PER INCH -- 6
3) THREAD CUTTER SIZE -- .500 DIA.
4) THREAD START BURN IN AS SHOWN

Notes:
1) Tolerances Unless Specified:
Vertical -- $\pm 0.090^{\circ}$
Horizontal -- $\pm 1.10^{\circ}$
Volumetric -- $\pm 3.6\text{oz}$
2) Product dimension scaled down
from dialized cavity data

****PRODUCT SHOWN SPECIFICALLY FOR CAVITIES 1-2****



PROPRIETARY AND CONFIDENTIAL The information contained on this drawing is the sole property of Mid-America Packaging, Inc. and is to be used only for the purpose intended. Any reproduction or use of this information without the written consent of Mid-America Packaging, Inc. is prohibited.	Drawn by: SFE	Date: 6/29/12	Container Style:	Description: Product Drawing 2.5 Gallon F-Style Date: E Drawing Number: MA9062-2 Rev:
	Checked: KDG	Date: 6/29/12	Weight: 372 grams	
	Container: CSI	Jab: 147.48	Max. Lateral Capacity: 320.0 oz.	
	Reference Materials:	Overhaul Capacity: 364.7 oz.	Material: HDPE	
Customer Molds: PD1176				

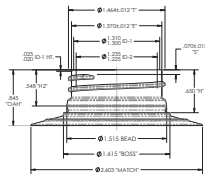
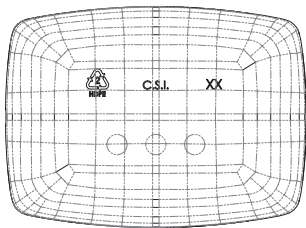
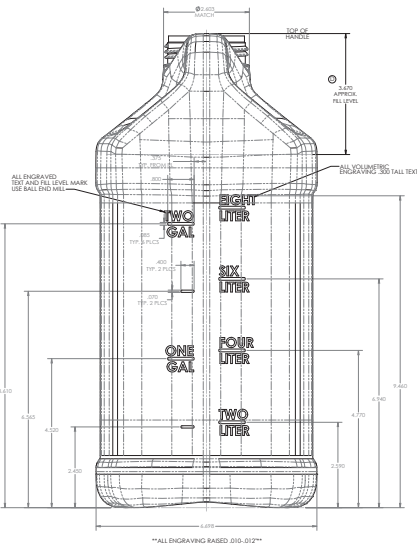
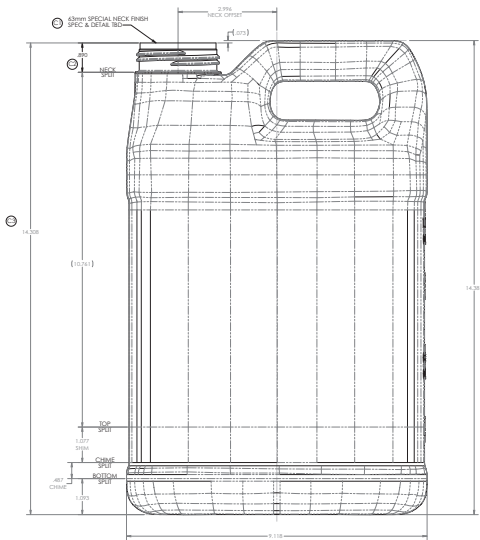
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Product Specification Sheet

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ALTERNATE NECK
30mm (1.18")
SPEC & DETAIL HERE

NOTES:
1) TAPER OF THREAD - 1.5
2) TAPER OF PIPE - 1.5
3) TAPER OF FLANGE - 1.5
4) TAPER OF FLANGE - 1.5

****PRODUCT SHOWN SPECIFICALLY FOR CAVITIES 1-2****

PROCESSED AND COMPLETED	DATE	BY	REVISION	DESCRIPTION
ILLING	01/11/17	ILLING	1	ILLING
ILLING	01/11/17	ILLING	2	ILLING
ILLING	01/11/17	ILLING	3	ILLING
ILLING	01/11/17	ILLING	4	ILLING
ILLING	01/11/17	ILLING	5	ILLING
ILLING	01/11/17	ILLING	6	ILLING
ILLING	01/11/17	ILLING	7	ILLING
ILLING	01/11/17	ILLING	8	ILLING
ILLING	01/11/17	ILLING	9	ILLING
ILLING	01/11/17	ILLING	10	ILLING

Notes:
1) Tolerances Unless Specified:
Vertical - ± .005"
Horizontal - ± .010"
2) Dimensions are based on
nominal dimensions shown on
from digital data only

