

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

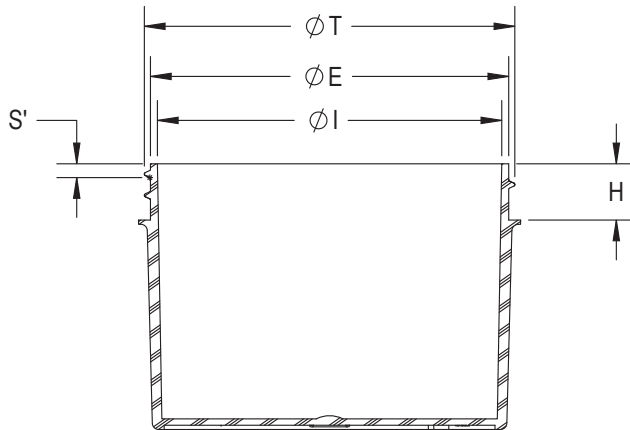
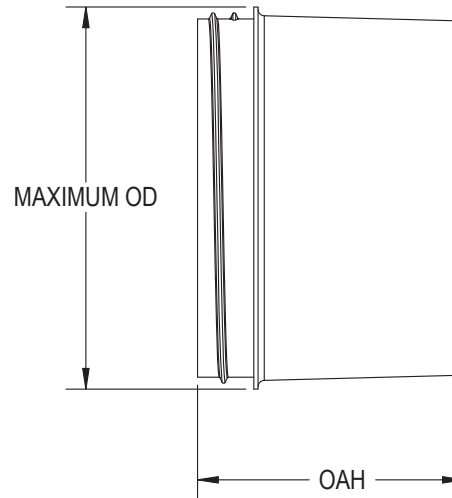
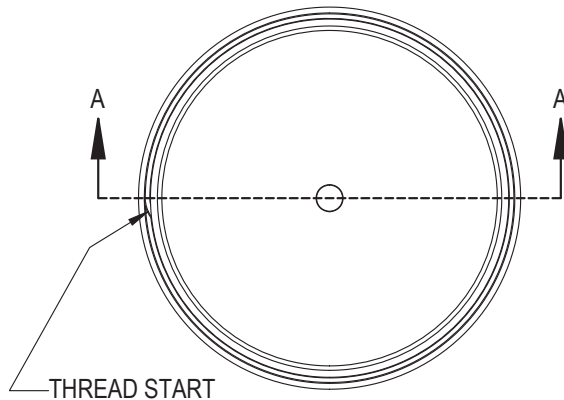
Illing Part#

3562

8 OZ WHITE PP REGULAR WALL SS JAR 89-400

Part #: 3562

Size:	8 oz
Color:	WHITE
Material:	PP
Style:	REGULAR WALL JAR
Additional Info:	89-400
Case Pack:	120
Pallet Pack:	4200



THREAD DETAIL INFORMATION
 5 THREADS PER INCH, 0.200 PITCH
 450° (1 1/4 TURNS FULL DEPTH THREAD)

REFERENCE	TOLERANCE	DIMENSION	UNITS
T	±0.017 [0.43]	3.486 [88.54]	in [mm]
E	±0.017 [0.43]	3.374 [85.70]	in [mm]
I	±0.015 [0.38]	3.230 [82.04]	in [mm]
S'	±0.015 [0.38]	0.145 [3.683]	in [mm]
OAH	±0.015 [0.38]	2.520 [64.01]	in [mm]
H	±0.015 [0.38]	0.520 [13.21]	in [mm]
MAXIMUM OD	±0.017 [0.43]	3.514 [89.26]	in [mm]
PART WEIGHT	±2.50	32.90	g
FILL VOLUME	±5%	10.48 [310.0]	oz [cc]

STATIC TORQUE RECOMMENDATION
40-70 in-lbs
 THIS REQUIREMENT MAY VARY DEPENDING
 UPON BOTTLE MATERIAL, NECK FINISH, AND
 CAPPING EQUIPMENT

DRAWING TYPE : CUSTOMER

REPLACES DRAWINGS:
 CQA-10025, J-1015

DIMENSIONS ENCLOSED IN ()
 INDICATE REFERENCE
 DIMENSIONS AND NO TOLERANCE
 LIMITS ARE ESTABLISHED

TOLERANCES UNLESS OTHERWISE SPECIFIED

DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0-0.787	±0.006	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.756	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

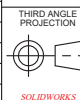
ANGULAR TOLERANCE ± 2°

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THE CLOSURE DIMENSIONS
 DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN
 FOUND TO BE FUNCTIONAL BASED ON INDUSTRY
 EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND
 PLASTIC CONTAINER FINISHES. EACH CLOSURE/FINISH
 SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND
 TESTED TO ENSURE IT MEETS APPLICABLE
 PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE
 SPECIFICATIONS FOR ADDITIONAL INFORMATION.

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DISTRIBUTION
 CODE
D

DRAWING NAME
**8oz 89mm Jar
 Regular Wall**

DRAWING NUMBER
CQA - 10705

DRAWN BY.

DAS

11/22/2017

MATERIAL
POLYPROPYLENE

ENG APPR.

JDM

12/16/2019

MODEL NUMBER:
PM 11072 8oz 89mm Jar

QA APPR.

REL

12/17/2019

SCALE
2:3

SHEET SIZE
8.5in*11in

SHEET
1 of 2

REV.NP
00.AC

Represented by



ILLING
PACKAGING

Product Specification Sheet

Illing Part#

3562

DATE	REV	N/P	DESCRIPTION	ENG	DRWN
11/22/2017	00	AA	UPDATE DRAWING FORMAT, ASSIGNED NEW DRAWING NUMBER	JDM	DAS
10/23/2018	00	AB	MOLD REFURBISHMENT - SPECS UPDATED	JDM	AMK
12/16/2019	00	AC	CORRECTED BOTTOM OD REFERENCE TO REFLECT HISTORICAL RUN DATA (WAS 3.280)	JDM	JDM

$\varnothing$ BOTTOM OD
3.300 [83.82]

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DRAWING TYPE : CUSTOMER

REFERENCES:
890805, 890810

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THIRD ANGLE PROJECTION

DISTRIBUTION CODE
D

DRAWING NAME
8oz 89mm Jar
Regular Wall

DRAWING NUMBER
CQA - 10705

MATERIAL
POLYPROPYLENE

MODEL NUMBER:
PM 11072 8oz 89mm Jar

SCALE	SHEET SIZE	SHEET	REV.NP
2:3	8.5 X 11	2 of 2	00.AC



SOLIDWORKS

DRAWN BY.

ENG APPR.

QA APPR.

DAS

JDM

REL

11/22/2017

12/16/2019

12/17/2019

MATERIAL

MODEL NUMBER:

SCALE

SHEET SIZE

SHEET

REV.NP