

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3524W

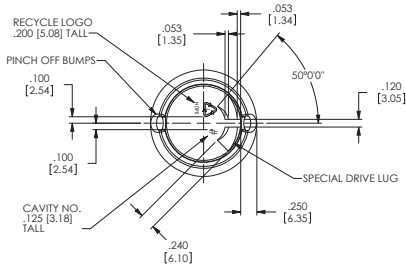
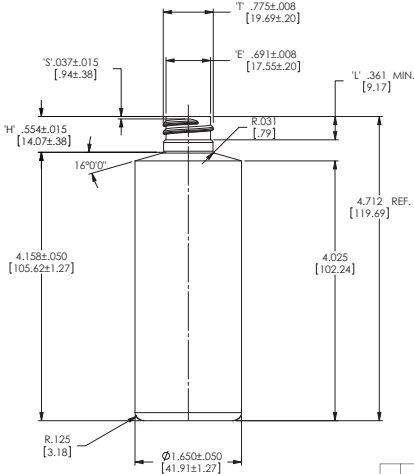
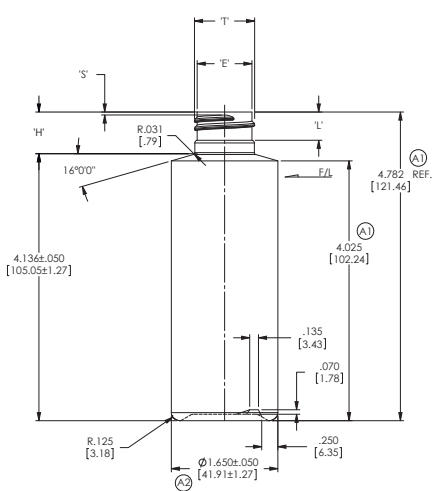
4 OZ WHITE HDPE CYLINDER 24-410 NECK 550/CTN 8800/PLT

Part #: 3524W

Size:	4 OZ BOTTLE
Color:	WHITE
Material:	HDPE
Style:	CYLINDER
Additional Info:	24-410 NECK
Case Pack:	550 / EACH
Pallet Pack:	8800 / EACH



M20-SP410



B1	1130	ISO VIEW ADDED			SEPT. 10/09		
A2	1130	DIAMETER WAS 1.655 [42.04]			AUG. 14/09		
A1	1130	HEIGHT INCREASED .028 [0.71]			AUG. 14/09		
No.		Rev.No.			Description	Date	
Neck Finish: M24-SP410					Gram Wt.: 13 ±1.5		
T		E		H	S	L	W
.932 ±.008		.848 ±.008		.646 ±.015	.046 ±.015	.437 MIN.	
23.67 ±0.20		21.54 ±0.20		16.41 ±0.38	1.17 ±0.38	11.10 MIN.	
HELIX ANGLE: 2° 34'				T.P.I.: 8		CUTT. DIA.: .375 [9.53]	
Capacity to fill level before decorating						118ml ±5	
Capacity to fill level after decorating							
Overflow Capacity before decorating						134.5ml ±5	
Overflow capacity after decorating							
McKernan Packaging Clearing House® Quality Discount Packaging							
Drawn By: 1130				Desc. 4oz. CYLINDER			
Scale: 1-1		Date: AUG.12/09		EP-30120			
Bottle Mat'l: HDPE							
Cad Name:							

Drawing checked specifically for:
Neck finish:
Weight:
Capacity:
Material:
Special Requests:
Product design to be approved before mould cavities are machined.
Approved BY
Date:
This drawing subject to standard industry tolerances S.P.I.