

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3527

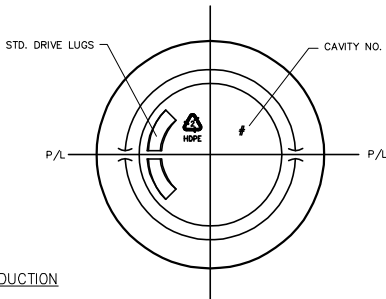
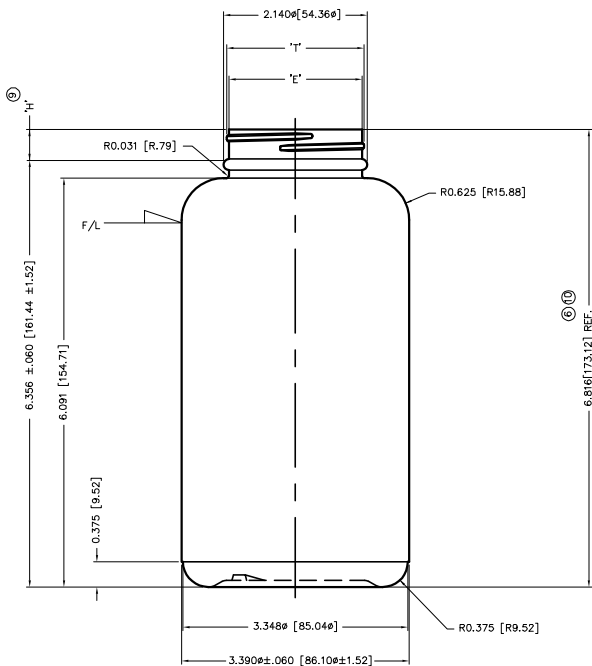
25 OZ. BAQUACIL BOSTON RD BTL 53-400

Part #: 3527

Size:	25 OZ
Color:	BLUE
Material:	HDPE
Style:	BOSTON ROUND
Additional Info:	53-400
Case Pack:	123/CTN
Pallet Pack:	1968/PLT



www.illingpackaging.com



TEMPORARY DRAWING—NOT RELEASED FOR PRODUCTION
THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
FINAL SIZES AND VOLUME ARE SUBJECT TO MOULDING
SPECIFICATIONS AND PRODUCTION QUALIFICATIONS.

①	CBD	.864ml O/F/C WAS 862ml	JAN.30/02
②	CBD	6.816 REF. HT. WAS 6.764	JAN.30/02
③	CBD	.485 +/- .015 INCLUDES SPIN DOME TOP ANGLE	JAN.30/02
④	CBD	'L' STYLE THREADS WERE 'M' STYLE	JAN.30/02
⑤	CBD	862ml O/F/C. WAS 871ml	JAN.28/02
⑥	CBD	6.794 REF. HT. WAS 6.906	JAN.28/02
⑦	CBD	.046 'S' WAS .045	JAN.28/02
⑧	CBD	1.955 'E' WAS 1.985	JAN.28/02
⑨	CBD	2.049 'T' WAS 2.060±.007	JAN.28/02
⑩	CBD	.408 'H' WAS .550 ±.015	JAN.28/02
⑪	CBD	M STYLE 53 400 NECK WAS L STYLE	JAN.28/02

NO.		REV.		DESCRIPTION			DATE			
NECK FINISH: L53-SP400 (SPECIAL) ①⑧ GRAM WT. 45 ±3.0										
'T' ③		'E' ④		'H' ⑨		'S' ⑤		'L' ⑥	'W' ⑦	
2.049 ±.007		1.955 ±.007		.485 +/- .015		.046 ±.015				
52.04 ±0.18		49.66 ±0.18		11.68 ±.38		1.16 ±0.38				
HELIX <: 1' 30"				T.P.I.: 6		CUTT. DIA.: .500				
CAPACITY TO FILL LEVEL BEFORE DECORATING									750ml ±13	
CAPACITY TO FILL LEVEL AFTER DECORATING										
OVERFLOW CAPACITY BEFORE DECORATING									864ml ±15 ⑦ ⑩	
OVERFLOW CAPACITY AFTER DECORATING										

DRAWING CHECKED
SPECIALLY FOR
NECK FINISH
WEIGHT
CAPACITY
MATERIAL
SPECIAL REQUESTS
PRODUCT DESIGN TO BE
APPROVED BEFORE MOLD
CARRIES ARE BURNED
APPROVED BY
DATE
This drawing subject to
customer liability limitations
B.P.

DRAWN BY: DS		DESC: 25oz W.M. BOSTON RD.	
SCALE: 1-1		DATE: OCT.9.01	
BOTTLE MAT'L: HDPE		DRAWING NO. 130-4914-PB	
CAD NAME: CBD-PD\130-4914		MOULD NO.	

SPENTECH