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Product Specification Sheet

Illing Part#

35410W

32 OZ WHITE HDPE CYLINDER 55G 28-410 102/CTN 1632/PLT

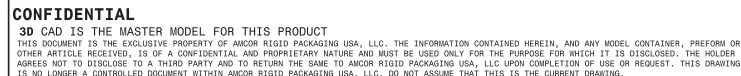
Part #: 35410W

Size:	32 OZ BOTTLE
Color:	WHITE
Material:	HIGH DENSITY POLYETHYLENE
Style:	CYLINDER
Additional Info:	28-410 NECK
Case Pack:	102 / EACH
Pallet Pack:	1632 / PLT

ILLING™
PACKAGING

Illing Part#

35410W



Rev	Description	By	Date	ECR
A	ORIGINAL RELEASE	KDG	10JUN19	000014097
B	MODIFIED NECK RING & LUGS	JCG	08JUL19	000014208
C	MODIFIED "I" ACTUAL VS MIN	JCG	30APR20	000016495
D	"H" WAS 15.59±.38 / 614±.015	JCG	14OCT21	ECN0006908

Notes:

1. Dimensions are nominal in millimeters/inches.
2. The "As Delivered" specifications apply to containers at the time of delivery to the customer. This assumes that the bottles have been produced, stored, and transported in accordance with agreed Good Manufacturing Practices as defined in SOP-008 and associated standards.
3. The dimensional tolerances to be applied to all height dimensions are the same as the tolerance applied to the Overall Height of the container.
4. The dimensional tolerances to be applied to all diameter, width and thickness dimensions are the same as the tolerance applied to the major diameter or width of the container.
5. Toleranced dimensions marked with "*" are used in ongoing manufacturing control and these marked with "A" are used only for initial qualification.

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Capacity Specification		
Fill Point Capacity	946.4 ± 15 ml	32.00 ± 0.51 c
Overflow Capacity	1065.2 ± 15 ml	36.02 ± 0.51 c

Volume & Weight Information

Calculated Overflow Capacity: 1065.2			Calculated Fill Line Capacity: 946.4		
Material: HDPE		As Blown Density: 0.955	Container Target Weight: 55.0 ± 2		g
Total Surface Area: 649.3		sq. cm	Avg. Wall Thickness: 0.035" / 0.89		

Drawing Information

Process: EBM	Finish: 28mm SP 410	Reference Drawing: 70772-ES1 A
Date: 10JUN19	Drawn By: KDG	Customer: AMCOR

Title: 32oz (1L) Cylinder

Drawing Type: PRODUCT DRAWING		 Amcort Rigid Packaging USA, LLC 10521 S. Hwy M-52 Muskegon, MI 49450
Drawing Number: C 70772-PD	Rev. D	