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**ILLING**<sup>TM</sup>  
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## Product Specification Sheet

Illing Part#

3562WPP

# 24 OZ WHITE STRAIGHT SIDE REGULAR WALL PP JAR 120MM

Part #: 3562WPP

|                  |                               |
|------------------|-------------------------------|
| Size:            | 24 OZ JAR                     |
| Color:           | WHITE                         |
| Material:        | PP                            |
| Style:           | TRAIGHT SIDE REGULAR WALL JAR |
| Additional Info: | 120MM                         |
| Case Pack:       | 55 / EACH                     |
| Pallet Pack:     | 1925 / EACH                   |



[www.illingpackaging.com](http://www.illingpackaging.com)

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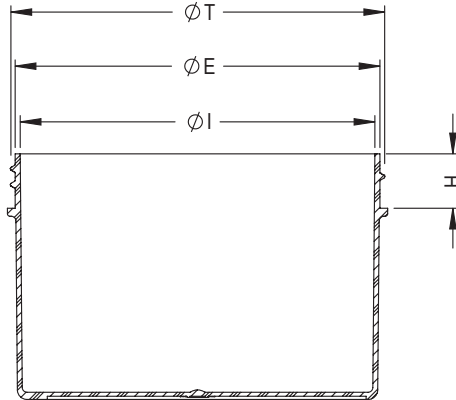
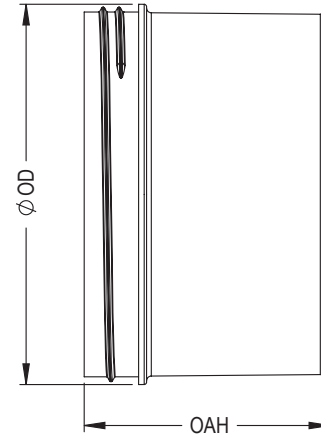
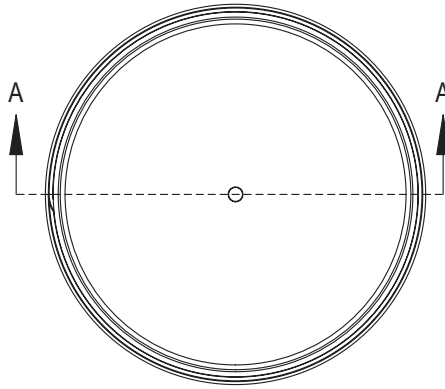


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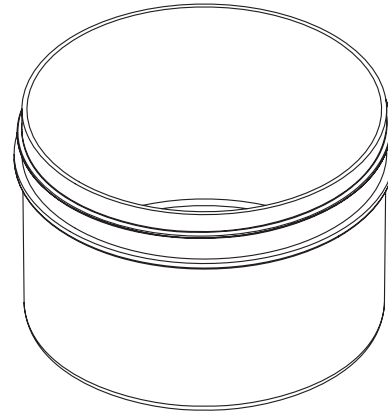
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SECTION A-A



STATIC TORQUE RECOMMENDATION: 55-95 in-lbs  
REQUIREMENT MAY VARY DEPENDING UPON CONTAINER MATERIAL,  
NECK FINISH, AND CAPPING EQUIPMENT

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS  
AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONS PRECEDED BY AN \*\*\* INDICATE THE DIMENSION IS  
PROCESS SENSITIVE. PROCESS SENSITIVE DIMENSIONS ARE  
VERIFIED TO BE WITHIN THE TOLERANCE LIMITS DURING THE  
PRODUCTION RUN. ALL REMAINING DIMENSIONS ARE VERIFIED AT  
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THE PART DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE.  
BECAUSE OF VARIABILITY IN CONTAINER FINISHES, EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO  
ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA.

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| REFERENCE                                                                                 | DIMENSION      | TOLERANCE     | UNITS                |
|-------------------------------------------------------------------------------------------|----------------|---------------|----------------------|
| Ø T                                                                                       | 4.700 [119.38] | ±0.017 [0.43] | in [mm]              |
| Ø E                                                                                       | 4.579 [116.31] | ±0.017 [0.43] | in [mm]              |
| Ø I                                                                                       | 4.452 [113.08] | ±0.015 [0.38] | in [mm]              |
| H                                                                                         | 0.683 [17.35]  | ±0.015 [0.38] | in [mm]              |
| OAH                                                                                       | 3.083 [78.31]  | ±0.017 [0.43] | in [mm]              |
| Ø OD                                                                                      | 4.774 [121.26] | ±0.017 [0.43] | in [mm]              |
| PART WEIGHT                                                                               | 59.00          | ±3.50         | g                    |
| VOLUME                                                                                    | 24.85 [735]    | REFERENCE     | fl oz [cc]           |
| THREAD DETAIL INFORMATION: 5 THREADS PER INCH 0.200" [5.08] PITCH 495° FULL DEPTH THREADS |                |               |                      |
| DRAWN BY:                                                                                 | DAS            | 5/14/2018     | DWG SIZE: 8.5" x 11" |
| ENG APPR:                                                                                 | LES            | 8/8/2023      | SCALE: 1:2 & NOTED   |
| QA APPR:                                                                                  | HW             | 08/14/2023    | SHEET: 1 OF 3        |



DRAWING TITLE:

24oz 120mm Jar  
REGULAR WALL PP

MATERIAL: POLYPROPYLENE

DRAWING TYPE: CUSTOMER DISTRIBUTION CODE: D

REPLACES DRAWINGS: J-1018-M

MODEL NUMBER: PM 11139 24oz 120mm Jar

DWG SIZE: 8.5" x 11" DRAWING NUMBER: CQA-10709 REVISION: 00.AB

Represented by

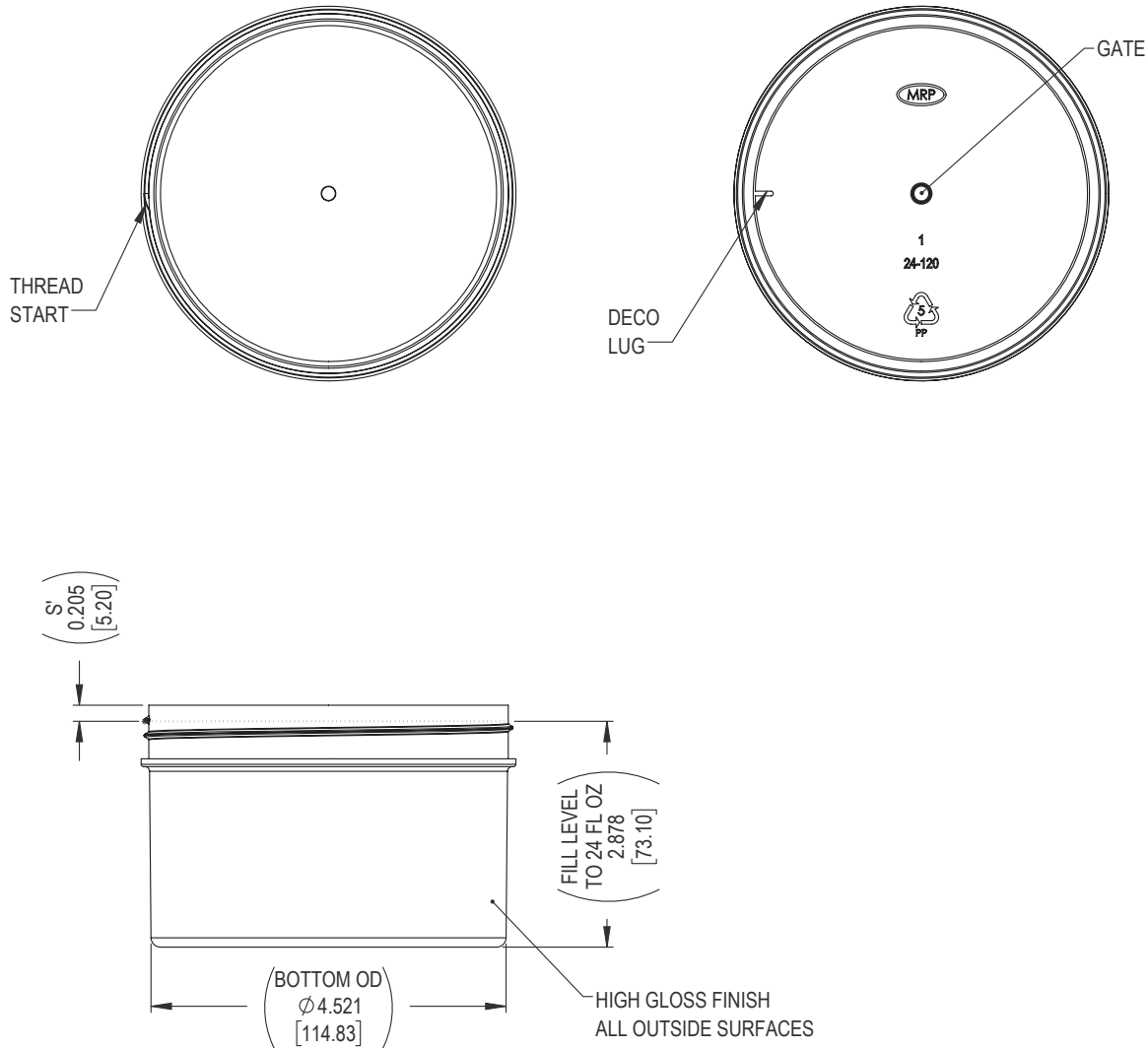


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|            |     |     |                                                                                                                                                                                                                                                  |     |     |
|------------|-----|-----|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|-----|
| 08/08/2023 | 00  | AB  | UPDATE DRAWING FORMAT. ADD PAGE 3 FOR LABEL SPECIFICATIONS. Ø1 DIMENSION CHANGE FROM 4.465" TO 4.452", PART WEIGHT TOLERANCE FROM ±2.50 TO ±3.50. CHANGES TO REFLECT HISTORICAL RUN DATA AND PROCESS CAPABILITY. NO STEEL CHANGES HAVE OCCURRED. | LES | LES |
| 05/21/2018 | 00  | AA  | UPDATED DRAWING FORMAT AND ASSIGNED NEW DRAWING NUMBER. SPECIFICATIONS UPDATED BASED ON PRODUCTION CAPABILITY. NO STEEL CHANGES HAVE OCCURRED.                                                                                                   | JDM | DAS |
| DATE       | REV | NIP | DESCRIPTION                                                                                                                                                                                                                                      | ENG | DRW |

## REVISION HISTORY

REV: A PHYSICAL CHANGE TO THE PART IMPACTING FIT, FORM OR FUNCTION  
NIP: DRAWING OR SPECIFICATION CHANGE ONLY

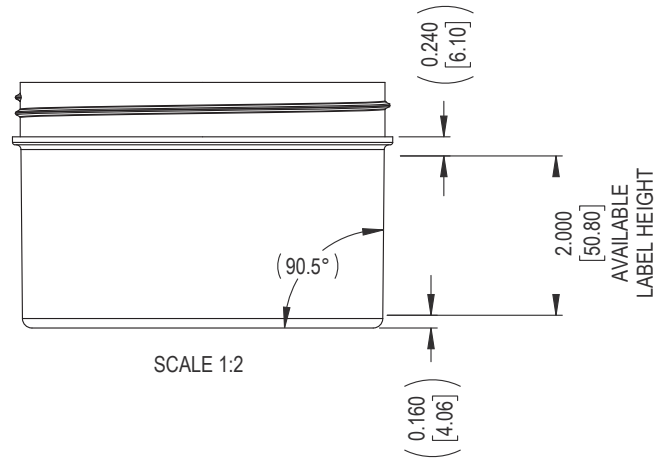


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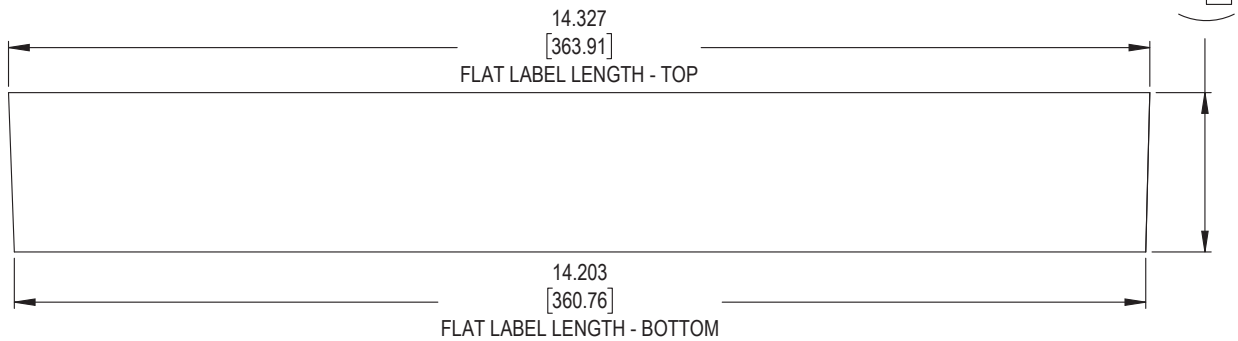
**24oz 120mm Jar**  
REGULAR WALL PP

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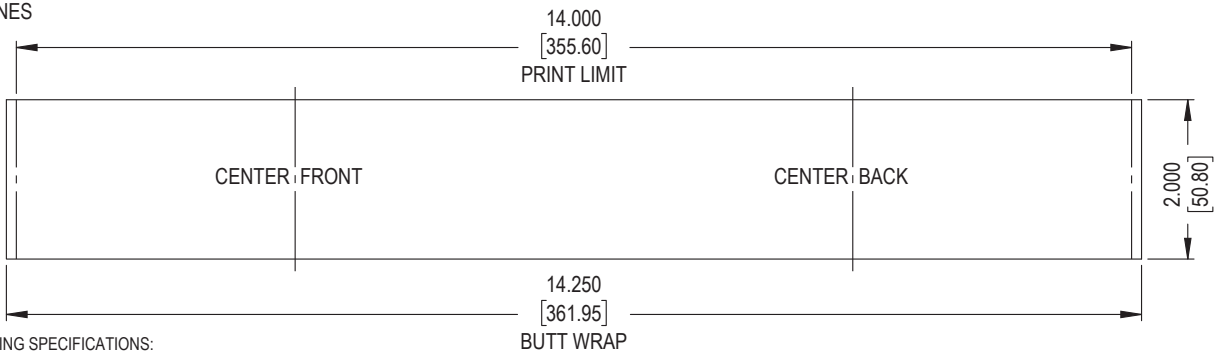
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|------------------------|---------------------------|
| DRAWING TYPE: CUSTOMER | DISTRIBUTION CODE: D      |
| DWG SIZE: 8.5" x 11"   | DRAWING NUMBER: CQA-10709 |
| SCALE: 1:2 & NOTED     | SHEET: 2 OF 3             |
| REVISION: 00.AB        |                           |



AVAILABLE  
LABEL AREA



PRINT  
DIE LINES



**JAR LABELING SPECIFICATIONS:**

- ON-CENTERS MAY BE SHIFTED RIGHT OR LEFT AS A GROUP IF NEEDED.
- ALLOWABLE LABEL END OFFSET FOR JARS 8oz-70mm AND LARGER: 1/8" MAX. ALLOWABLE LABEL END OFFSET FOR JARS 6oz-70mm AND SMALLER: 1/16" MAX.
- BUBBLES EXCEEDING 1/16" IN SIZE: ONE BUBBLE UNDER LABEL ALLOWABLE ON FRONT PANEL. THREE BUBBLES ALLOWABLE FOR ENTIRE LABEL. BUBBLES EXCEEDING 1/4" IN SIZE: NONE ALLOWED
- CONTAMINATION CAUSING UNFLAT SURFACE: TWO SPOTS ALLOWABLE ON FRONT PANEL PRINT AREA. FIVE TOTAL ALLOWABLE SPOTS ON TOTAL LABEL SURFACE.
- SCUFFS, ORANGE PEEL, AND DEEP OR GAUGED SCRATCHES ARE NOT ACCEPTABLE.

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**24oz 120mm Jar**  
**REGULAR WALL PP**

**PRINT AND LABEL SPECIFICATIONS**

|                        |                           |                      |                 |
|------------------------|---------------------------|----------------------|-----------------|
| DRAWING TYPE: CUSTOMER |                           | DISTRIBUTION CODE: D |                 |
| DWG SIZE: 8.5" x 11"   | DRAWING NUMBER: CQA-10709 |                      | REVISION: 00.AB |
| SCALE: 1:2 & NOTED     | SHEET: 3 OF 3             |                      |                 |