

Represented by



ILLINGTM
P A C K A G I N G

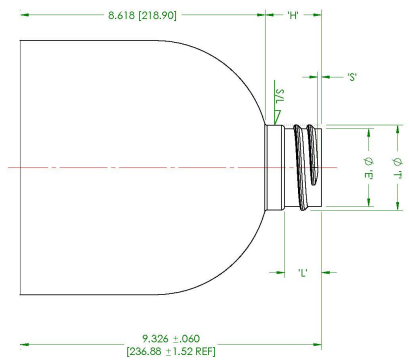
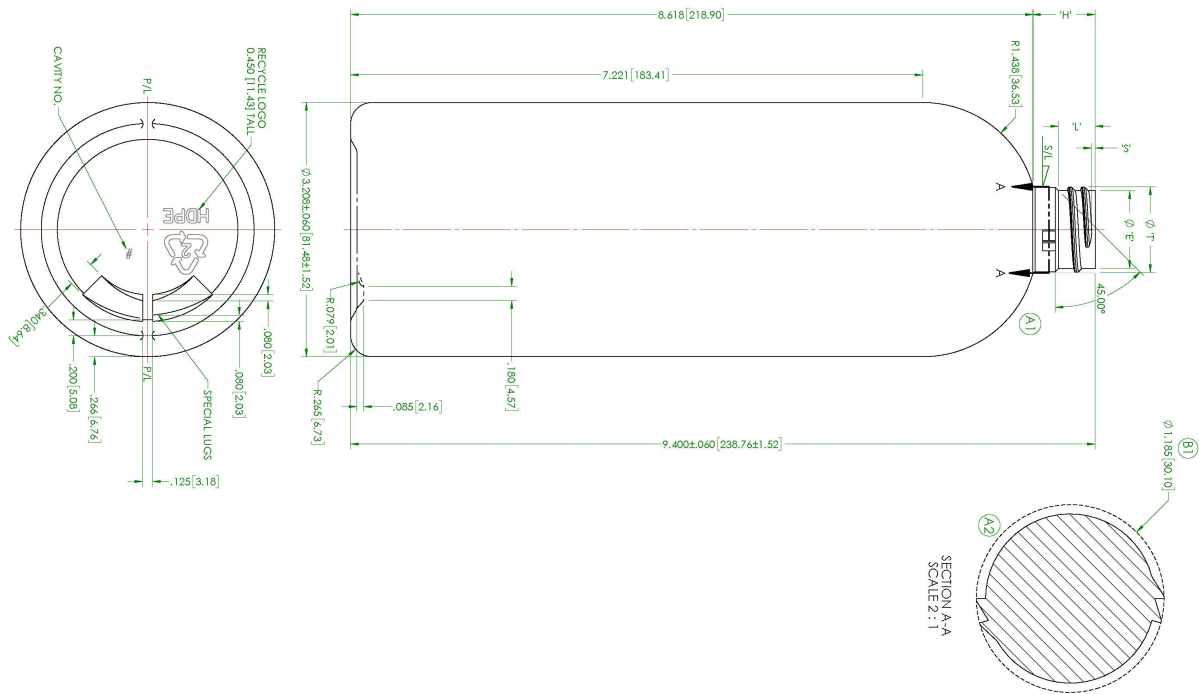
Product Specification Sheet

Illing Part# 3515NBULRATCHET

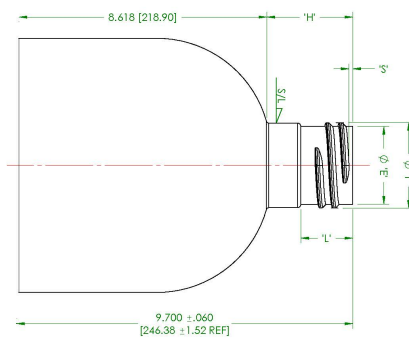
32 OZ WHITE HDPE BULLET 28-410 RATCHET 72G

Part #: 3515NBULRATCHET

Size:	32 Ounce
Color:	White
Material:	HDPE
Style:	Plastic Bullet
Additional Info:	28-410, 72 Grams, Ratchet
Case Pack:	117 each
Pallet Pack:	1,872 each



ALT NECK FINISH
M28 SP410



ALT NECK FINISH
M28 SP415

T: 1.078 ± 0.10 [27.38 ± .25]
E: .984 ± 0.10 [24.99 ± .25]
H: .708 ± 0.15 [17.98 ± .38]
S: .046 ± 0.15 [1.17 ± .38]
L: .463 MIN. [11.94 MIN]
HEX: 12.57°
T.P.I.: 6
CUT: DIA: .500 [12.70]
O/F/C: 1025ml ± 15

T: 1.078 ± 0.10 [27.38 ± .25]
E: .984 ± 0.10 [24.99 ± .25]
H: 1.082 ± 0.15 [27.48 ± .38]
S: .046 ± 0.15 [1.17 ± .38]
L: .463 MIN. [11.94 MIN]
HEX: 12.57°
T.P.I.: 6
CUT: DIA: .500 [12.70]
O/F/C: 1030ml ± 15

C4	CML	TEMPORARY NOTE REMOVED	13MAR/17		
C3	CML	MOULD NUMBER ADDED	13MAR/17		
C2	CML	OFC ADJUSTED TO 1017cc. WAS 1098cc	13MAR/17		
C1	CML	WEIGHT CHANGED TO 72g. WAS 52g	13MAR/17		
B2	CML	CHANGED TO 108g. WAS 1030	02AUG/16		
B1	CML	CHANGED TO Ø1.185. WAS Ø1.134	02AUG/16		
A2	CML	FLIPPED DETAIL VIEW DIRECTION	28JUL/16		
A1	CML	RATCHET IN COW DIRECTION WAS CW	28JUL/16		
NO.	REV. BY	DESCRIPTION	DATE		
NECK FINISH:	M28 SP410 RATCHET	GRAM WT. 72g ± 3.5	28JUL/16		
T	E	H	S	L	W
1.078 ± 0.10	.984 ± 0.10	.775 ± 0.15	.046 ± 0.15	.463 MIN.	—
27.38 ± 0.25	24.99 ± 0.25	19.69 ± 0.38	1.17 ± 0.38	11.76 MIN.	—
HEX: < 2° 57'	T.P.I.: 6	CUTT. DIA.: 0.500 [12.70]	—		
CAPACITY TO FILL LEVEL BEFORE DECORATING					
CAPACITY TO FILL LEVEL AFTER DECORATING					
OVERFLOW CAPACITY BEFORE DECORATING					
OVERFLOW CAPACITY AFTER DECORATING					
DRAWN BY: CML					
SCALE: 1:1					
DATE: 27JUL/16					
BOTIME MATL: HDPE					
CAD NAME: 39351-6					
DRAWING NO. 190-39351-PC					
MOULD NO. V10626					

ASTRO PLASTIC CONTAINER INC.

DRAWN BY:	CML	DISC:	320Z BULLET
SCALE: 1:1	DATE: 27JUL/16	DRAWING NO:	190-39551-PC
BOTTLE MATE: HDPE		MOLD NO:	V10626
CAD NAME: 39551-6			