



## 4X1 GALLON NATURAL HDPE ROUND BOTTLE 38-400 W/ Z-DIVIDER 32ECT

**Part #: 3455**

|                  |                                   |
|------------------|-----------------------------------|
| Size:            | 1 Gallon                          |
| Color:           | Natural                           |
| Material:        | HDPE                              |
| Style:           | Plastic Round Bottle              |
| Additional Info: | 38-400 Neck, With Z-Divider 32ECT |
| Case Pack:       | 4 each                            |
| Pallet Pack:     | 192 each                          |



### PRODUCT SPECIFICATION SHEET

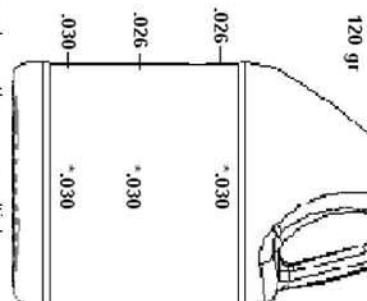
FORM #QAS-SPE  
JO #

|                    |                                                         |
|--------------------|---------------------------------------------------------|
| Creation Date:     |                                                         |
| PPI Part #         | 1GR14                                                   |
| Customer           | Stock                                                   |
| Customer Part #    |                                                         |
| Bottle Descr       | 1 GAL                                                   |
| Color -            | Natural                                                 |
| Color LDR %        | 0.0%                                                    |
| Resin              | LT523501 or Equivalent                                  |
| Special            | 0 +/- 4                                                 |
| Weight/Grams       | 120                                                     |
| Flame Treat        | SILKSCREEN                                              |
| Label Name         |                                                         |
| Label Number       |                                                         |
| H2O spots          | No water spots allowed in label panel, 10% other areas. |
| Box/Bag            | RS4GLKR                                                 |
| Bag liner          |                                                         |
| Box Sealant        |                                                         |
| Divider/pad        | DI4GLZD Z-Divider                                       |
| Pack               | 4                                                       |
| CS/Layer           | 12                                                      |
| CS/Stack           | 48/Bundle 96/Stack                                      |
| Stack instructions | Neck Down                                               |

|                         |                         |
|-------------------------|-------------------------|
| Mold Part #             | 1281R-38SPHV-10R-120    |
| Cavity #'s              | 1-20                    |
| # of Molds              | 20                      |
| Neck Finish             | 38-SPH                  |
| T Dim                   | 1.452-1.476             |
| E Dim                   | 1.358-1.382             |
| I Dim                   | 1.240-1.265             |
| H Dim                   | .550-.580               |
| L Dim                   | 0                       |
| S-1 Dim                 | .125-.155               |
| Ratchet                 | 0                       |
| Barrel                  | 0                       |
| Inside I                | 0                       |
| Dam Ring                | 0                       |
| Upper Ratchet           | 0                       |
| Lower Ratchet           | 0                       |
| L-1 H-dim               | 0                       |
| L-2 H-dim               | 0                       |
| Shear Ring              | 1.397                   |
| Overall Height          | 11.64 +/- .08           |
| Over flow Capacity      | 3895ml +/- .44 or 131.7 |
| DWN Pressure            | NA                      |
| Recipe #                | 1281R-38SPHV-10RB-120   |
| Leak Detector           | Land Seal               |
| Size/probe              |                         |
| Best Cycle              |                         |
| Grams Color Per / 3 Min |                         |
| #s / 8 hrs. @ 90%       |                         |
| Die                     |                         |
| Mandrel                 |                         |
| Striker                 |                         |
| Blow Nose               |                         |
| Other                   |                         |

|              |  |
|--------------|--|
| Label memo   |  |
| Tooling Memo |  |
| QC Issues    |  |

### SIDEWALL THICKNESS MINIMUM GUIDELINES



SW min. based on 90 samples gather over multiple runs  
LABEL APPLIED

Memo:

Fold end flaps and stack. Top box fold all flaps in and invert. S-5 slip sheet top and bottom. 2 bands lengthwise. Then stretch wrap entire stack together.

**ILLING™**  
PACKAGING

## Illing Part#

3455

