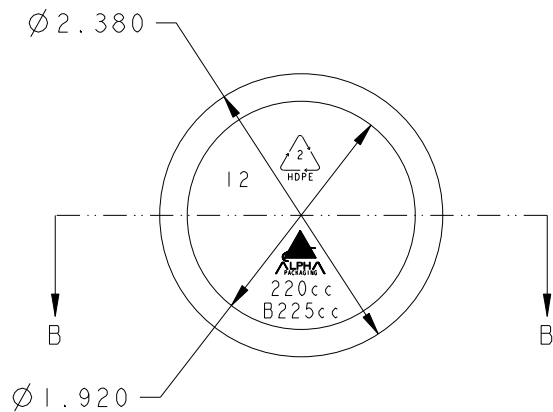
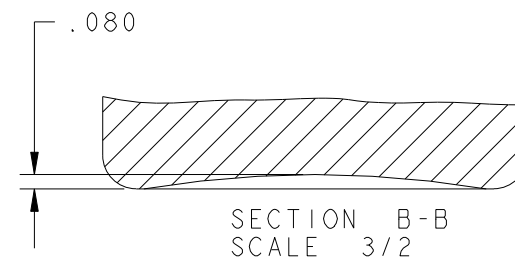
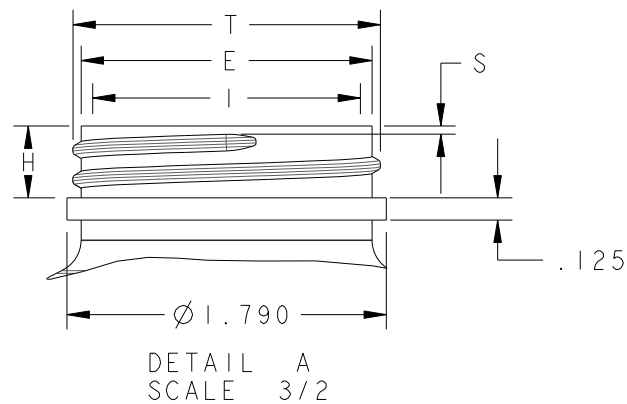
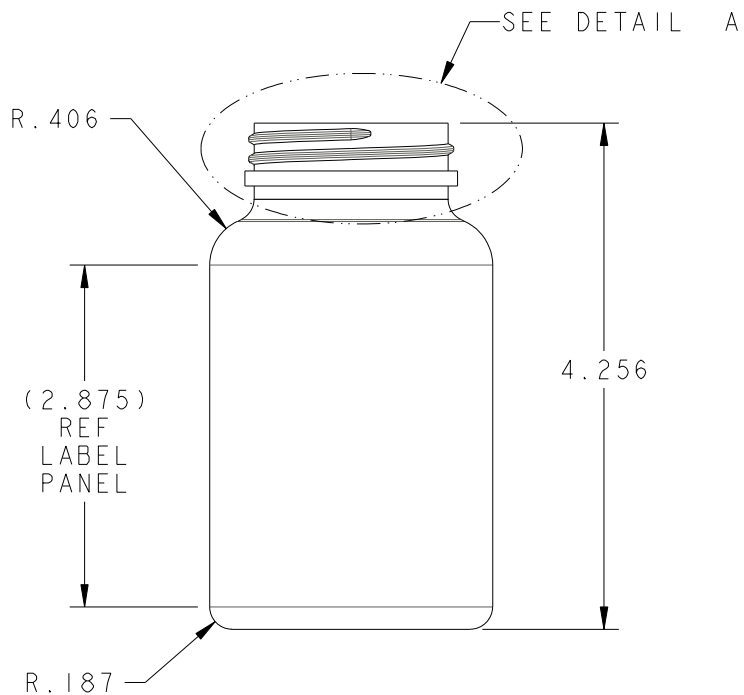




Neck Finish: L45SP400		DISCLAIMER: Alpha Packaging assumes no responsibility for form, fit and function of closures, accessories, and/or shelf life and compatability of intended contents with this bottle.							
©Alpha Packaging, Inc.	Min Thk	Color	Weight	Std. Pack	Revisions			Packaging, Inc. (314) 427-4300-(800) 421-4772	
All measurements are in inches, [Metric]	.015	All Colors	23 Gms±1	335, Stack	A	Add All Colors, HG pack to 300, 06/16/99 RA			
	.025	Heavy Gram (All Colors)	31 Gms ±1	300, Bulk	B	Std format, 11/04/99, SJ			
					C	Mold row 12 con, add B225cc, 06/02/04, sc1			
					D	Remove Lug, 10/5/10, sc1	Scale:	Drawn By: SCT	Date: 11-04-9
Neck Dimensions:					Tolerance: Where not shown Decimal ±0.05 [1,27] Angular ±1°		220cc/225cc PACKER, HDPE, B-LINE, 45-400 CT, IBM		Dwg Re: D
T = 1.725±.015 E = 1.631±.015 H = .403±.015 I = 1.251 MIN S = .046±.015					Material: HDPE		Approved By: S J		Drawing NO: 225PM2BS45L400
		Overflow Capacity: 250 mls ± 7							