

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

35804NPP

4 OZ NAT PP STRAIGHT SIDE REGULAR WALL JAR 70MM

Part #: 35804NPP

Size:	70 MM
Color:	NATURAL
Material:	POLYPROPYLENE
Style:	STRAIGHT SIDE REGULAR WALL JAR
Additional Info:	4 OZ
Case Pack:	175 / EACH
Pallet Pack:	6125 / EACH

Represented by

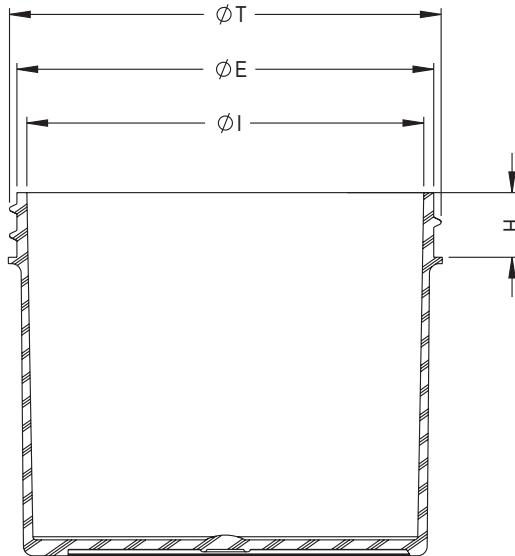
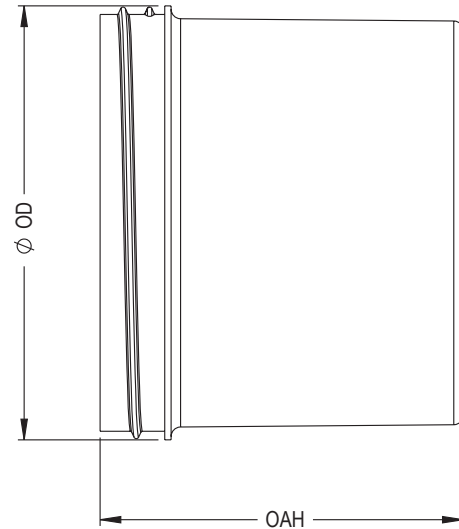
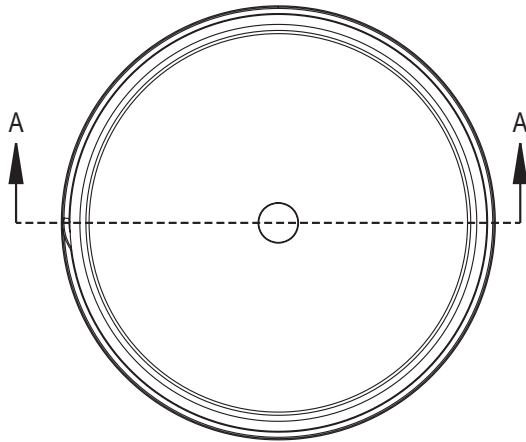


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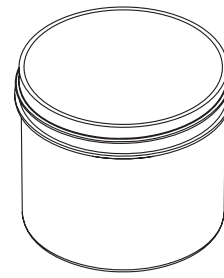
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SECTION A-A



SCALE 1:2

STATIC TORQUE RECOMMENDATION: 28-50 in-lbs
REQUIREMENT. MAY VARY DEPENDING UPON CONTAINER MATERIAL,
NECK FINISH, AND CAPPING EQUIPMENT

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS
AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONS PRECEDED BY AN *** INDICATE THE DIMENSION IS
PROCESS SENSITIVE. PROCESS SENSITIVE DIMENSIONS ARE
VERIFIED TO BE WITHIN THE TOLERANCE LIMITS DURING THE
PRODUCTION RUN. ALL REMAINING DIMENSIONS ARE VERIFIED AT
PRODUCTION VALIDATION.

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BECAUSE OF VARIABILITY IN CONTAINER FINISHES, EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO
ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA.

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REFERENCE	DIMENSION	TOLERANCE	UNITS
ϕT	2.711 [68.86]	± 0.017 [0.41]	in [mm]
ϕE	2.618 [66.50]	± 0.017 [0.41]	in [mm]
ϕI	2.493 [63.32]	± 0.015 [0.38]	in [mm]
H	0.406 [10.31]	± 0.015 [0.38]	in [mm]
OAH	2.281 [57.94]	± 0.015 [0.38]	in [mm]
ϕOD	2.726 [69.24]	± 0.017 [0.41]	in [mm]
PART WEIGHT	20.50	± 1.50	g
VOLUME	5.72 [169]	$\pm 5\%$	oz [cc]

THREAD DETAIL INFORMATION: 6 THREADS PER INCH 0.167" [4.24] PITCH 405° FULL DEPTH THREADS



DRAWING TITLE:

4oz 70mm Jar
REGULAR WALL

MATERIAL: POLYPROPYLENE

DRAWING TYPE: CUSTOMER DISTRIBUTION CODE: D

REPLACES DRAWINGS: J-1011

MODEL NUMBER: PM 11043 4oz 70mm Jar

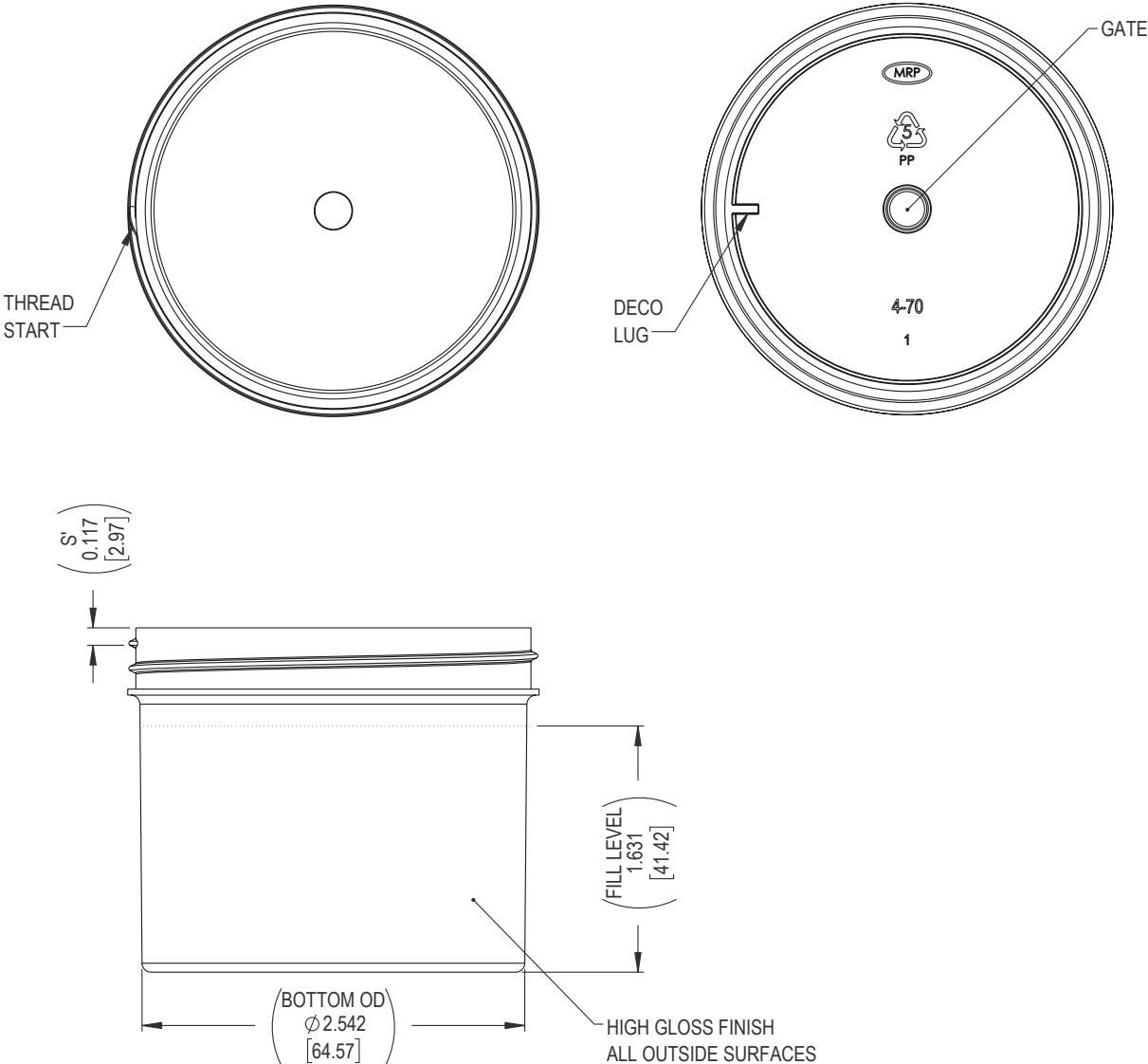
DWG SIZE: 8.5" x 11" DRAWING NUMBER: REVISION:

SCALE: 1:1 & NOTED SHEET: 1 OF 3 CQA-10332 00.AD

DRAWN BY: JDM 7/11/2016

ENG APPR: LES 12/19/2022

QA APPR: HW 12/19/2022



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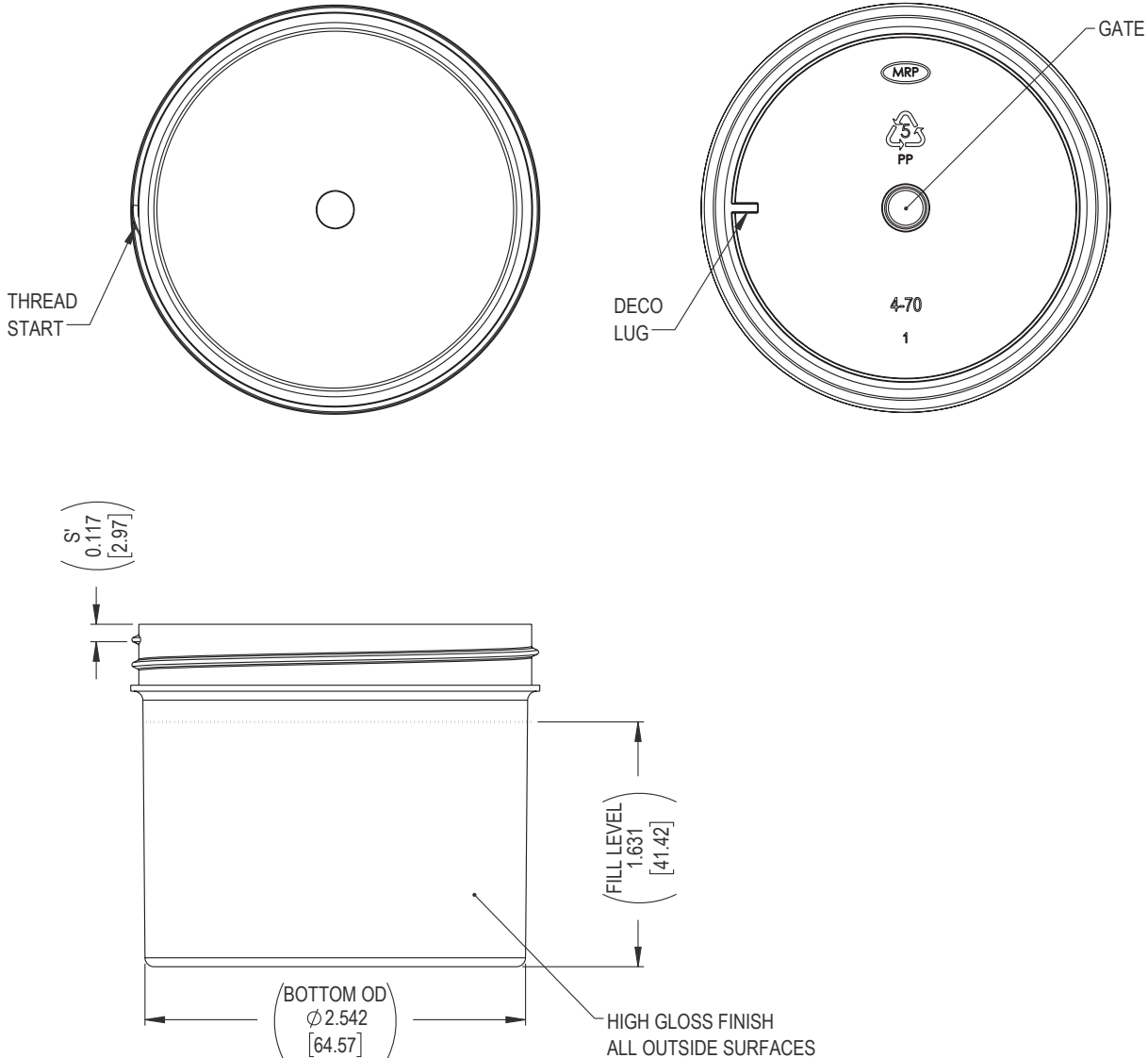
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DATE	REV	N/P	DESCRIPTION	ENG	DRW
12/19/2022	00	AD	OAH UPDATED FROM 2.291" TO 2.281" TO REFLECT PHYSICAL PARTS & PROCESS CAPABILITY. MOVE S' TO REFERENCE DIMENSION. ADD PAGE 3 FOR LABEL SPECIFICATIONS. ADD FILL LEVEL & SURFACE FINISH REFERENCE NOTES. NO STEEL CHANGES HAVE OCCURRED.	LES	LES
04/02/2018	00	AC	CORRECTED BOTTOM OD REFERENCE TO REFLECT HISTORICAL RUN DATA (WAS 2.535)	JDM	JDM
11/01/2019	00	AB	CORRECTED PP RECYCLE LOGO IDENTIFIER	JDM	JDM
04/02/2018	00	AA	UPDATED DRAWING FORMAT. SPECIFICATIONS UPDATED BASED ON PRODUCTION CAPABILITY. NO STEEL CHANGES HAVE OCCURRED.	JDM	JDM
REVISION HISTORY					
REV: A PHYSICAL CHANGE TO THE PART IMPACTING FIT, FORM OR FUNCTION					
N/P: DRAWING OR SPECIFICATION CHANGE ONLY					



DRAWING TITLE:			
4oz 70mm Jar REGULAR WALL			
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DRAWING TYPE: CUSTOMER		DISTRIBUTION CODE: D	
DWG SIZE: 8.5" x 11"	DRAWING NUMBER:		REVISION:
SCALE: 1:1	SHEET: 2 OF 3	CQA-10332	00.AD



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REGULAR WALL

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