

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3559B

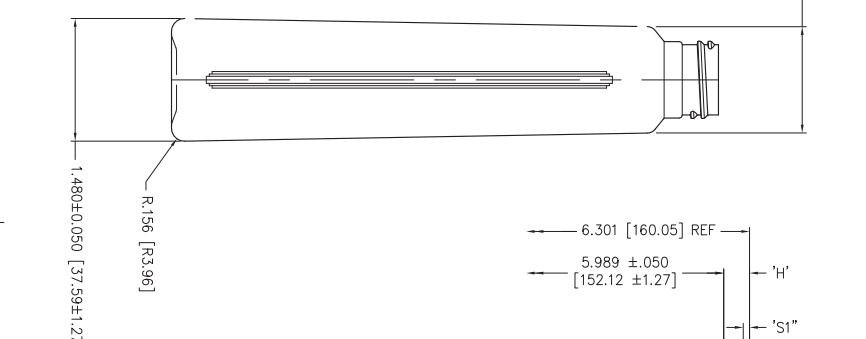
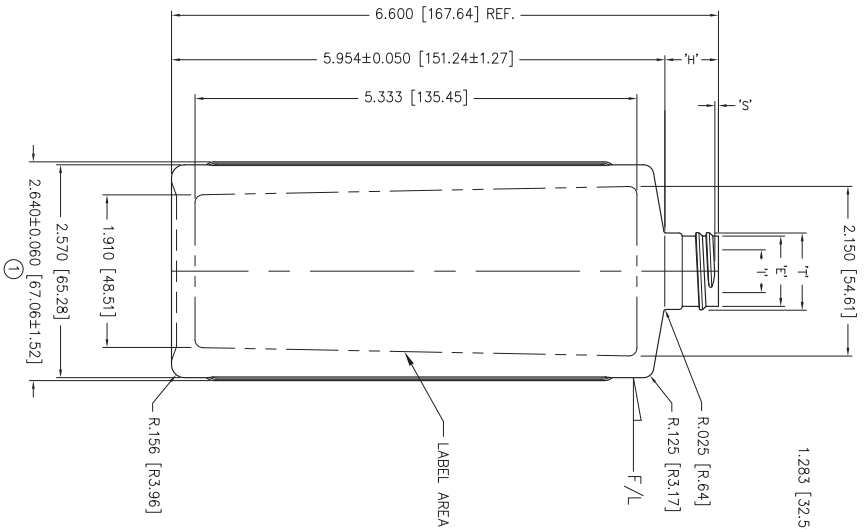
8 OZ BLACK PVC RIBBED OVAL BOTTLE 24-410 24G

Part #: 3559B

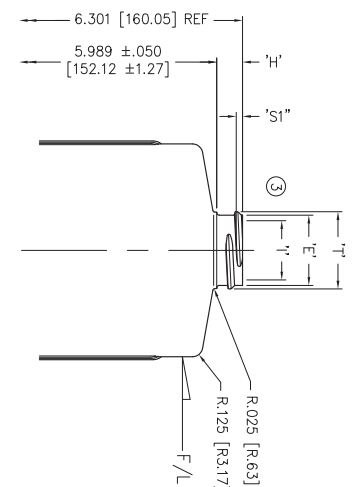
Size:	8 OZ BOTTLE
Color:	BLACK
Material:	PVC
Style:	RIBBED OVAL BOTTLE
Additional Info:	24-410 NECK; 24G
Case Pack:	486 / EACH
Pallet Pack:	7,776 / EACH



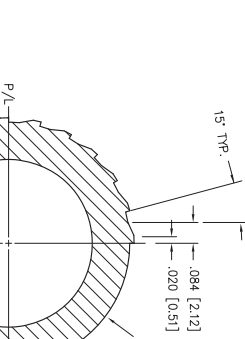
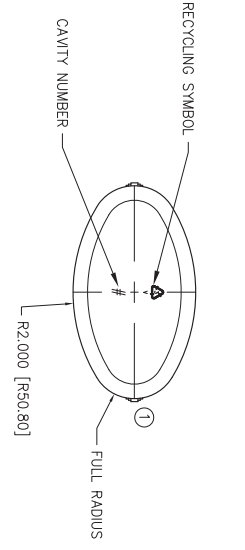
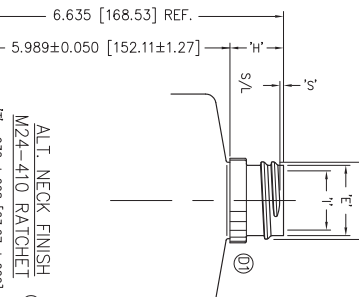
Compact Mold



ALT. NECK FINISH
M24-400 (SPECIAL)
T1: .932 ±.008 [23.67 ±.020]
E1: .848 ±.008 [21.54 ±.020]
H1: .312 ±.015 [7.92 ±.38]
S1: .077 ±.015 [1.96 ±.38]
T1: .715 ±.005 [18.16 ±.13]
HELIX<: 234°
CUT: DIA: .375 [9.53]
O/F/C: 250mm ±7

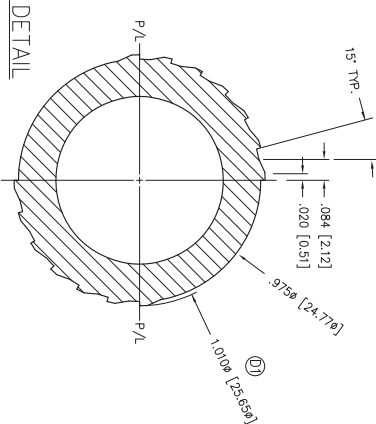


ALT. NECK FINISH
M24-410 RATCHET
T1: .932 ±.008 [23.67 ±.020]
E1: .848 ±.008 [21.54 ±.020]
H1: .312 ±.015 [7.92 ±.38]
S1: .046 ±.015 [1.64 ±.38]
T1: .715 ±.005 [18.16 ±.13]
HELIX<: 234°
CUT: DIA: .375 [9.53]
O/F/C: 252mm ±7



TEMPORARY DRAWING
THIS IS A SUGGESTED DESIGN FOR CUSTOMER APPROVAL.
FINAL SIZES AND SPECIFICATIONS ARE SUBJECT TO
FINAL PRODUCTION QUALIFICATIONS.

RATCHET DETAIL
SCALE: 3-1



DRAWING CHECKED									
REVISIONS									
REV.	DESCRIPTION	DATE	BY	CHKD.	DATE	BY	CHKD.	DATE	BY
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Represented by



ILLING
PACKAGING

Product Specification Sheet

Illing Part#

3559B



EASY PLASTIC CONTAINERS CORP MOULDING SPECIFICATION

101 Jardin Drive, Concord, ON, Canada L4K 1X6
Tel: (905)669-4466 Fax: (905) 669-5635

Date Issued Bottle
Supercedes Bottle Code
Reason for Change

Bottle Properties

Part Drawing Number

Resin Type Specified Grade Resin Content
Resin Type Specified Grade Resin Content
Resin Type Specified Grade Resin Content
Colour Colour Code Let-Down
Additive Additive Code Let-Down
Weight Grams Mould Number Neck

Quality Control

	MAX		MIN
"T" Dimension	0.940	~	0.924
"E" Dimension	0.856	~	0.840
"H" Dimension	0.661	~	0.631
"S" Dimension	0.061	~	0.031
"I" Dimension		~	0.516
Overall Height	6.650	~	6.550
Min. Wall Thickness			
Overflow Capacity	259.5	~	245.5

Electro Treated	
☐ Yes	☒ No
Leak Tester	
☐ Yes	☒ No
Drop Tested	
☒ Yes	5 Feet
☐ No	



Packaging

Pieces/Carton Carton # Labels ☒ 4"x6" ☐ 4"x2" ☐ 5.5"x8.5"
Polybags/Carton Size x x x mil ☐ Dividers
Pallet Type Stocking On Pallet Cartons/Pallet
☐ Bulk Packed ☒ Stock Packed Shrink-Wrap Skid ☒ Yes ☐ No

Special Notes/Instructions

Pack 1 neck up, 1 neck down. 54pcs flat on top.

Approved By Revised: 2013-06-07

Form Approved By: Quality Manager
Approved Date:

Rev: SOP 006 004.001