

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

35416NAT

16 OZ NATURAL PP JAR 89-400

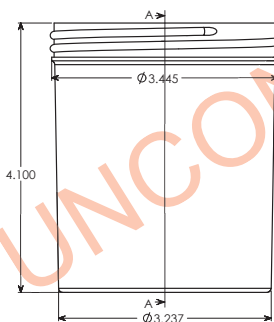
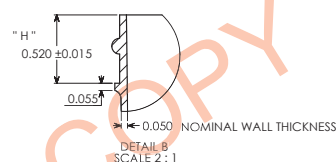
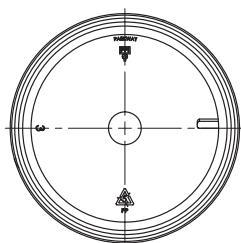
Part #: 35416NAT

Size:	16 oz
Color:	NATURAL
Material:	PP
Style:	REGULAR WALL JAR
Additional Info:	89MM
Case Pack:	180
Pallet Pack:	2700

ILLING™
PACKAGING

Illing Part#

35416NAT

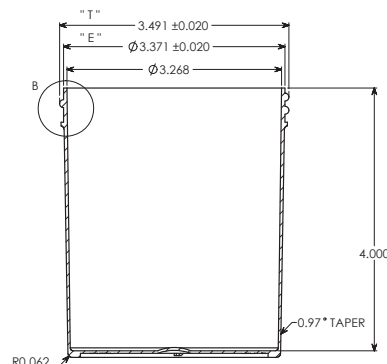


NOTE

Manufacturer reserves the right to change specifications without notice. All purchase order for the item herein described, must be accompanied by a copy of this print. All dimensions have a tolerance of +/- 3 % unless otherwise specified.

SIDEWALL CAMBER .050" PER SIDE MAX.
THREAD = GCMI 400- CT FINISH
5 THREADS PER INCH.

OVERFLOW: 550 ML
WEIGHT: 37 GRAMS $\pm$ 3 GRAMS



SECTION A-A

1" DIMENSION		3.471 ± 0.020	FINISH (OVERLAP SPECIES)		NAME	DATE
2" DIMENSION		3.471 ± 0.020	DRAWN BY (INCHES)		G W W	10/20/17
3" DIMENSION		3.471 ± 0.020	CHECKED			
4" DIMENSION		5.020 ± 0.015	MATERIALS			
SECTION VIEW		JAR	NOTES			
DETAIL VIEW		B	1" DIMENSION			
			S10 - 01			
NEXT ASY		ISSUED ON	DESCRIPTION			
APPLICATION			NA			
			DO NOT SCALE DRAWING			
			REPLACES PRINT # 1689PPRW			
			SIZE		DWG. NO.	REV
			SCALE 1/4" = 1'		A0891600PCP	
			WEIGHT:		SHEET 1 OF 1	

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35416NAT

Revision Date January 2011



PPI Stock Clarified Polypropylene

**This resin is an Injection Grade Random Copolymer
Polypropylene with good see through & contact clarity.**

Product Properties

Typical Properties	Method	Value Unit
Physical		
Melt Flow Rate (230°C/2.16kg)	ASTM D 1238	15-40 g/10 min
Density – Specific Gravity	ASTM D 792	0.902 sp gr

Mechanical

Tensile Strength @ Yield (2 in/min) (50 mm/min)	ASTM D 638	4100 psi 28.3 MPa
Flexural Modulus (0.05 in/min, 1% Secant, Procedure A) (1 mm/min, 1% Secant, Procedure A)	ASTM D 790	160000 psi 1102 MPa
Tensile Elongation @Yld	ASTM D 638	12%

Impact

Notched izod impact (73 °F, Method A) (23 °C, Method A)	ASTM D 256	1.0 ft-lb/in 53.4 J/m
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Thermal

DTUL @66psi – Unannealed	ASTM D 648	82 °C

Parkway Plastics sources resin from various vendors to maintain price stability. These vendors include distributors and material manufacturers such as Ashland, Plastic Solutions, Bamberger Polymers, Amco, M Holland, & Osterman Trading. In general we source FDA approved resins. To reduce our environmental footprint Parkway reintroduces low levels of factory generated regrind into our molding process. Parkway reserves the right to change our stock polypropylene resins from time to time without notice. We do attempt to reduce changes to our resin but factors will sometimes necessitate such changes.

Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Parkway Plastics Inc does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reverence to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use thereof. Such questions should be investigated by the user.