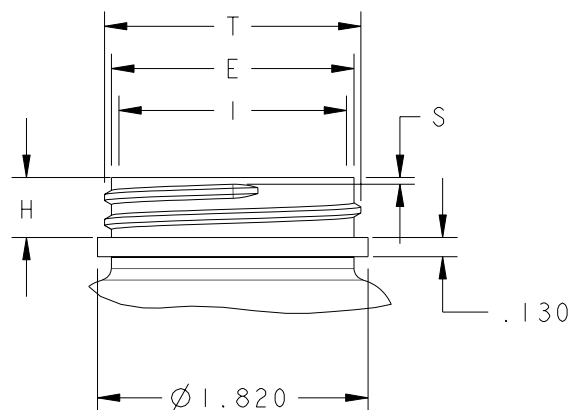
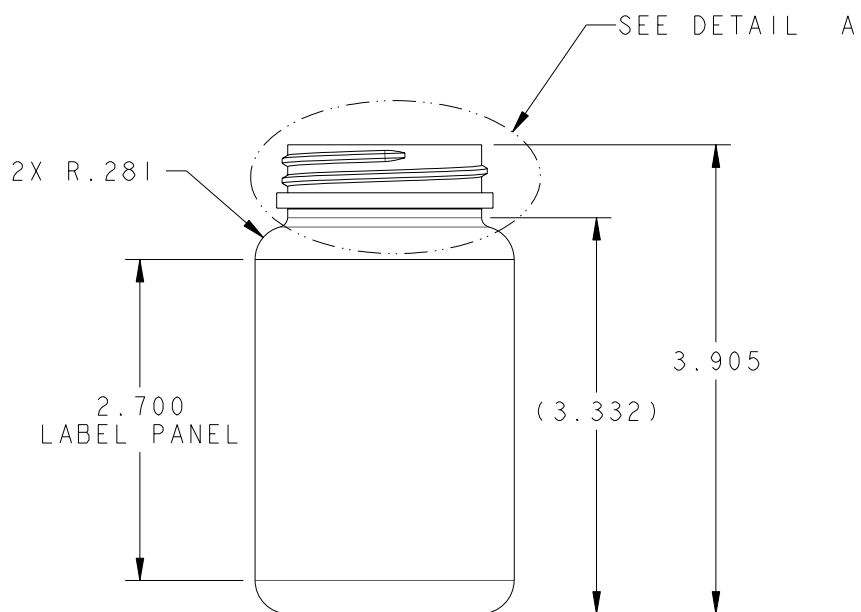
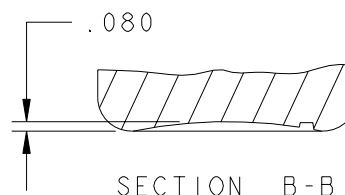
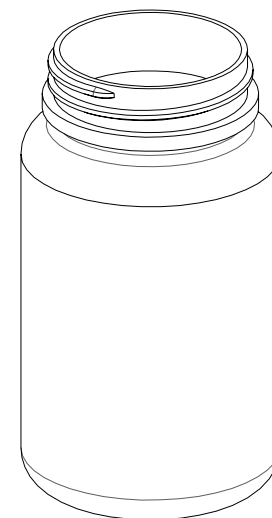
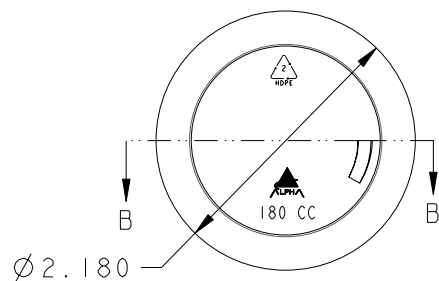




DETAIL A
SCALE 5/4



SECTION B-B



Neck Finish: L45SP400		DISCLAIMER: Alpha Packaging assumes no responsibility for form, fit and function of closures, accessories, and/or shelf life and compatability of intended contents with this bottle.				
©Alpha Packaging, Inc. All measurements are in inches	Min Thk	Color	Weight	Std. Pack	Revisions	
	.025	All Colors	19.5 GMS±1	480, Stack	F	Doc chg only, prod conforms, 01-07-02, S.T
	.025	All Colors Heavy Gram	23 GMS±1	410, Bulk	G	OAH was 3.945, 03/12/07, sc1
Neck Dimensions:					Tolerance: Where not shown Decimal ±0.050 Angular ±1°	
T = 1.725±.015					180cc Straight Side 45-400 CT, IBM 180S45 Approved By: SJ Drawing NO: 180PS2XX45L400	
E = 1.631±.015						
H = .403±.015						
I = 0.987± MIN					Overflow Capacity: 192 mls ± 6 Material: HDPE	
S = .046±.015						
					Scale: _____ Drawn By: SCT Date: 03-27-00 Packaging, Inc. (314) 427-4300-(800) 421-4772 ALPHA PACKAGING DwgRev: G	