Represented by

ILLING™ PACKAGING

Product Specification Sheet

Illing Part# 3580

4 OZ NATURAL HDPE CYLINDER BOTTLE 20-410 480/CTN 8640/LTL 11520/PLT

Part #: 3580

Size:	4 OZ BOTTLE
Color:	NATURAL
Material:	HIGH DENSITY POLYETHYLENE
Style:	CYLINDER BOTTLE
Additional Info:	20-410 NECK
Case Pack:	480 / EACH
Pallet Pack:	8,640 / EACH

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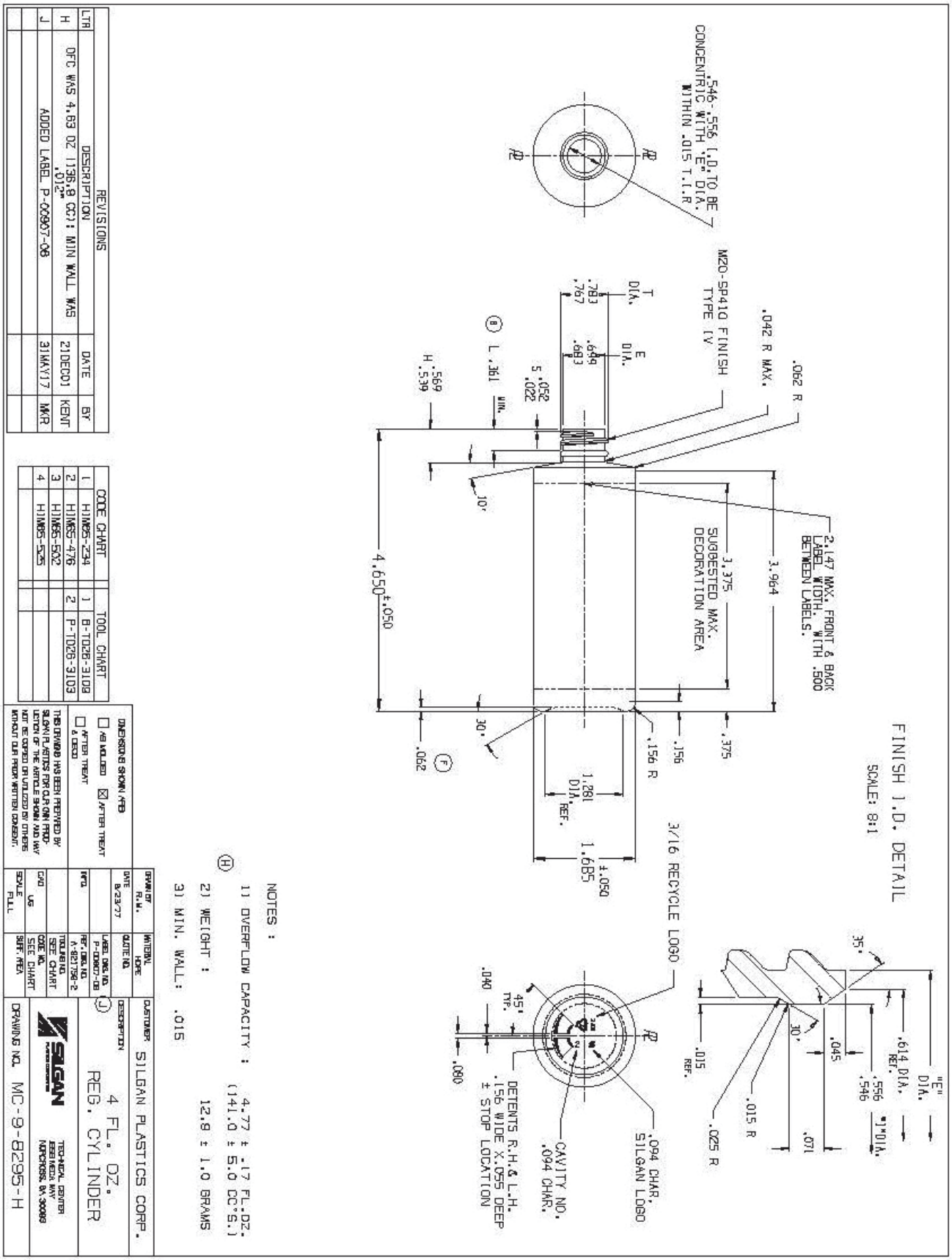

NOTES :

1) OVERFLOW CAPACITY : 4.77 ± .17 FL.OZ. (141.0 ± 5.0 CC'S.)

2) WEIGHT : 12.8 ± 1.0 GRAMS

3) MIN. WALL: .015

REVISIONS			
DESCRIPTION	DATE	BY	LTR
OFC WAS 4.83 OZ (136.8 CC); MIN WALL WAS .012"	21DEC01	KENT	H
ADDED LABEL P-00907-08	31MAY17	MKR	J

CODE CHART		TOOL CHART	
		1	B-T028-3108
2	H1M85-476	2	P-T028-3103
3	H1M85-502		
4	H1M85-525		

DIMENSIONS SHOWN ARE: ☐ AS MOLDED ☒ AFTER TREAT ☐ AFTER TREAT & DECO

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DRAWN BY R.W.	MATERIAL HDPE	CUSTOMER	SILGAN PLASTICS CORP.
DATE 8/23/17	QUOTE NO.	DESCRIPTION	4 FL. OZ. REG. CYLINDER
APPD.	LABEL DWG. NO. P-00907-08	J	
	REF. DWG. NO. A-821798-2		
CAD	TOOLING NO. SEE CHART	SILGAN PLASTICS	TECHNICAL CENTER 2355 HEDA WAY HAMPSTEAD, MA 03063
LG	CODE NO. SEE CHART		
SCALE FULL	SHT. REV.	DRAWING NO.	MC-9-8295-H