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Product Specification Sheet

Illing Part#

35614

8 OZ CLEAR PVC CYLINDER BOTTLE 24-410 NECK 20G

Part #: 35614

Size:	8 Ounce
Color:	Clear
Material:	PVC
Style:	Plastic Cylinder Bottle
Additional Info:	24-410, 20 Grams
Case Pack:	390 each
Pallet Pack:	6,240 each

ENVISION
DESIGN DECORATE DELIVER

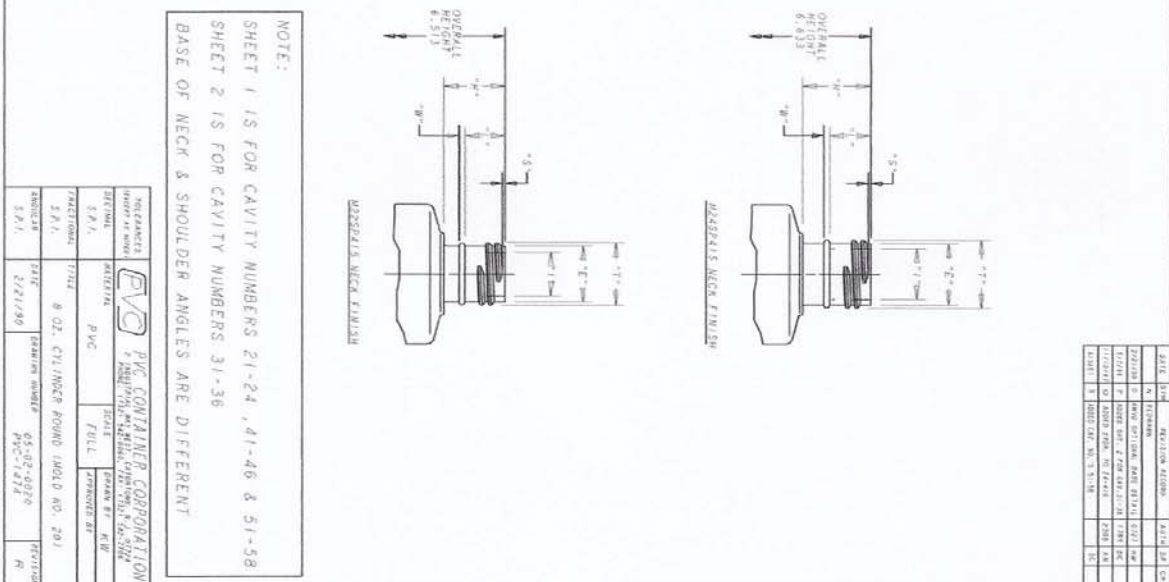
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Technical Data Sheet

NovablendTM 4760
 Rigid Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Obsolete		
Regional Availability	• North America		
Features	• General Purpose	• High Gloss	• High Impact Resistance
Uses	• General Purpose	• Packaging	
Appearance	• Clear/Transparent		
Forms	• Pellets		

Technical Properties¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.31	1.31	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	335000 psi	2310 MPa	ASTM D638
Tensile Strength ² (Yield)	5810 psi	40.1 MPa	ASTM D638
Flexural Modulus	357000 psi	2460 MPa	ASTM D790
Flexural Strength	10200 psi	70.3 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	19.3 ft-lb/in	1030 J/m	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Annealed, 0.0620 in (1.57 mm)	156 °F	69.0 °C	

Notes

¹ Typical values are not to be construed as specifications.² Type I, 0.20 in/min (5.1 mm/min)

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NovablendTM 4760

Technical Data Sheet

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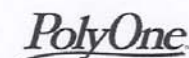
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