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Product Specification Sheet

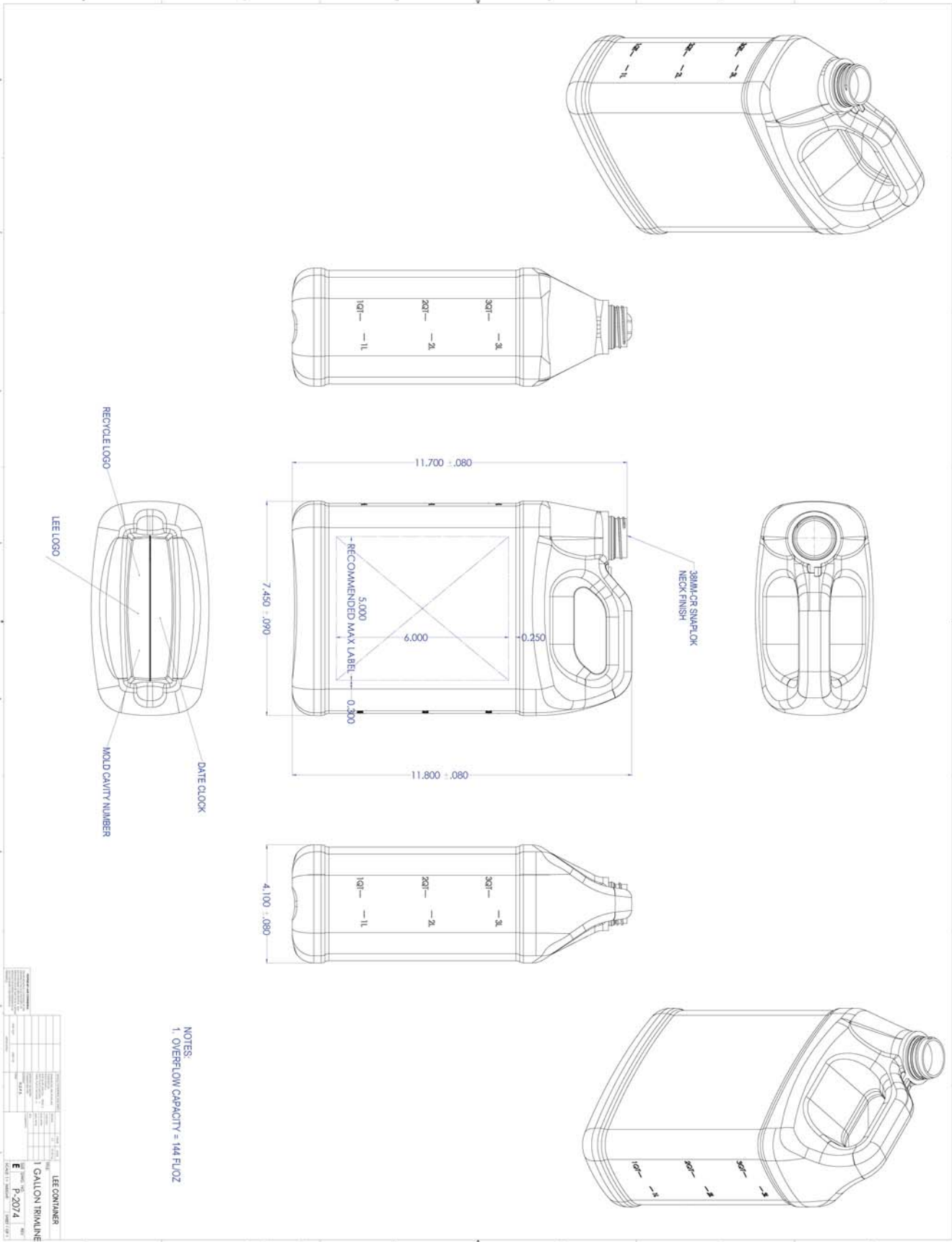
Illing Part#

3460PCR

1 GAL NAT HDPE 25%PCR F-STYLE BTL 150G 38MM NECK

Part #: 3460PCR

Size:	1 Gallon
Color:	Natural
Material:	HDPE (25% PCR)
Style:	Plastic F-Style Bottle
Additional Info:	38MM Neck
Case Pack:	284 each
Pallet Pack:	284 each




Lee Container Production Specification

Bottle Description			
Item Code:	04TRO-127	Weight:	150.0 +/- 5.0
Product Drawing:	P-2074	Resin(s):	NATURAL PCR CHEVRON 9503H
Bottle Type:	1 GAL TRIMLINE F	Color Pigment:	Natural
Fluorination Level:	N/A	Flame Treatment:	N/A
Customer:	Illing		

Bottle Attributes			
Height (Over Handle):	N/A	Neck Finish:	TRF1G-20-38REXCR-NECK
Height (Over Neck):	N/A	Neck ID:	N/A
Width:	N/A	Viewstripe Location	N/A
Depth:	N/A	E Dimension:	N/A
Wall Thickness:	0.015	T Dimension:	N/A
Base and Shoulder Inserts:		S Dimension:	N/A
		H Dimension:	N/A
		Bead Diameter:	N/A
		Ratchet Dimension:	N/A

Packaging Requirements			
Carton or Tray:	STANDARD TRAY (50X44X3 1/2)	Divider:	N/A
Bottles Per Unit:	284 - 4 High	Bottles Per Carton:	N/A
Bottle Direction:	N/A	Bottles Per Tray:	71
Cartons Per Layer:	N/A	Sealing Method:	N/A
Straps Per Unit:	2	Stretchwrap:	WHOLE UNIT
Additional Info:	1. Cap bottom layer of trays only. 2. Put each stack on a 40 x 48 pallet.		

Drop Test Procedure	
Procedure 1	Drop test should be performed two times per 8 hour shift. Drop one bottle from each cavity from 4 feet high in 4 orientations. test Please refer to Procedure 1 in the Lee Container Procedure Manual for further instructions.

Lee Container Procedure Manual	Issue # 1	Date 01-13-2017
Department of Quality Assurance	Authorized by:	Created by: Joel Varnedoe
Procedure: Master Specification (07.1.3.G)		Edited by: Shelby Sirmans