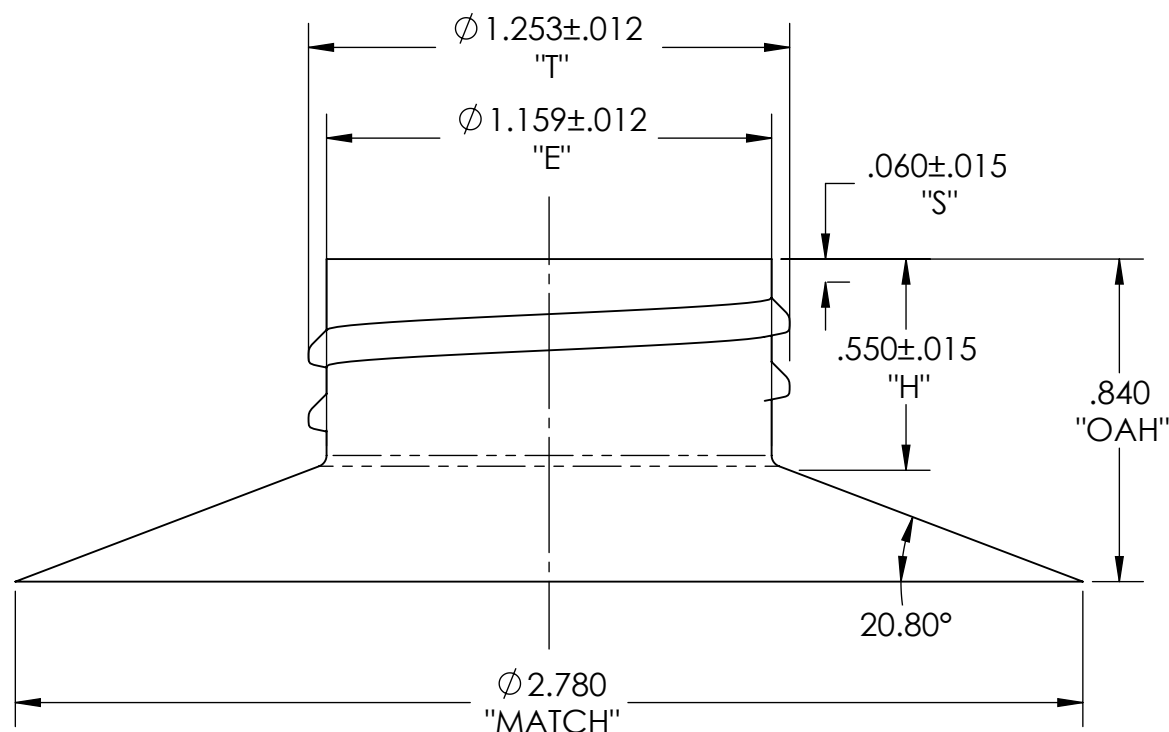
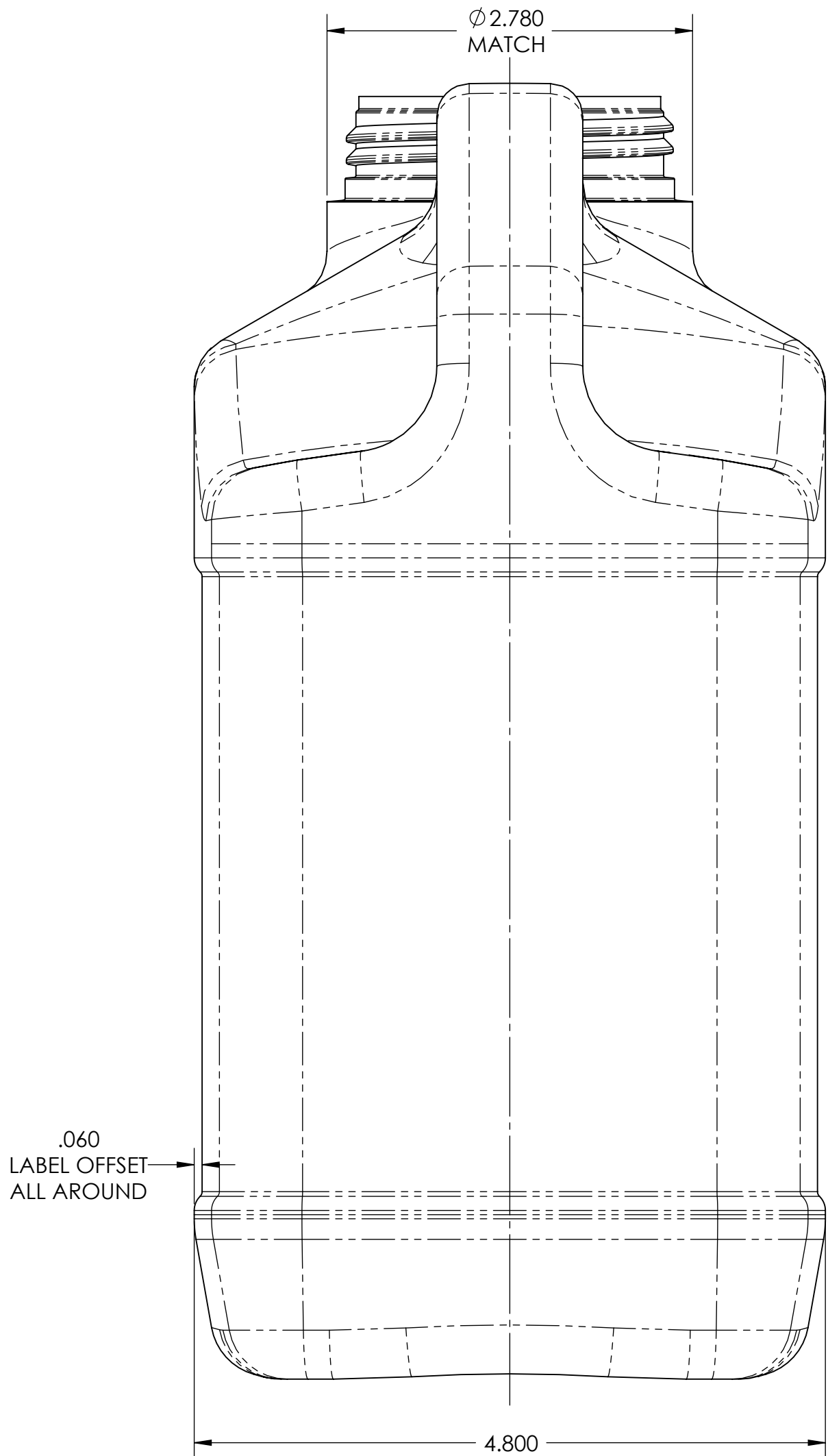
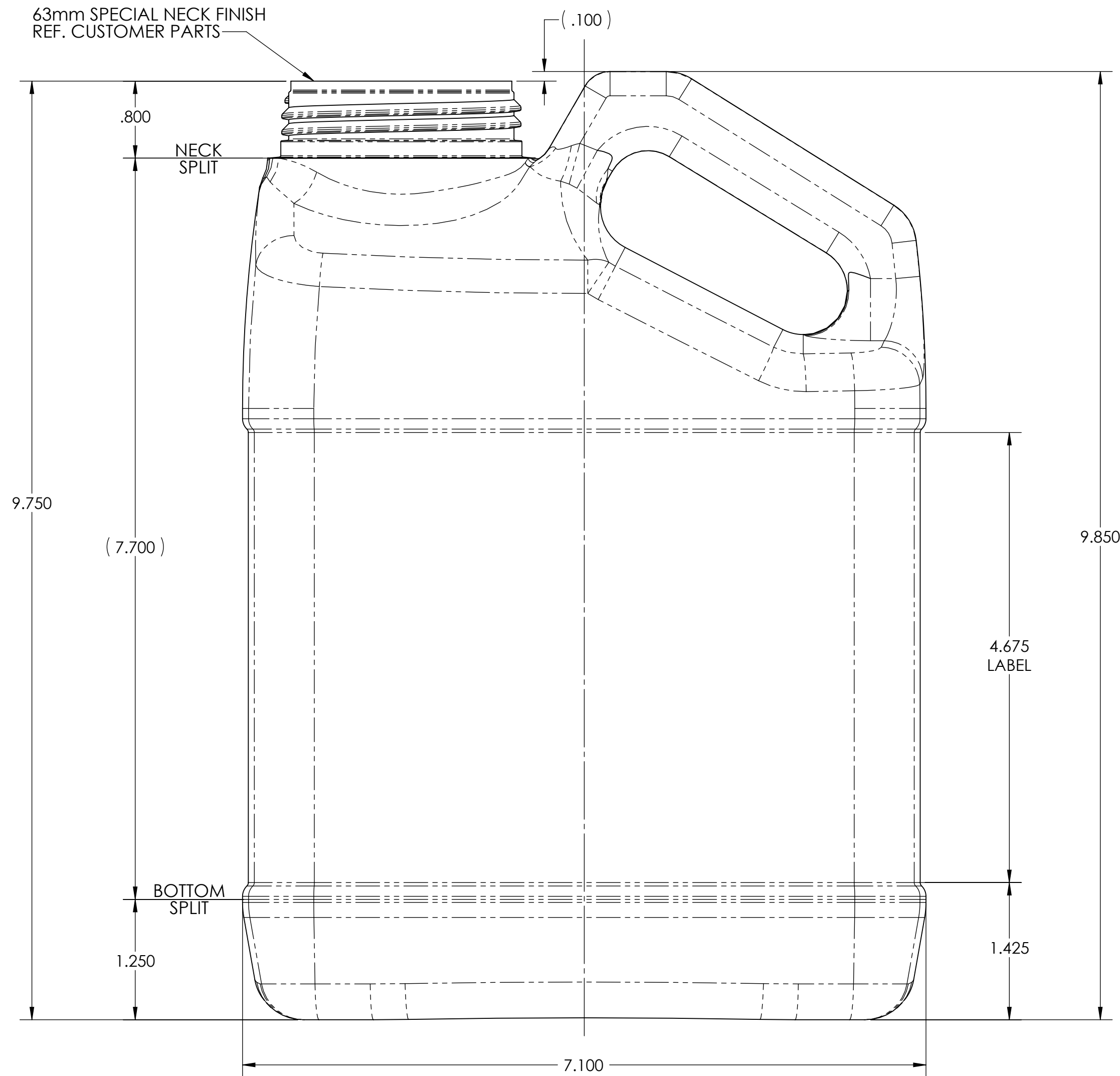
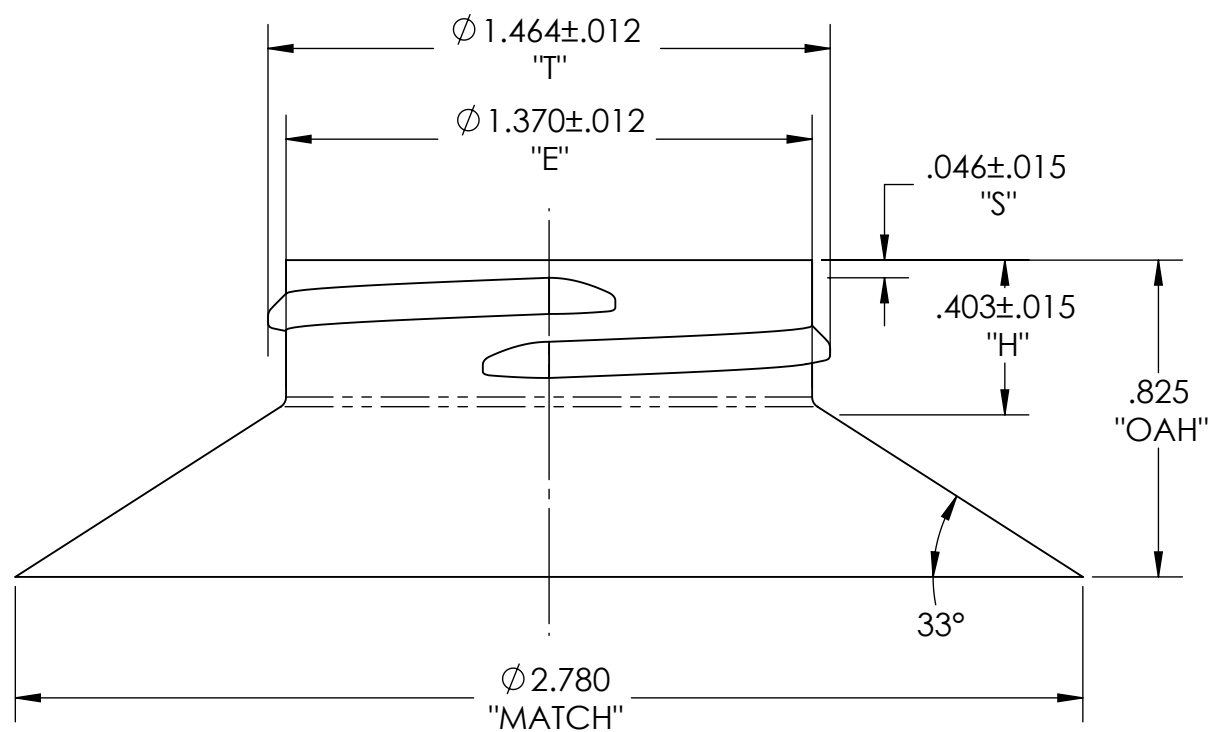


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	1) WAS .030" ABOVE HANDLE	9/29/2009	SPK
B	1) ADDED 38mm ALTERNATE NECK FINISH 2) ADDED 33mm ALTERNATE NECK FINISH	7/9/2010	SPK
C	REMOVED VIEW WITH 53mm NECK, UPDATED TITLE BLOCK	2/20/2014	SPK
D	140 GRAMS WAS 146 GRAMS	3/13/2015	SPK



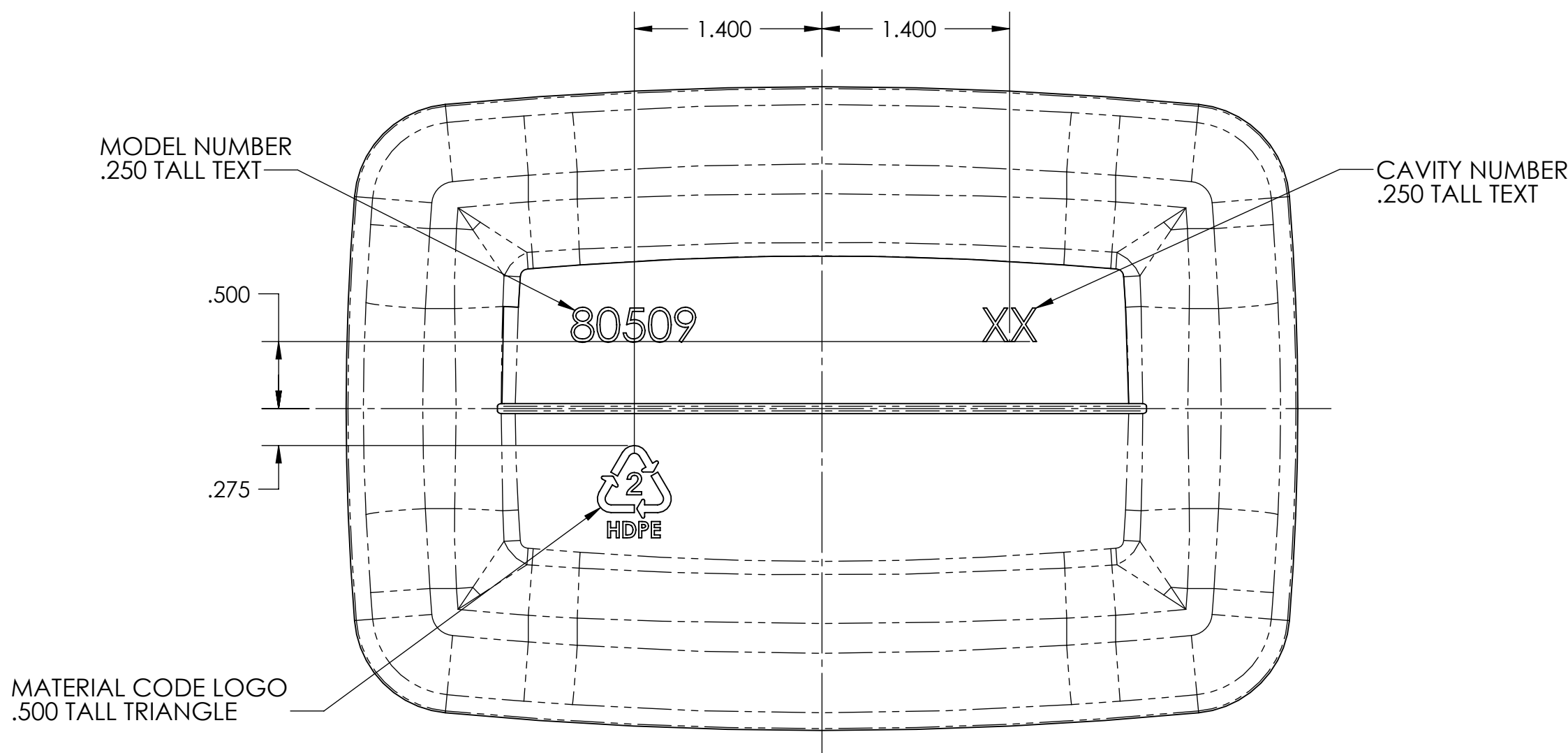
ALTERNATE 33mm NECK FINISH
CUSTOM - PER CUSTOMER SAMPLE

- 1) "L" STYLE THREAD
- 2) PITCH= .167" (6 THDS/IN)
- 3) THREAD START ON ϕ BUSHING HALF
- 4) TWO TURNS OF THREAD (720°)



ALTERNATE 38mm NECK FINISH
PER SPI STANDARDS

- 1) "M" STYLE THREAD
- 2) PITCH= .167" (6 THDS/IN)
- 3) THREAD START ON ϕ PIN HALF
- 4) ONE TURN OF THREAD (360°)



ALL ENGRAVING RAISED .010-.012

- Notes:
- 1) Tolerances Unless Specified:
Vertical -- ±.060"
Horizontal -- ±.090"
Volumetric -- ±1.5oz
 - 2) Bottles to be Checked Aged with 20°C water
 - 3) Estimated Bulge -- 3.5oz

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MID-AMERICA MACHINING, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MID-AMERICA MACHINING, INC. IS PROHIBITED.	Drawn By: SPK	Date: 9/28/09	Container Data:		Industries, Inc.			
	Checked: MJS	Date: 9/28/09	Weight 140 grams	(D)	Description: Product Drawing 128oz Slant Handle			
	Customer: Polycon	Job#: ~	Fill Level Capacity 128oz					
	Reference Materials:		Overflow Capacity 137.6oz		Size: D	Drawing Number:	REV D	
			Material HDPE					Scale: 1:1
			Customer Sample		Avg. Wall Thickness			

