

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

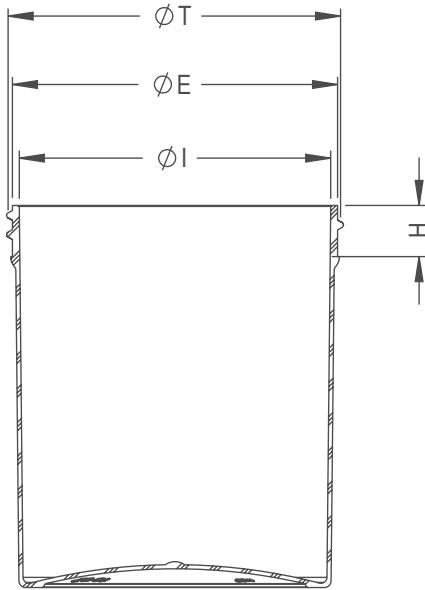
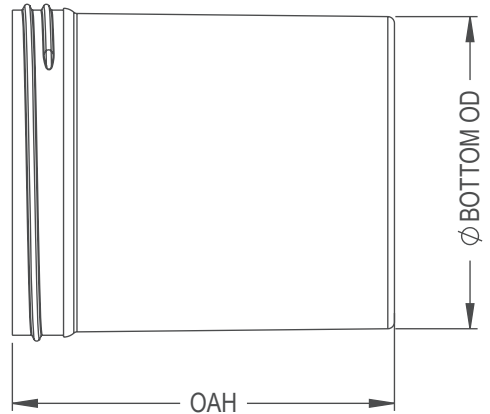
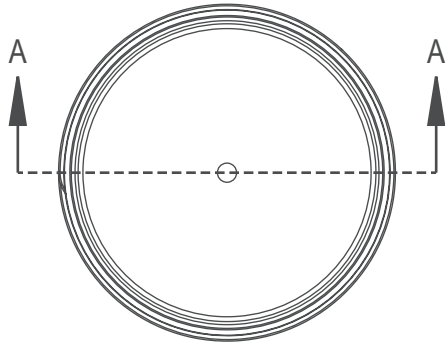
Illing Part#

3552BPP

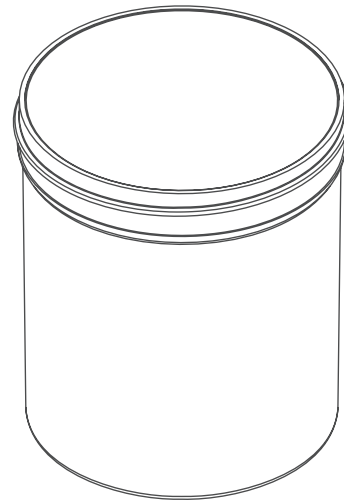
16 OZ BLACK PP SS REG WALL CT JAR 89-400 96/CTN ,920/PLT

Part #: 3552BPP

Size:	16 OZ JAR
Color:	BLACK
Material:	POLYPROPYLENE
Style:	SMOOTH SIDE REGULAR WALL JAR
Additional Info:	89-400 NECK ; CONTINUOUS THREAD
Case Pack:	96 / EACH
Pallet Pack:	1,920 / EACH



SECTION A-A



STATIC TORQUE RECOMMENDATION: 40-70 in-lbs
REQUIREMENT MAY VARY DEPENDING UPON CONTAINER MATERIAL,
NECK FINISH, AND CAPPING EQUIPMENT

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS
AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONS PRECEDED BY AN *** INDICATE THE DIMENSION IS
PROCESS SENSITIVE. PROCESS SENSITIVE DIMENSIONS ARE
VERIFIED TO BE WITHIN THE TOLERANCE LIMITS DURING THE
PRODUCTION RUN. ALL REMAINING DIMENSIONS ARE VERIFIED AT
PRODUCTION VALIDATION.

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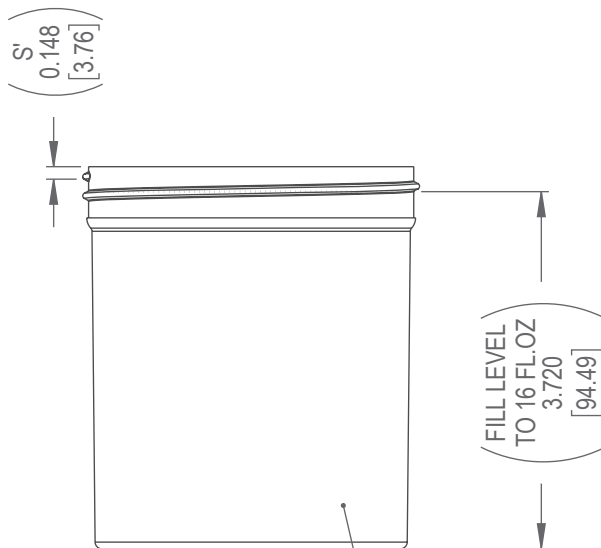
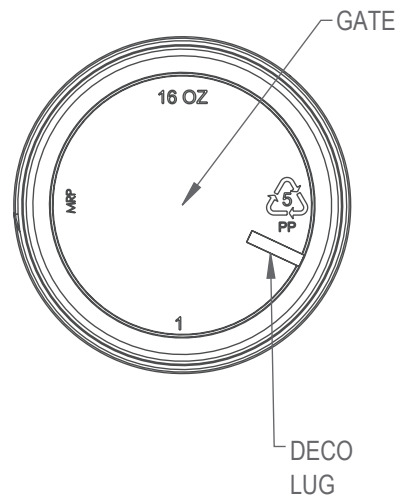
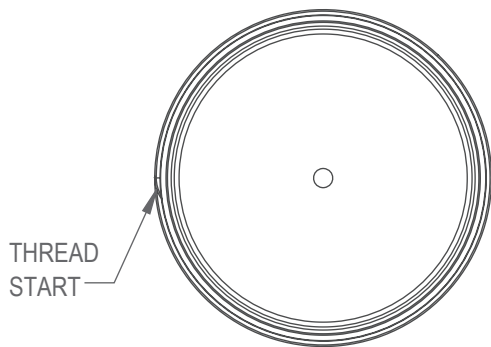
THE PART DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE.
BECAUSE OF VARIABILITY IN CONTAINER FINISHES, EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO
ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA.

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REFERENCE	DIMENSION	TOLERANCE	UNITS
Ø E	3.382 [85.90]	±0.017 [0.43]	in [mm]
Ø T	3.483 [88.47]	±0.017 [0.43]	in [mm]
Ø I	3.243 [82.37]	±0.015 [0.38]	in [mm]
H	0.531 [13.49]	±0.010 [0.25]	in [mm]
OAH	3.980 [101.09]	±0.020 [0.51]	in [mm]
BOTTOM OD	3.258 [82.75]	±0.017 [0.43]	in [mm]
PART WEIGHT	35.60	± 3.00	g
VOLUME	17.20 [508.6]	REFERENCE	fl oz [cc]
THREAD DETAIL INFORMATION:	5 THREADS PER INCH	0.200" [5.08] PITCH	495° FULL DEPTH THREADS
DRAWN BY:	JDM	8/29/2016	DWG SIZE: 8.5" x 11"
ENG APPR:	LES	1/25/2023	SCALE: 1:2
QA APPR:	HW	01/25/2023	SHEET: 1 OF 3



DRAWING TITLE:			
16oz 89mm L REGULAR WALL PP			
MATERIAL:		POLYPROPYLENE	
DRAWING TYPE: CUSTOMER		DISTRIBUTION CODE: D	
REPLACES DRAWINGS:		LJ-1026	
MODEL NUMBER:		PM 10383 16oz 89mm L Regular Wall Jar	
DWG SIZE:	8.5" x 11"	DRAWING NUMBER:	REVISION:
SCALE:	1:2	SHEET:	1 OF 3
CQA-10384		00.AB	



HIGH GLOSS FINISH
ALL OUTSIDE SURFACES

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

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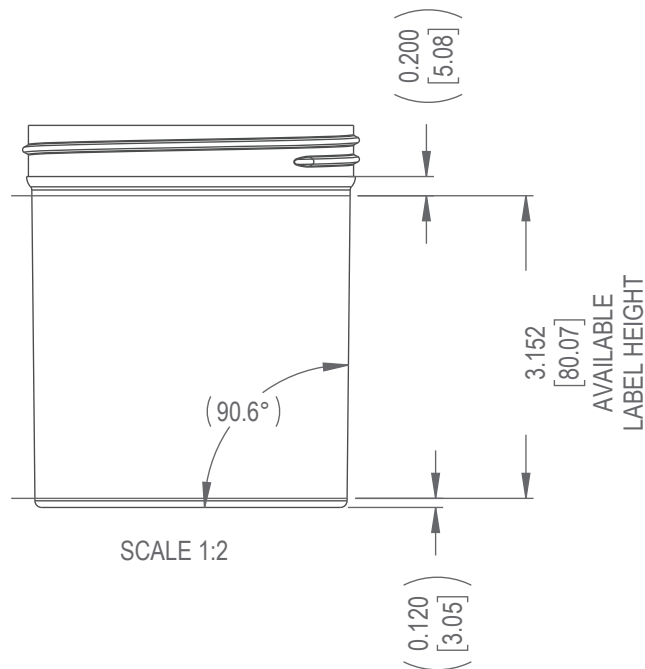
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01/25/2023	00	AB	UPDATE DRAWING FORMAT. CHANGE Ø T FROM 3.494" TO 3.483", H FROM 0.536" TO 0.531", BOTTOM OD FROM 3.250" TO 3.258", Ø I TOLERANCE FROM ±0.010" TO ±0.015" TO REFLECT HISTORICAL DATA AND PROCESS CAPABILITY. MOVE S' TO REFERENCE DIMENSION. CHANGE VOLUME TOLERANCE TO REFERENCE. ADD PAGE 3 FOR LABEL SPECIFICATIONS. ADD FILL LEVEL & SURFACE FINISH NOTES. UPDATE VOLUME TO MATCH PHYSICAL PARTS. NO STEEL CHANGES HAVE OCCURRED.	LES	LES
11/08/2017	00	AA	UPDATE DRAWING FORMAT AND ASSIGNED NEW DRAWING NUMBER. TOLERANCES UPDATED PER CCMA STANDARDS AND TO ACCOMMODATE DUPLICATE MOLD.	JDM	JDM
DATE	REV	N/P	DESCRIPTION	ENG	DRW
REVISION HISTORY					
REVISIONS: REV: A PHYSICAL CHANGE TO THE PART IMPACTING FIT, FORM OR FUNCTION N/P: DRAWING OR SPECIFICATION CHANGE ONLY					

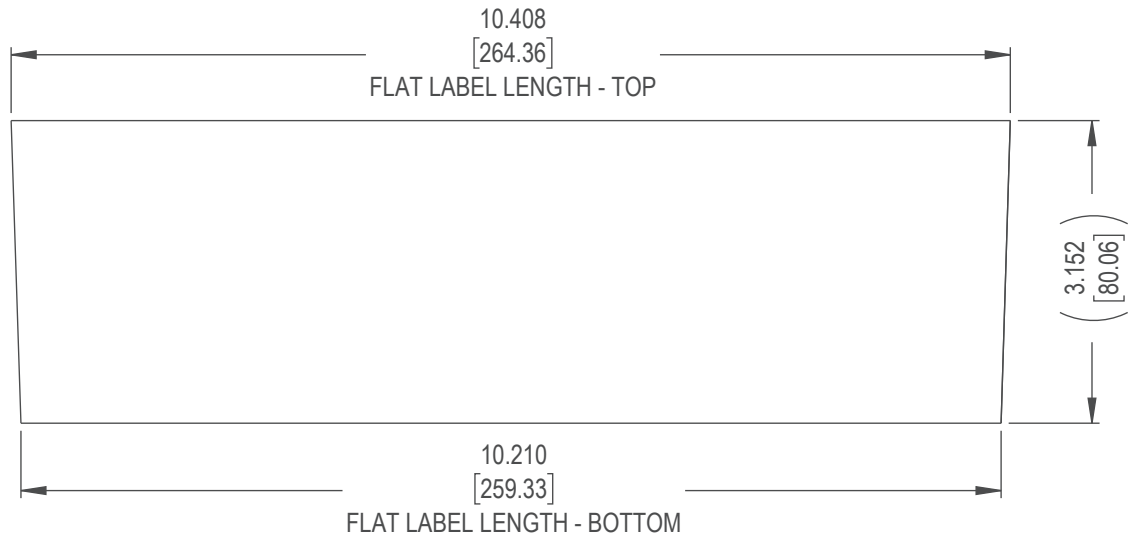


DRAWING TITLE:				16oz 89mm	
				L REGULAR WALL	
				PP	
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DWG SIZE: 8.5" x 11"		DRAWING NUMBER:		REVISION:	
SCALE: 1:2 & NOTED		SHEET: 2 OF 3		CQA-10384 00.AB	

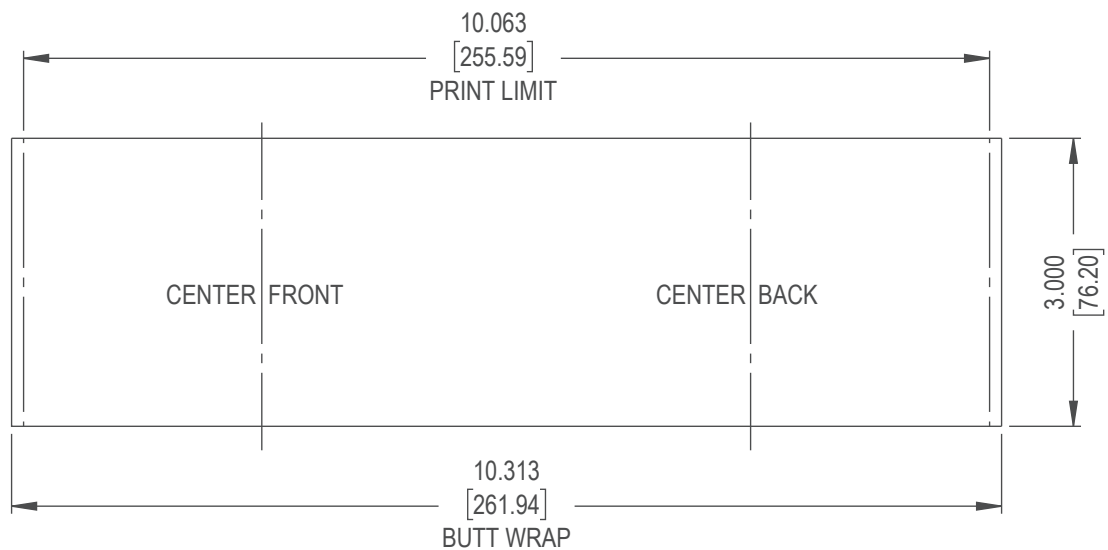


SCALE 1:2

AVAILABLE
LABEL AREA



PRINT
DIE LINES



ON-CENTERS MAY BE SHIFTED RIGHT OR LEFT AS A GROUP IF NEEDED

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PP

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DISTRIBUTION CODE: D

DWG SIZE: 8.5" x 11"

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REVISION:

SCALE:
1:2 & NOTED

SHEET:
3 OF 3

CQA-10384

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