

Represented by



ILLING[™]
P A C K A G I N G

Product Specification Sheet

Illing Part#

3460NT

1 GAL NAT HDPE F-STYLE BTL 150G 38MM NECK LEVEL 3 TREATED

Part #: 3460NT

Size:	1 Gallon
Color:	Natural
Material:	HDPE
Style:	Plastic F-Style Bottle
Additional Info:	Level 3 Treated
Case Pack:	284 each
Pallet Pack:	284 each



LEE CONTAINER		DATE		TIME		TEMP		WIND		SEA		CLOUDS		VISIBILITY		REMARKS	
1 GALLON TRIMLINE																	
E		P-2074															
DATE		TIME		TEMP		WIND		SEA		CLOUDS		VISIBILITY		REMARKS			
1		2		3		4		5		6		7		8		9	



Lee Container Production Specification

Bottle Description			
Item Code:	04TR3-013	Weight:	150.0 +/- 5.0
Product Drawing:	P-2074	Resin(s):	EXXON AA45-004
Bottle Type:	1 GAL TRIMLINE F	Color Pigment:	Natural
Fluorination Level:	LEVEL 3	Flame Treatment:	N/A
Customer:	Infinity Packaging		

Bottle Attributes			
Height (Over Handle):	11.800 +/- 0.080	Neck Finish:	TRF1G-1-38REXCR-NECK
Height (Over Neck):	11.700 +/- 0.080	Neck ID:	N/A
Width:	7.450 +/- 0.090	Viewstripe Location	N/A
Depth:	4.100 +/- 0.080	E Dimension:	1.370 +/- 0.012
Wall Thickness:	0.015	T Dimension:	1.464 +/- 0.012
Base and Shoulder Inserts:		S Dimension:	0.143 +/- 0.015
		H Dimension:	0.650 +/- 0.015
		Bead Diameter:	1.530 + 0.022 / - 0.012
		Ratchet Dimension:	N/A

Packaging Requirements			
Carton or Tray:	N/A	Divider:	N/A
Bottles Per Unit:	360 - 3 High	Bottles Per Carton:	N/A
Bottle Direction:	N/A	Bottles Per Tray:	N/A
Cartons Per Layer:	N/A	Sealing Method:	N/A
Straps Per Unit:	N/A	Stretchwrap:	WHOLE UNIT

Drop Test Procedure	
Procedure 1	Drop test should be performed two times per 8 hour shift. Drop one bottle from each cavity from 4 feet high in 4 orientations. test Please refer to Procedure 1 in the Lee Container Procedure Manual for further instructions.

Lee Container Procedure Manual	Issue # 1	Date 01-13-2017
Department of Quality Assurance	Authorized by:	Created by: Joel Varnedoe
Procedure: Master Specification (07.1.3.G)		Edited by: Shelby Sirmans