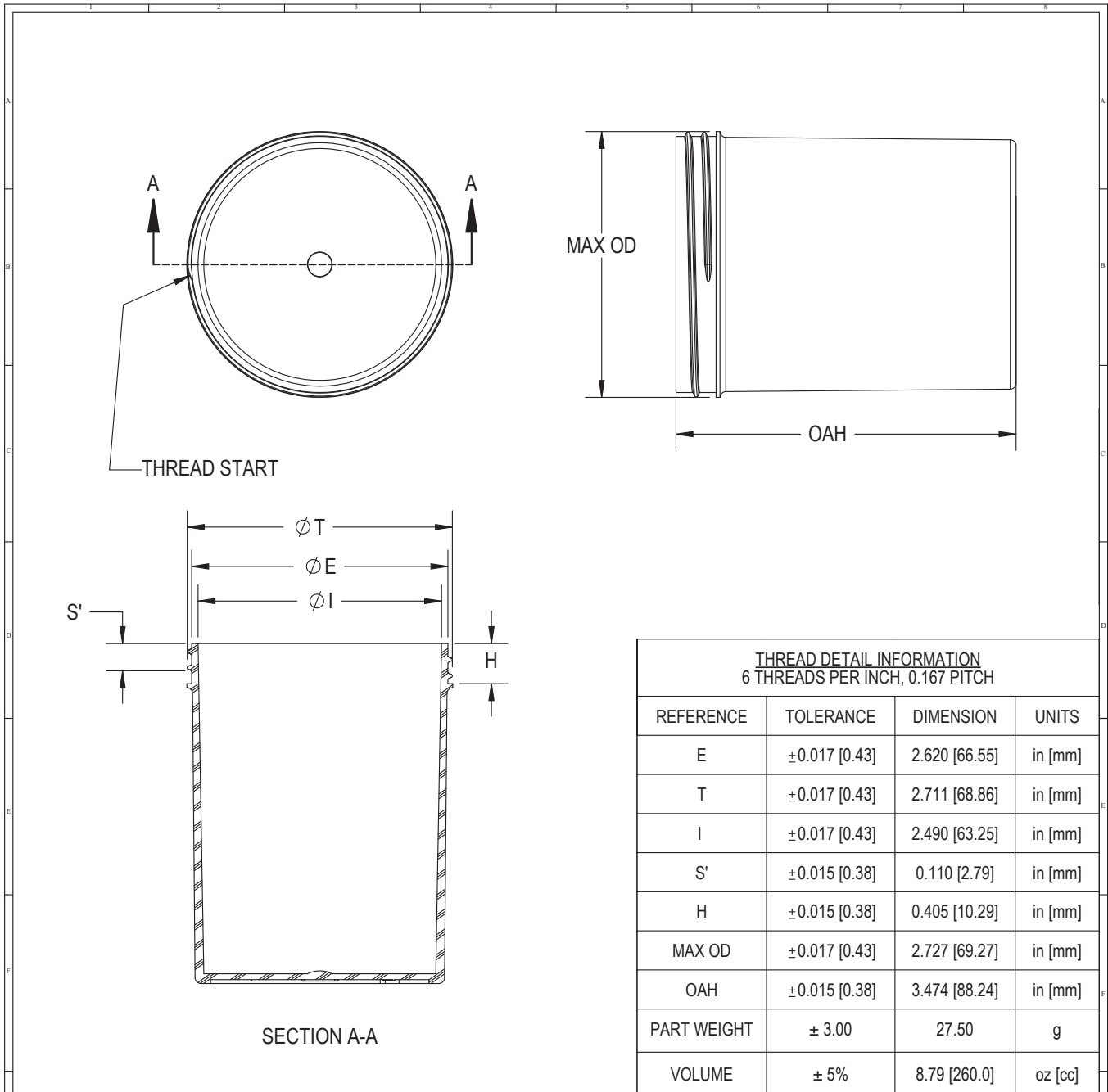


8 OZ WHITE PP RS WM PP JAR 70-400

Part #: 3564

Size:	8 oz
Color:	WHITE
Material:	PP
Style:	REGULAR WALL JAR
Additional Info:	70-400
Case Pack:	175
Pallet Pack:	4900



THREAD DETAIL INFORMATION 6 THREADS PER INCH, 0.167 PITCH			
REFERENCE	TOLERANCE	DIMENSION	UNITS
E	±0.017 [0.43]	2.620 [66.55]	in [mm]
T	±0.017 [0.43]	2.711 [68.86]	in [mm]
I	±0.017 [0.43]	2.490 [63.25]	in [mm]
S'	±0.015 [0.38]	0.110 [2.79]	in [mm]
H	±0.015 [0.38]	0.405 [10.29]	in [mm]
MAX OD	±0.017 [0.43]	2.727 [69.27]	in [mm]
OAH	±0.015 [0.38]	3.474 [88.24]	in [mm]
PART WEIGHT	± 3.00	27.50	g
VOLUME	± 5%	8.79 [260.0]	oz [cc]

STATIC TORQUE RECOMMENDATION

28-50 in-lbs

THIS REQUIREMENT MAY VARY DEPENDING UPON BOTTLE MATERIAL, NECK FINISH, AND CAPPING EQUIPMENT

THE CLOSURE DIMENSIONS

DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES. EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION.

MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES RESERVES THE RIGHT TO REVISE ANY OR ALL SPECIFICATIONS AND REQUIREMENTS.

DRAWING TYPE : CUSTOMER

REPLACES DRAWINGS:

J-1014

DIMENSIONS ENCLOSED IN ()

INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

TOLERANCES UNLESS OTHERWISE SPECIFIED

DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0-0.787	±0.006	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.756	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

ANGULAR TOLERANCE ± 2°

PROPRIETARY AND CONFIDENTIAL

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THIRD ANGLE PROJECTION

SOLIDWORKS

DISTRIBUTION CODE

D

DRAWING NAME

8oz 70mm Jar
Regular Wall

DRAWING NUMBER

CQA - 10703

MATERIAL

POLYPROPYLENE

MODEL NUMBER:

PM 11011 8oz 70mm Jar

SCALE

3:4

SHEET SIZE

8.5in*11in

SHEET

1 of 2

REV.NP

00.AB

DRAWN BY.

DAS

9/25/2017

ENG APPR.

JDM

2/18/2019

QA APPR.

REL

01/31/2020



DATE	REV	N/P	DESCRIPTION	ENG	DRWN
9/25/2017	00	AA	UPDATE DRAWING FORMAT AND ASSIGNED NEW DRAWING NUMBER. UPDATED TOLERANCE OF E, OD, AND OAH TO $\pm 0.015"$.	JDM	DAS
2/18/2019	00	AB	DRAWING UPDATED TO REFLECT HISTORICAL RUN DATA & PROCESS CAPABILITY. NO CHANGES TO THE STEEL OR PART HAVE OCCURRED	JDM	AMK

1 248

PP

$\left(\phi \text{ BOTTOM OD} \right)$
2.550 [64.77]

THE CLOSURE DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES. EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION. MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES RESERVES THE RIGHT TO REVISE ANY OR ALL SPECIFICATIONS AND REQUIREMENTS.	DRAWING TYPE : CUSTOMER			
	REFERENCES: 700801, 700803 DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED			
	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
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	0.788-1.181	± 0.008	21-30	± 0.203
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	5.097-7.874	± 0.024	151-200	± 0.610
7.875-9.843	± 0.032	201-250	± 0.813	
ANGULAR TOLERANCE $\pm 2^\circ$				
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THIRD ANGLE PROJECTION SOLIDWORKS		DISTRIBUTION CODE	DRAWING NAME	
		D	8oz 70mm Jar Regular Wall	
			DRAWING NUMBER	
			CQA - 10703	
		DRAWN BY.	MATERIAL	
		DAS	POLYPROPYLENE	
		ENG APPR.	MODEL NUMBER:	
		JDM	PM 11011 8oz 70mm Jar	
		QA APPR.	SCALE	
		REL	3:4	
			SHEET SIZE	
			8.5 X 11	
			SHEET	
			2 of 2	
			REV.NP	
			00.AB	