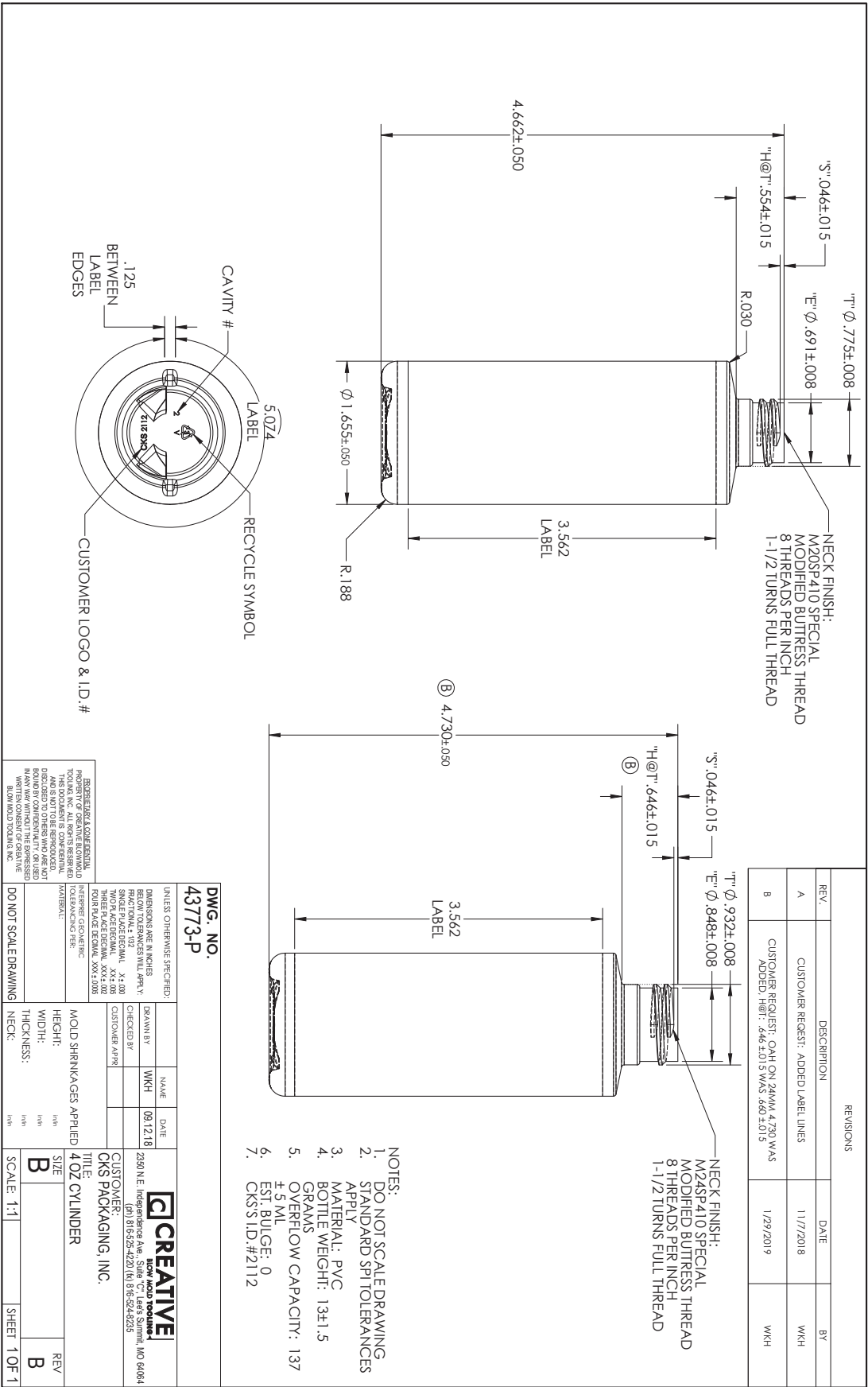




4 OZ CLEAR PVC CYLINDER BOTTLE 24-410 350/CTN 7000/PLT

Part #: 3582

Size:	4 OZ
Color:	CLEAR
Material:	PVC
Style:	CYLINDER BOTTLE
Additional Info:	24-410
Case Pack:	350/CTN
Pallet Pack:	7000/PLT



Represented by



Product Specification Sheet

Illing Part#

3582



CKS PACKAGING INC.
289 Rolling Hill Road
 Mooresville, NC 28117

BOTTLE SPECIFICATIONS SHEET				PRODUCT #:	211201315241			
				DATE:	1/26/2019			
CUSTOMER :			CUSTOMER ITEM # :			REVISED FROM:	3/15/2018	
BOTTLE :	211201315241 - 4oz Cylinder, 24-410SP, PVC CL 13							
TEST PLANS USED:	see control plan document				PACK CONFIGURATION			
WEIGHT :	13.00 +/- 1.00g		BOX or TRAY : choose one	C0003012	LINER / SLIPSHEET / BOGUS PAPER / ETC:		C number	
RESIN :	PVC		BAG:	YES	PACK TAPE:		TUMBLE PACK	
PCR:	NO		SLEEVE:	NA	UNIT WRAP:		20 per pallet	
COLOR :	Clear		PACK:	TUMBLE PACK				
PREFORM #:	NA							
SURFACE TREAT:	NO		UNIT:	350 PIECES PER BOX, 20 BOXES PER PALLET				
DROP TEST:	4'		NECK ORIENTATION:	NA	PACK COUNT:		350	
TOP LOAD	NO		adjust pack as needed, i.e. spouts, caps, etc.					
MEASUREMENT SPECIFICATIONS								
NECK FINISH: sp 24-410sp ; DWG No. 43773-P				BOTTLE DIMENSIONS ; DWG No. 43773-P				
TEST NAME	MINIMUM	TARGET	MAXIMUM	TEST NAME	MINIMUM	TARGET	MAXIMUM	
" H " DIM.	0.631	0.646	0.661	OA HEIGHT	4.680	4.730	4.780	
" S " DIM.	0.031	0.046	0.061	S/SW				
" T " DIM.	0.924	0.932	0.940	F/BW				
" E " DIM.	0.840	0.848	0.856	LABEL PANEL		3.562		
add / delete tests as needed for finish used				FILL LINE				
				OVERFLOW				
				WALL THICKNESS		0.010		
				WALL THICKNESS VARIATION		0.015		
				add / delete tests as needed for bottle used				
SPECIAL INSTRUCTIONS:								
SEE PACK PICTURE								