

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3533WH

24 OZ WHT HDPE PISTOL GRIP SPRAYER 42GR

Part #: 3533WH

Size:	24 OZ
Color:	White
Material:	HDPE
Style:	Plastic Pistol Grip Bottle
Additional Info:	28MM
Case Pack:	160 each
Pallet Pack:	3,200 each

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3533WH



PRODUCT SPECIFICATION SHEET

FORM #QAS-SPE
JO #

Revised By: Veronica Behrns

Approved By: DeWayne Utrup

SIDEWALL THICKNESS MINIMUM GUIDELINES

Creation Date:

PPI Part #

Customer

Customer Part #

Bottle Descr

Color - W/W

Color LDR %

Resin

Special

Weight/Grams

Flame Treat

Label

Name

Label Number

H2O spots

Box/Bag

Bag liner

Box Sealant

Divider/pad

Pack

CS/Layer

CS/Stack

Stack instructions

Cap Used

Mold Part #

Cavity #'s

of Molds

Neck Finish

T Dim

E Dim

I Dim

H Dim

L Dim

S-1 Dim

Ratchet

Barrel

Inside I

Dam Ring

Upper Ratchet

Lower Ratchet

L-1 H-dim

L-2 H-dim

Shear Ring

Overall Height

Over flow Capacity

DWN Pressure

Recipe #

Leak Detector

Size/probe

Best Cycle

Grams Color Per / 3 Min

#'s / 8 hrs. @ 90%

Die

Mandrel

Striker

Blow Nose

Other

24PGS-28SPHv-06R*-042

5-10

6

28-SPH

1.068-1.088

.974-.994

.835-.865

.471-.501

0

.125-.155

0

0

0

0

0

0

0

1.004

8.99 +/- .060

786 ml +/-15

16 lbs min.

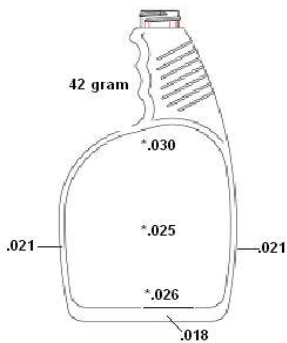
24PGS-28SPHv-06RD-042

VALVE SEAL

Allowable sidewall variance

.005 F2B .010 S2S

1/2 in from
label protector



SW min. based on 90 samples gather over multiple runs
LABEL APPLIED

Label memo

Tooling Memo

QC Issues

Date:

Revisions: 6

Memo: EACH LAYER OF BOTTLES NEED TO BE
STRAIGHT TO PREVENT DAMAGE.

