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Product Specification Sheet

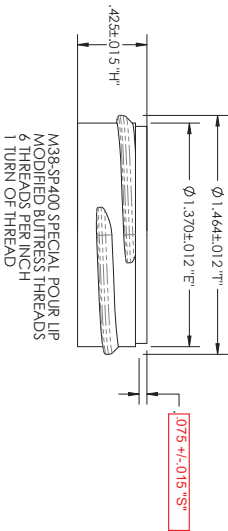
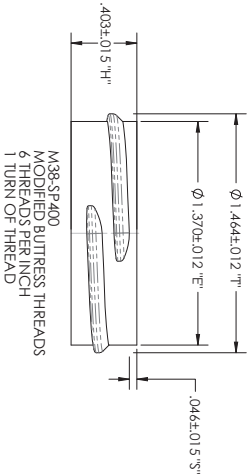
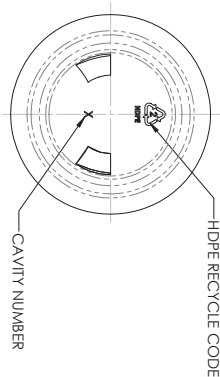
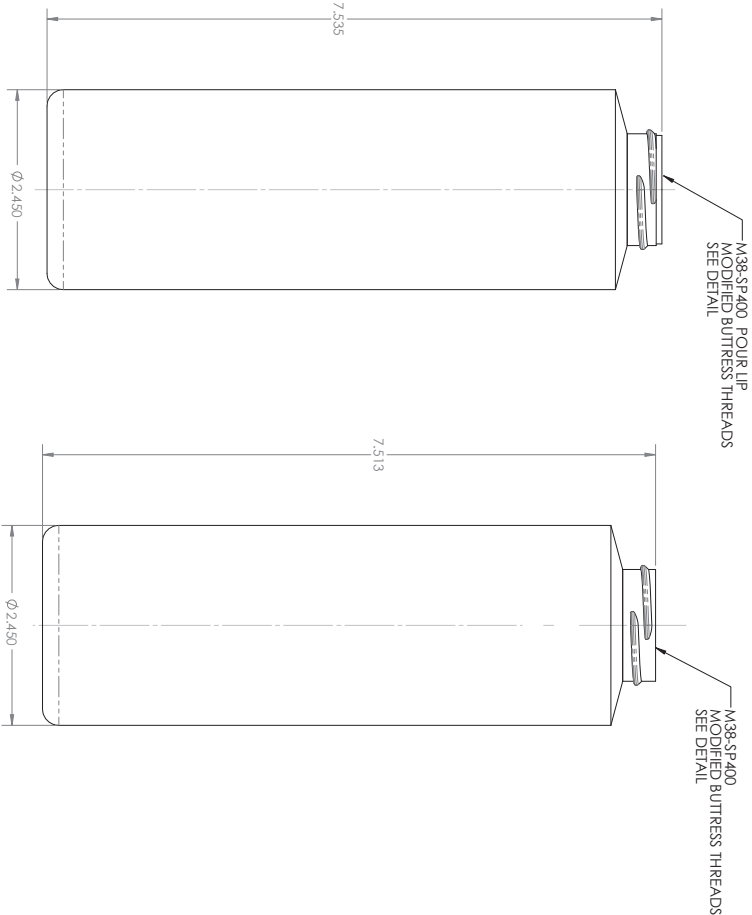
Illing Part#

35408

16 OZ WHITE HDPE W/S PLS CYLINDER 28-410 162/CTN 3240/PLT

Part #: 35408

Size:	16 OZ
Color:	WHITE
Material:	HDPE
Style:	CYLINDER BOTTLE
Additional Info:	28-410
Case Pack:	162/CTN
Pallet Pack:	3240/PLT



Notes:
1) Tolerances Unless Specified:
Vertical $\pm .060$
Horizontal $\pm .060$
2) Bottles to be Checked Aged with 20 °C water

Drawn By: CKS Date: 30DEC13

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Weight: 35 g/100g
Fill Level Capacity: 16 oz
Overflow Capacity: 17.24 oz (510 ml)

Material: HDPE

CKS PACKAGING, INC.
445 GREAT SOUTHWEST PKWY., ATLANTA, GA 30336
Phone : 404 691-8900 FAX: 404 691-0086

Description: 16 oz Cylinder

Scale: 1:1

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SHEET 1 OF 1

Represented by



Product Specification Sheet

Illing Part#

35408



01-Tulane Drive
5515 Tulane
Atlanta Georgia 30336

BOTTLE SPECIFICATIONS SHEET				PRODUCT #:		450203402009	
				DATE;			
CUSTOMER :		STOCK / ILLING		CUSTOMER ITEM #:		35408	
BOTTLE :		16 oz CYLINDER 28/410 WHITE PCR VIEW STRIPE					
TEST PLANS USED:				PACK CONFIGURATION			
Plans used in testing container: SPI, top load, drop test, wall thickness							
WEIGHT :		34 grams + / - 2 grams		BOX		C001024	
RESIN :		HDPE		BAG:		B160025	
PCR:		R273550 - 25%		BAG LINER IN BOX		REQUIRED	
COLOR :		WHITE - K020566 - 2 %		PACK:		9 BOTTLES ACROSS X 9 ROWS X 2 LAYERS	
SURFACE TREAT:		YES - REQUIRED		UNIT:		4 BOXES PER LAYER X 5 HIGH - FULL WRAP	
DROP TEST:		3 FOOT		NECK OREINTATION:		UP	
TOP LOAD		15 LB					
MEASUREMENT SPECIFICATIONS							
NECK FINISH: 28-410; DWG No. 4502 REV F				BOTTLE DIMENSIONS ; DWG No.4502 REV F			
TEST NAME	MINIMUM	TARGET	MAXIMUM	TEST NAME	MINIMUM	TARGET	MAXIMUM
" H " DIM.	0.693	0.708	0.723	OA HEIGHT	7.715	7.775	7.835
" S " DIM.	0.031	0.046	0.061	DIAMETER	2.390	2.450	2.510
" T " DIM.	1.068	1.078	1.088	SHLD HGHT	6.840	6.900	6.960
" E " DIM.	0.974	0.984	0.994	CAPACITY	16 oz	16 oz	
VIEW STRIPE	0.200	0.225	0.250	OVERFLOW	499 cc / 16.89 oz	510 cc / 17.27 oz	521cc / 17.64 oz
VIEW STRIPE	SCREEN LUGS	UP - VIEW STRIPE					
LOCATION	LEFT SIDE	OF BOTTLE					
VIEW STRIPE TO LEFT OF SEAM - SCREEN LUGS UP							
CHECK TOP LOAD ON COOLED SAMPLES							
CHECK LECTRO TREAT HOURLY / NO WATER MARKS							
SCREEN LUGS UP 10 / 2 o'CLOCK - VIEW STRIPE TO LEFT SIDE							