

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

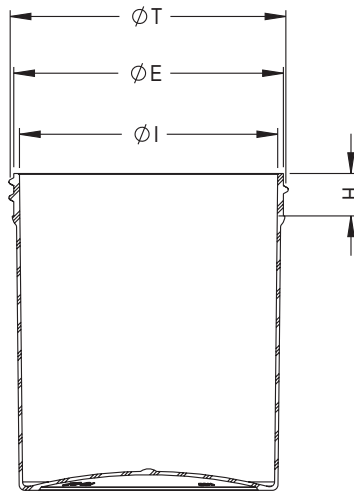
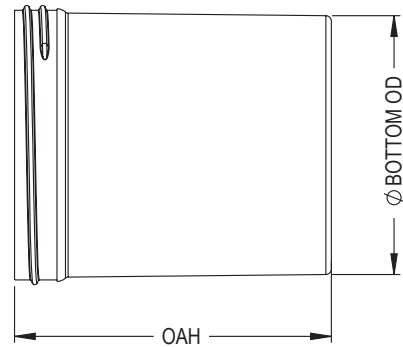
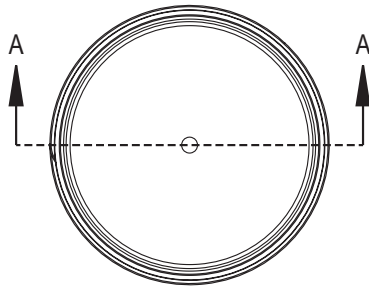
Illing Part#

3552NPP

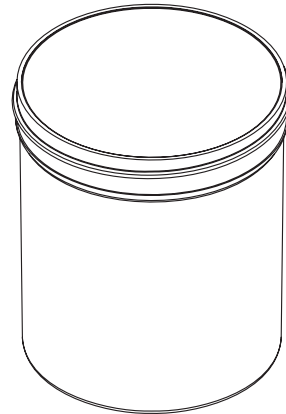
16 OZ NATURAL PP SS JAR

Part #: 3552NPP

Size:	16 OZ
Color:	NATURAL
Material:	PP
Style:	JAR
Additional Info:	89 MM
Case Pack:	140/CS
Pallet Pack:	1920/PLT



SECTION A-A



STATIC TORQUE RECOMMENDATION: 40-70 in-lbs
REQUIREMENT. MAY VARY DEPENDING UPON CONTAINER MATERIAL,
NECK FINISH, AND CAPPING EQUIPMENT

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS
AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONS PRECEDED BY AN *** INDICATE THE DIMENSION IS
PROCESS SENSITIVE. PROCESS SENSITIVE DIMENSIONS ARE
VERIFIED TO BE WITHIN THE TOLERANCE LIMITS DURING THE
PRODUCTION RUN. ALL REMAINING DIMENSIONS ARE VERIFIED AT
PRODUCTION VALIDATION.

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THE LATEST REVISION PRIOR TO USE.

THE PART DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE.
BECAUSE OF VARIABILITY IN CONTAINER FINISHES, EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO
ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA.

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REFERENCE	DIMENSION	TOLERANCE	UNITS
Ø E	3.382 [85.90]	±0.017 [0.43]	in [mm]
Ø T	3.483 [88.47]	±0.017 [0.43]	in [mm]
Ø I	3.243 [82.37]	±0.015 [0.38]	in [mm]
H	0.531 [13.49]	±0.010 [0.25]	in [mm]
OAH	3.980 [101.09]	±0.020 [0.51]	in [mm]
BOTTOM OD	3.258 [82.75]	±0.017 [0.43]	in [mm]
PART WEIGHT	35.60	± 3.00	g
VOLUME	17.20 [508.6]	REFERENCE	fl oz [cc]

THREAD DETAIL INFORMATION:	5 THREADS PER INCH	0.200" [5.08] PITCH	495° FULL DEPTH THREADS
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DRAWN BY:	JDM	8/29/2016
ENG APPR:	LES	1/25/2023
QA APPR:	HW	01/25/2023



DRAWING TITLE: **16oz 89mm
L REGULAR WALL
PP**

MATERIAL: POLYPROPYLENE

DRAWING TYPE: CUSTOMER DISTRIBUTION CODE: D

REPLACES DRAWINGS: LJ-1026

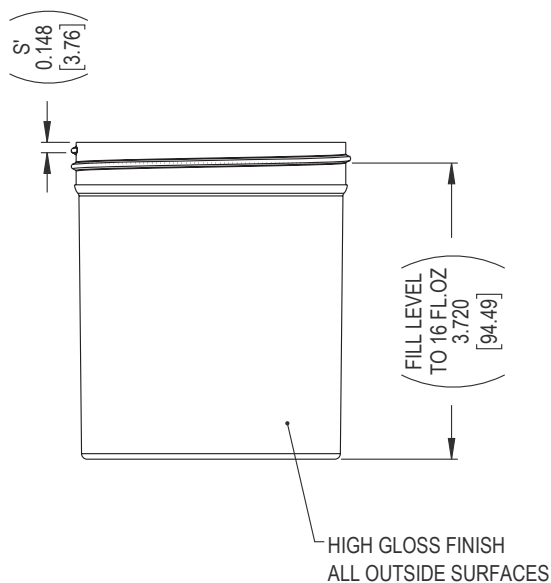
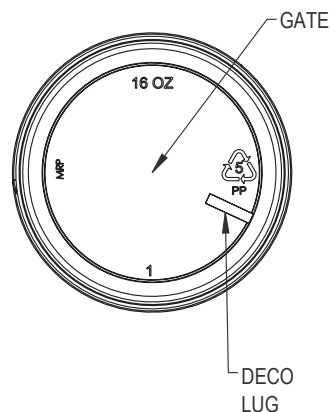
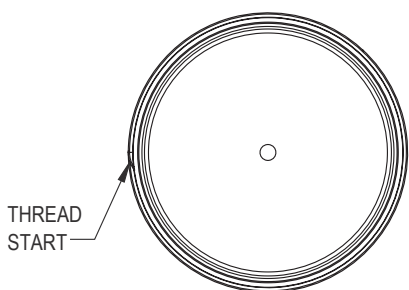
MODEL NUMBER: PM 10383 16oz 89mm L Regular Wall Jar

DWG SIZE: 8.5" x 11"	DRAWING NUMBER:	REVISION:
SCALE: 1:2	SHEET: 1 OF 3	CQA-10384 00.AB

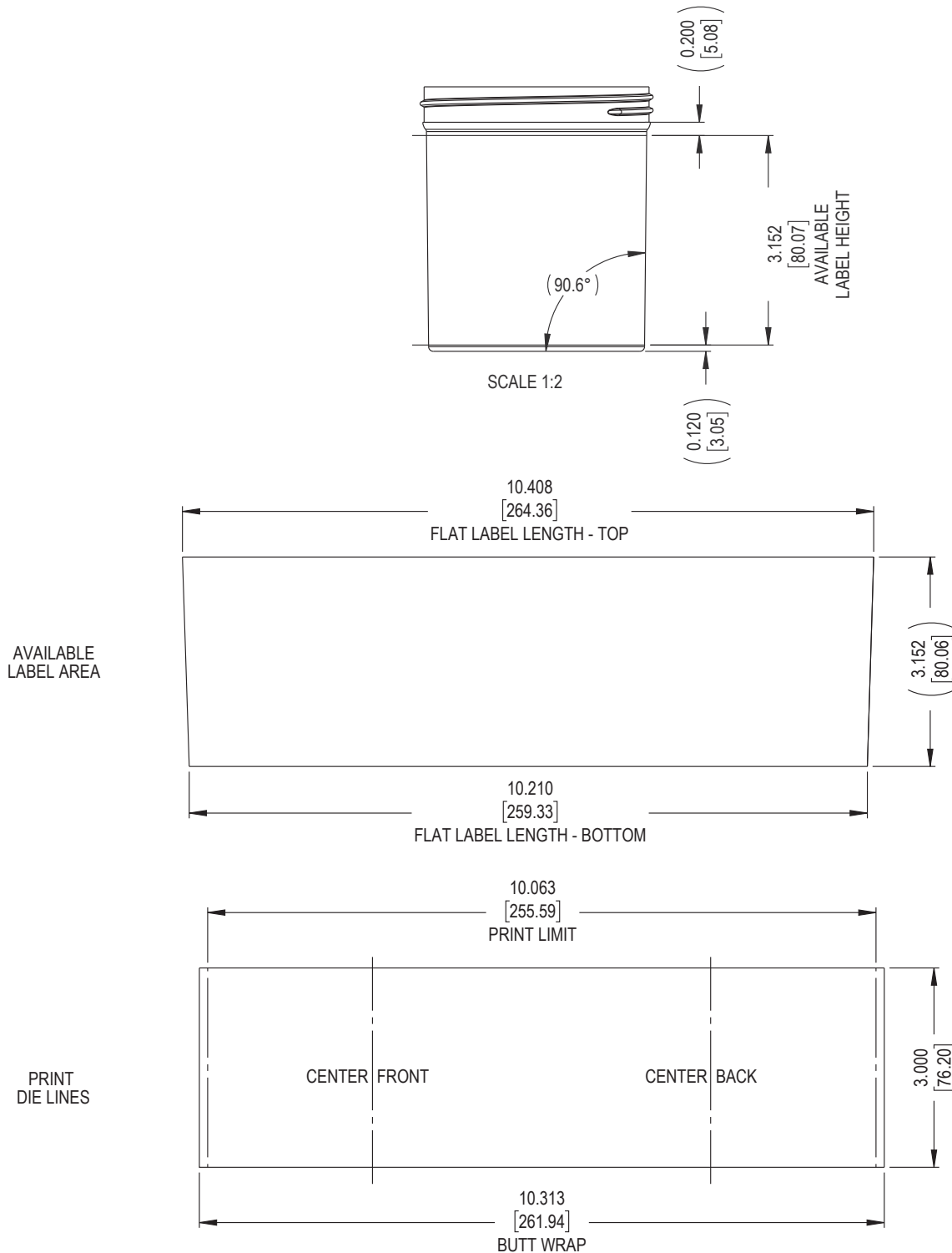
ILLING™
PACKAGING

Illing Part#

3552NPP



DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED								 Packaging with purpose.
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01/25/2023	00	AB	UPDATE DRAWING FORMAT. CHANGE Ø T FROM 3.494" TO 3.483", H FROM 0.536" TO 0.531", BOTTOM OD FROM 3.250" TO 3.258", Ø I TOLERANCE FROM ±0.010" TO ±0.015" TO REFLECT HISTORICAL DATA AND PROCESS CAPABILITY. MOVE S TO REFERENCE DIMENSION. CHANGE VOLUME TOLERANCE TO REFERENCE. ADD PAGE 3 FOR LABEL SPECIFICATIONS. ADD FILL LEVEL & SURFACE FINISH NOTES. UPDATE VOLUME TO MATCH PHYSICAL PARTS. NO STEEL CHANGES HAVE OCCURRED.			LES	LES	DRAWING TITLE: 16oz 89mm L REGULAR WALL PP THIS MASTER DOCUMENT IS CONTROLLED ELECTRONICALLY. PRINTED OR DOWNLOADED COPIES ARE UNCONTROLLED. DOCUMENT USERS ARE RESPONSIBLE FOR ENSURING THEY HAVE THE LATEST REVISION PRIOR TO USE.
11/08/2017	00	AA	UPDATE DRAWING FORMAT AND ASSIGNED NEW DRAWING NUMBER. TOLERANCES UPDATED PER CCMA STANDARDS AND TO ACCOMMODATE DUPLICATE MOLD.			JDM	JDM	
DATE	REV	N/P	DESCRIPTION			ENG	DRW	DRAWING TYPE: CUSTOMER DISTRIBUTION CODE: D
REVISION HISTORY								DWG SIZE: 8.5" x 11" SCALE: 1:2 & NOTED
REVISIONS: REV: A PHYSICAL CHANGE TO THE PART IMPACTING FIT, FORM OR FUNCTION N/P: DRAWING OR SPECIFICATION CHANGE ONLY								DRAWING NUMBER: CQA-10384 SHEET: 2 OF 3
								REVISION: 00.AB



ON-CENTERS MAY BE SHIFTED RIGHT OR LEFT AS A GROUP IF NEEDED

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**16oz 89mm
L REGULAR WALL
PP**

DRAWING TYPE: CUSTOMER

DISTRIBUTION CODE: D

DWG SIZE: 8.5" x 11"

DRAWING NUMBER:

REVISION:

SCALE: 1:2 & NOTED

SHEET: 3 OF 3

CQA-10384

00.AB