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ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3578PS

6 OZ CLEAR POLYSTYRENE 70-400 NECK

Part #: 3578PS

Size:	6 OZ JAR
Color:	CLEAR
Material:	POLYSTYRENE
Style:	JAR
Additional Info:	70-400 NECK
Case Pack:	210 / EACH
Pallet Pack:	5880 / EACH



www.illingpackaging.com

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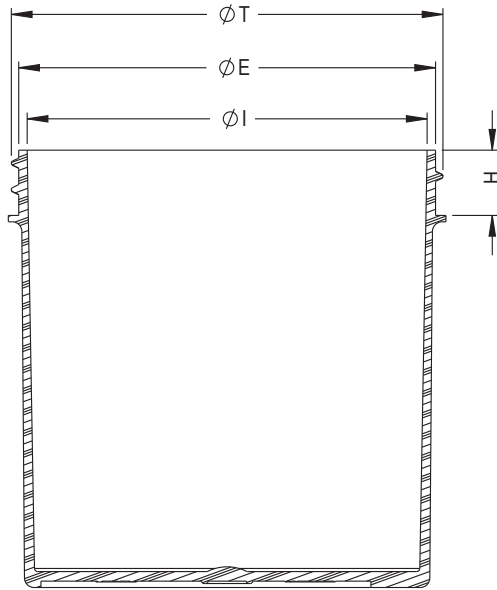
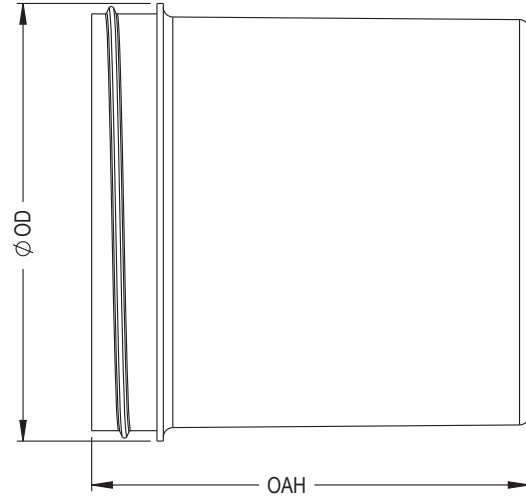
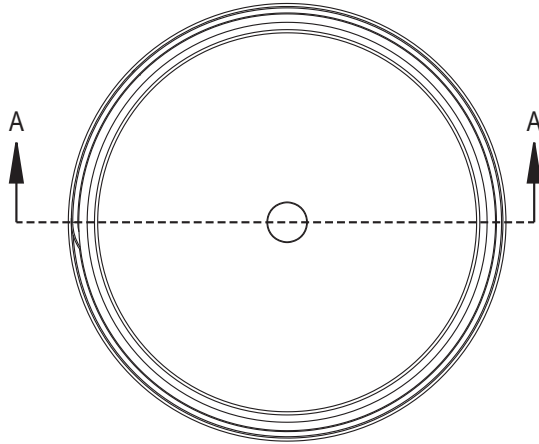


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SECTION A-A



STATIC TORQUE RECOMMENDATION: 28-50 in-lbs
REQUIREMENT. MAY VARY DEPENDING UPON CONTAINER MATERIAL,
NECK FINISH, AND CAPPING EQUIPMENT

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS
AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONS PRECEDED BY AN *** INDICATE THE DIMENSION IS
PROCESS SENSITIVE. PROCESS SENSITIVE DIMENSIONS ARE
VERIFIED TO BE WITHIN THE TOLERANCE LIMITS DURING THE
PRODUCTION RUN. ALL REMAINING DIMENSIONS ARE VERIFIED AT
PRODUCTION VALIDATION.

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THE PART DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE.
BECAUSE OF VARIABILITY IN CONTAINER FINISHES, EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO
ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA.

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REFERENCE	DIMENSION	TOLERANCE	UNITS
Ø E	2.618 [66.5]	±0.017 [0.43]	in [mm]
Ø T	2.711 [68.86]	±0.017 [0.43]	in [mm]
Ø I	2.512 [63.8]	±0.017 [0.43]	in [mm]
H	0.408 [10.36]	±0.015 [0.38]	in [mm]
OAH	2.747 [69.77]	±0.030 [0.76]	in [mm]
Ø OD	2.749 [69.82]	±0.017 [0.43]	in [mm]
PART WEIGHT	26.15	±2.00	g
VOLUME	7.00 [207.0]	REFERENCE	fl oz [cc]

THREAD DETAIL: 6 THREADS PER INCH 0.167" [4.24] PITCH 405° FULL DEPTH THREADS

DRAWN BY:	DAS	10/6/2017
ENG APPR:	LES	12/21/2022
QA APPR:	TEM	01/13/2023



DRAWING TITLE:

6oz 70mm Jar
REGULAR WALL PS

MATERIAL: POLYSTYRENE

DRAWING TYPE: CUSTOMER DISTRIBUTION CODE: D

REPLACES DRAWINGS: J-2013

MODEL NUMBER: PM 11018 6oz 70mm Jar

DWG SIZE: 8.5" x 11"	DRAWING NUMBER:	REVISION:
SCALE: 1:1	SHEET: 1 OF 3	CQA-10702 00.AC

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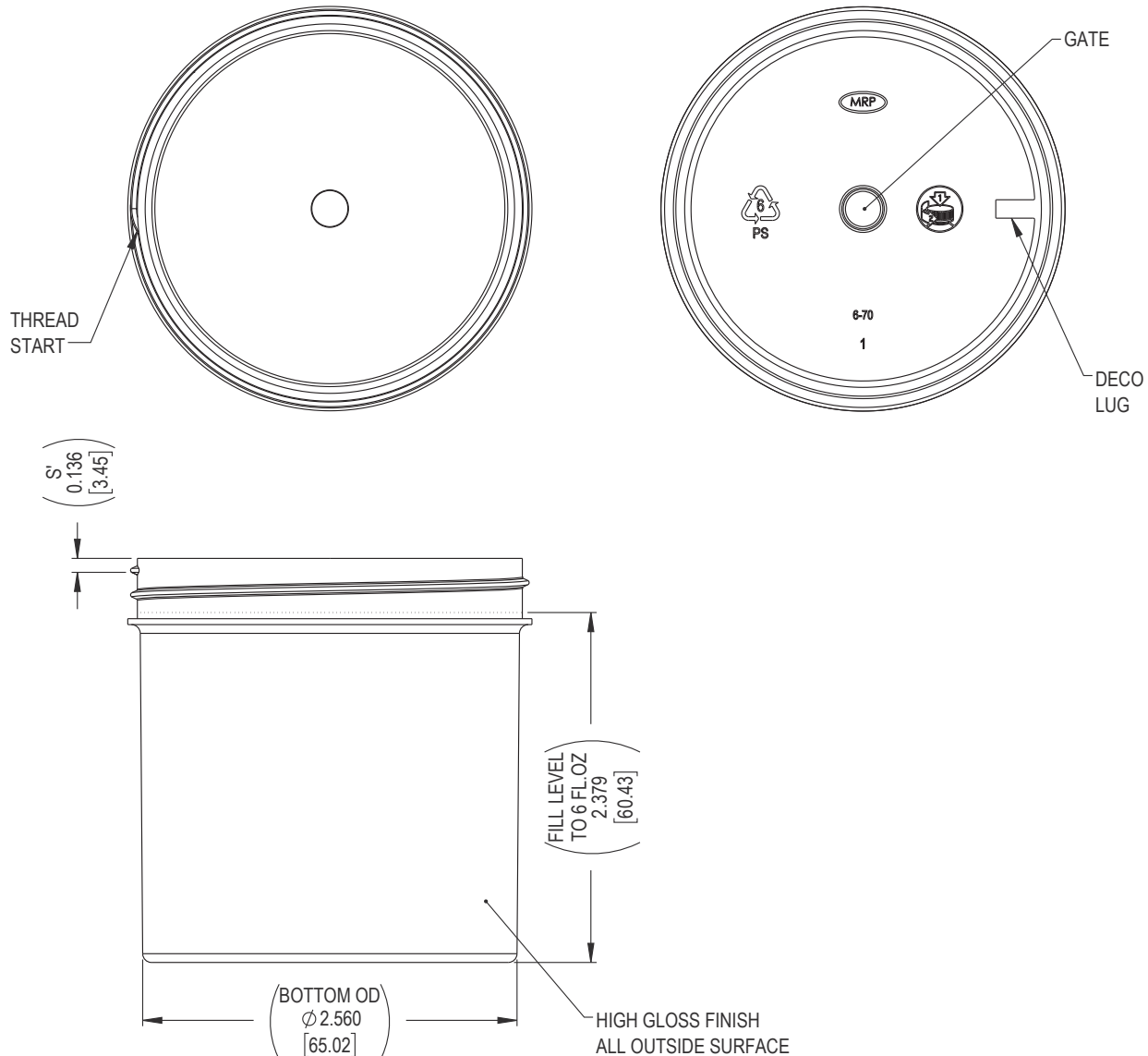


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DATE	REV	N/P	DESCRIPTION	ENG	DRW
12/21/2022	00	AC	UPDATE DRAWING FORMAT. MOVES S' TO REFERENCE DIMENSION. S' 0.136" WAS 0.130". CORRECT VOLUME FROM 6.93oz TO 7.0oz AND CHANGE TO TOLERANCE TO REFERENCE. ADD PAGE 3 FOR LABEL SPECIFICATIONS. ADD FILL LEVEL & SURFACE FINISH REFERENCE NOTES. NO STEEL CHANGES HAVE OCCURRED.	LES	LES
10/23/2018	00	AB	DRAWING UPDATED TO REFLECT HISTORICAL RUN DATA & PROCESS CAPABILITY. NO CHANGES TO THE STEEL OR PARTS HAVE OCCURRED.	JDM	AMK
10/06/2017	00	AA	UPDATE DRAWING FORMAT AND ASSIGNED NEW DRAWING NUMBER. UPDATE TOLERANCES TO MATCH POLYPROPYLENE JAR	JDM	DAS

REVISION HISTORY

REVISIONS: REV: A PHYSICAL CHANGE TO THE PART IMPACTING FIT, FORM OR FUNCTION
N/P: DRAWING OR SPECIFICATION CHANGE ONLY

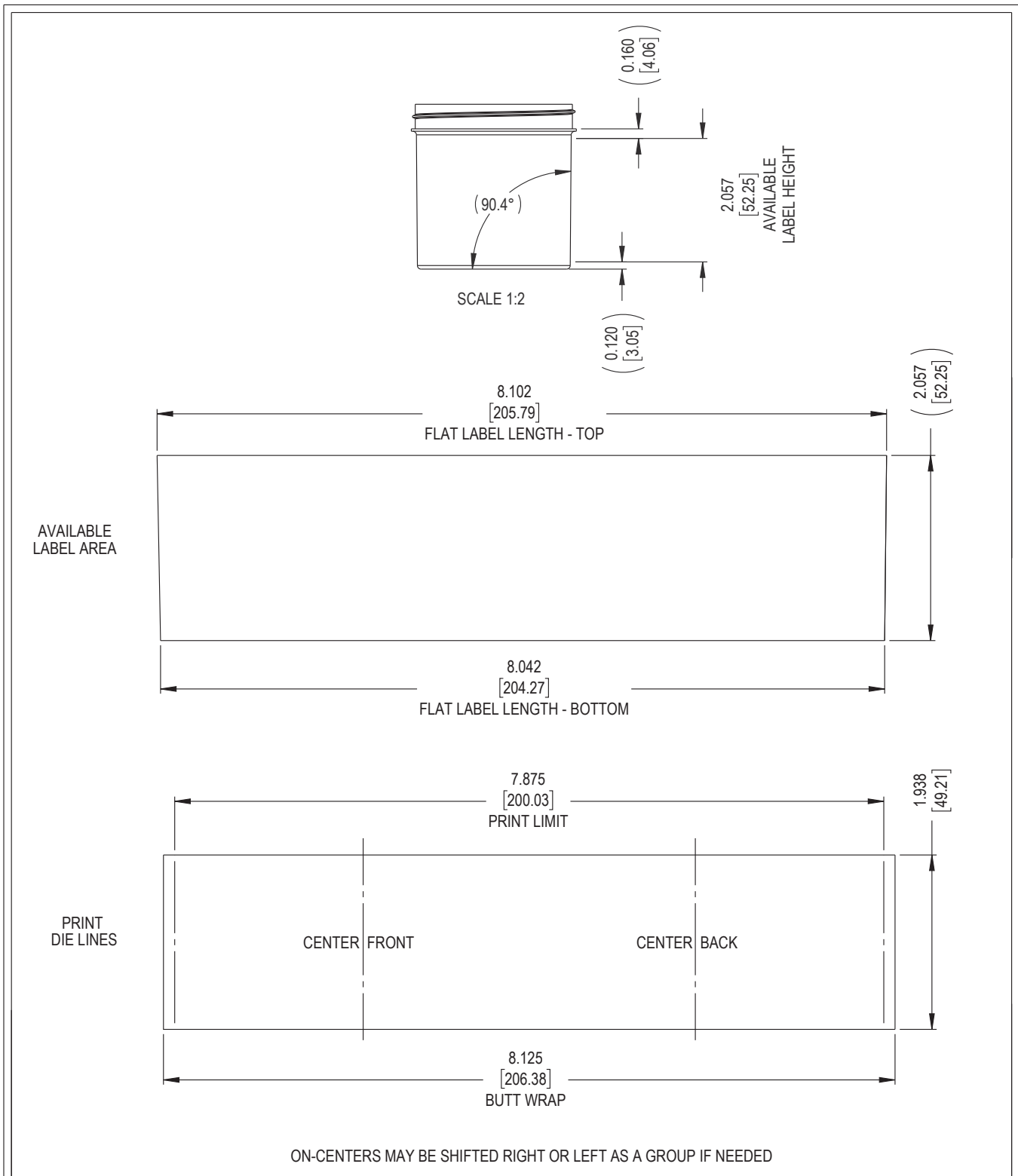


DRAWING TITLE:

6oz 70mm Jar
REGULAR WALL PS

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DRAWING TYPE: CUSTOMER	DISTRIBUTION CODE: D
DWG SIZE: 8.5" x 11"	DRAWING NUMBER: CQA-10702
SCALE: 1:1	SHEET: 2 OF 3
REVISION:	00.AC



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DRAWING TITLE: 6oz 70mm Jar REGULAR WALL PS PRINT AND LABEL SPECIFICATIONS			
DRAWING TYPE: CUSTOMER		DISTRIBUTION CODE: D	
DWG SIZE: 8.5" x 11"	DRAWING NUMBER: CQA-10702		REVISION: 00.AC
SCALE: 3/4 & NOTED	SHEET: 3 OF 3		