

Represented by



**ILLING**<sup>TM</sup>  
P A C K A G I N G

## Product Specification Sheet

Illing Part#

3440NSQ

# 1 GALLON 38/400 NATURAL HDPE INDUSTRIAL SQUARE

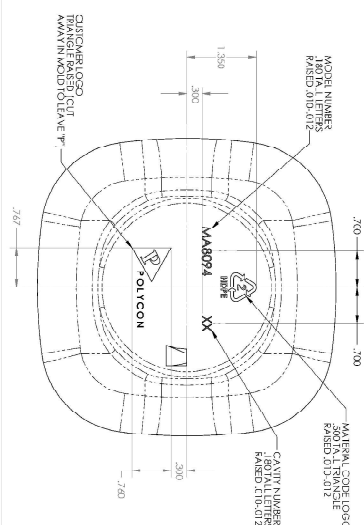
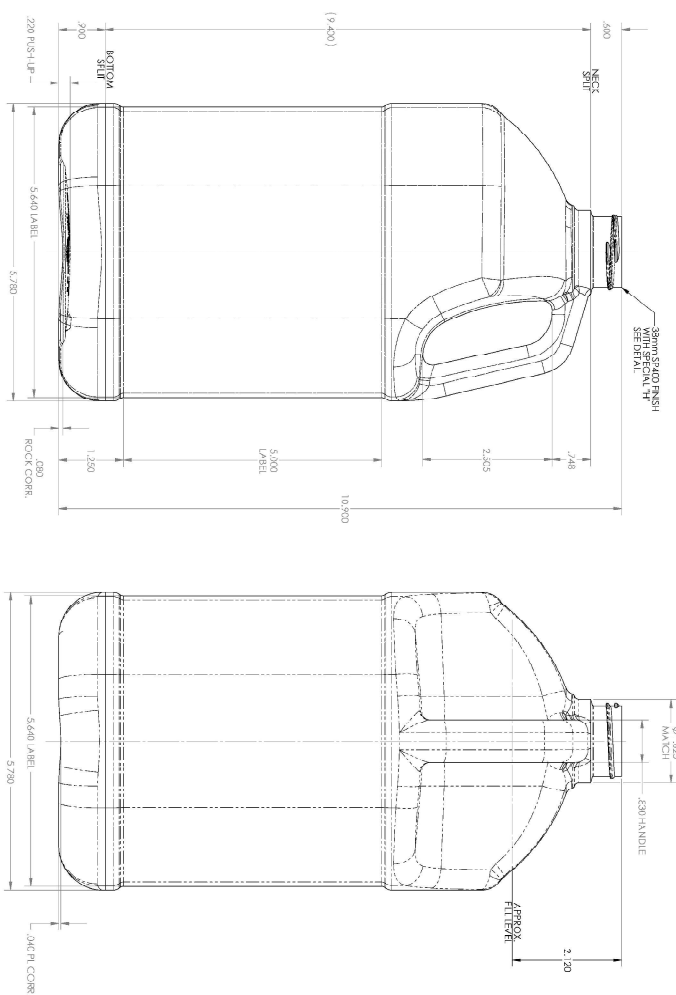
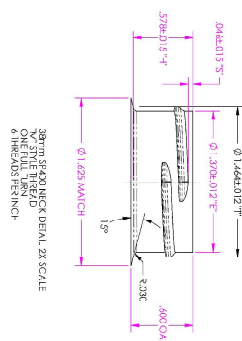
Part #: 3440NSQ

|                  |                 |
|------------------|-----------------|
| Size:            | 38/400          |
| Color:           | Natural         |
| Material:        | HDPE            |
| Style:           | Square Gallon   |
| Additional Info: | Enlarged Handle |
| Case Pack:       | 4 each          |
| Pallet Pack:     | 384 each        |

**ILLING™**  
PACKAGING

## Illing Part#

# 3440NSQ

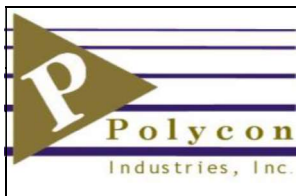


**Notes:**  
 1) Tolerances Unless Specified:  
 Vertical --  $\pm .080"$   
 Horizontal --  $\pm .080"$   
 Volumetric --  $\pm .5$ oz.  
 2) Bottles to be Checked Aged with 20 °C water  
 3) Estimated Buage -- 2,000oz.

|                                                                                                                                                                                                                                                                                                           |                                          |         |      |         |           |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------|---------|------|---------|-----------|
| <p><b>IMPORTANT AND CONFIDENTIAL</b></p> <p>THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE AND IS NOT TO BE RELEASED TO THE PUBLIC WITHOUT THE AUTHORITY OF THE NATIONAL ARCHIVES RECORDS MANAGEMENT DIVISION.</p> <p>NO. 100-447020-760-1</p> <p>NO. 100-447020-760-1</p> | From By:                                 | ALS     | Date | 7/23/07 | Container |
|                                                                                                                                                                                                                                                                                                           | Chemical:                                | KDG     |      | 7/23/07 |           |
|                                                                                                                                                                                                                                                                                                           | Culture:                                 | 203C10N | Lot: | 7/336   |           |
|                                                                                                                                                                                                                                                                                                           | Reference Materials:                     |         |      |         |           |
|                                                                                                                                                                                                                                                                                                           | E0335 Sample Cov #3 with enlarged handle |         |      |         |           |
|                                                                                                                                                                                                                                                                                                           | Weight                                   | 1.5g    |      |         |           |
|                                                                                                                                                                                                                                                                                                           | Volume Capacity                          | 28.0    |      |         |           |
|                                                                                                                                                                                                                                                                                                           | Overfill Capacity                        | 34.5    |      |         |           |
|                                                                                                                                                                                                                                                                                                           | Material                                 |         |      |         |           |
|                                                                                                                                                                                                                                                                                                           | Height                                   | 1.05    |      |         |           |
|                                                                                                                                                                                                                                                                                                           | Wgt. With Container                      |         |      |         |           |

|                                    |               |                                                                                                   |
|------------------------------------|---------------|---------------------------------------------------------------------------------------------------|
| Size:<br><b>D</b>                  | Scale:<br>1:1 |                |
| Drawing Number:<br><b>MA8094-2</b> |               | Product Drawing<br>One Galcon Industria Square<br>Broadview, MI<br>MID-AMERICA<br>Machinery, Inc. |
| SHEET<br>1 OF 1                    |               | REV.<br>.                                                                                         |



|                                                                                   |                                     |                              |
|-----------------------------------------------------------------------------------|-------------------------------------|------------------------------|
|  | CUSTOMER SPECIFICATION REQUIREMENTS |                              |
|                                                                                   |                                     | Revision Date: July 20, 2012 |
|                                                                                   | Approved by: J. Soltys              | Page 1 of 1                  |

|             |               |
|-------------|---------------|
| CODE #      | ANY           |
| CUSTOMER    | ANY           |
| BOTTLE      | SQUARE GALLON |
| MOLD #      | MA 8094       |
| NECK FINISH | 38/400        |
| RESIN       | ANY           |
| COLOR       | ANY           |

| ITEM             | MINIMUM | TARGET  | MAXIMUM |
|------------------|---------|---------|---------|
| WEIGHT           |         |         |         |
| T                | 1.452"  | 1.464"  | 1.476"  |
| E                | 1.358"  | 1.370"  | 1.382"  |
| I                | .987"   |         |         |
| S                | .031"   | .046"   | .061"   |
| H                | .535"   | .550"   | .565"   |
| SLANT            |         |         | .020"   |
| OVALITY          |         |         | .035"   |
| WALL THICKNESS   | .012"   | (Body)  |         |
| WALL THICKNESS   | .015"   | (Heel)  |         |
| WALL VARIATION   |         |         | .012"   |
| VOLUME (nominal) |         | 128 oz. |         |
|                  |         |         |         |