

Represented by



**ILLING**<sup>TM</sup>  
P A C K A G I N G

## Product Specification Sheet

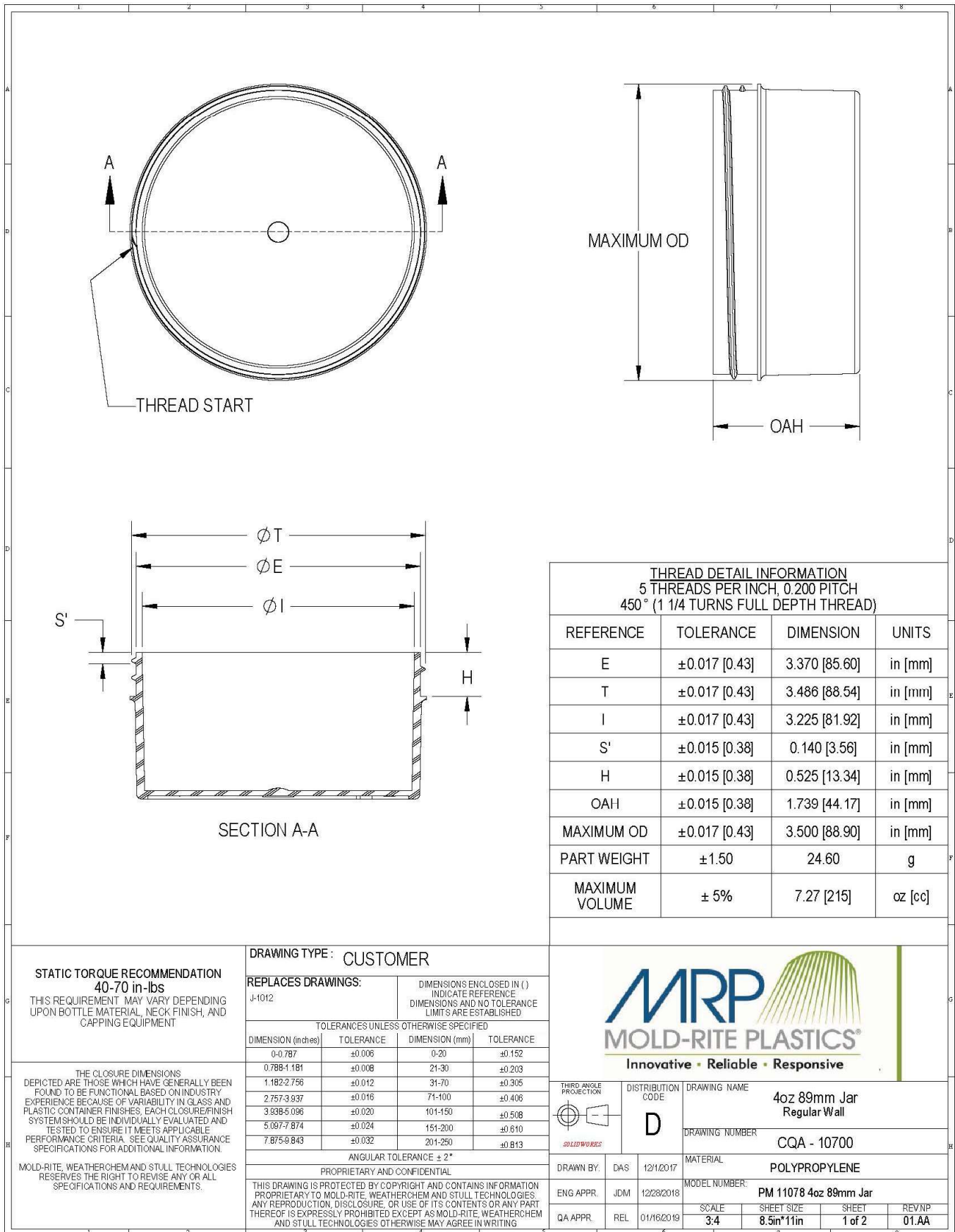
Illing Part#

3589RSPP

# 4 OZ 89/400 BLACK REG SIDED PP JAR

Part #: 3589RSPP

|                  |                         |
|------------------|-------------------------|
| Size:            | 89/400                  |
| Color:           | Black                   |
| Material:        | PP                      |
| Style:           | Regular Sided           |
| Additional Info: | 1 Color Print - Muffler |
| Case Pack:       | 180 each                |
| Pallet Pack:     | 6,300 each              |



Represented by



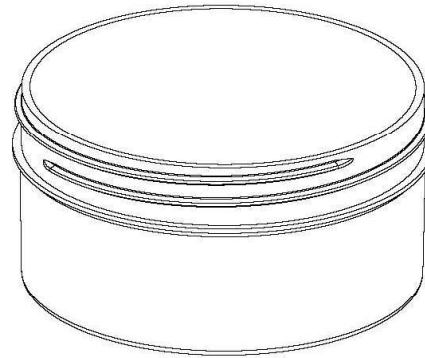
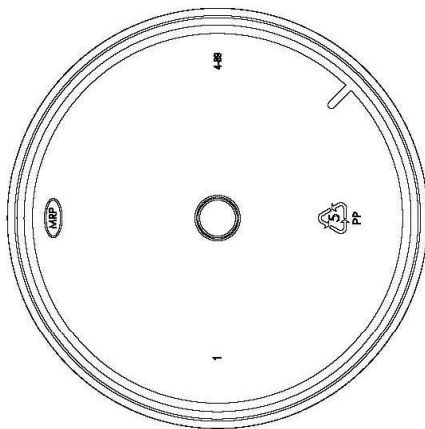
**ILLING**  
PACKAGING

# Product Specification Sheet

Illing Part#

3589RSP

| DATE       | REV | N/P | DESCRIPTION                                            | ENG | DRWN |
|------------|-----|-----|--------------------------------------------------------|-----|------|
| 12/01/2017 | 00  | AA  | UPDATE DRAWING FORMAT, AND ASSIGNED NEW DRAWING NUMBER | JDM | DAS  |
| 12/28/2018 | 01  | AA  | MOLD REFURBISHMENT - SPECS UPDATED                     | JDM | AMK  |



THE CLOSURE DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES, EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION.

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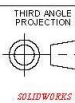
DRAWING TYPE: CUSTOMER

REFERENCES:  
890409

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

| TOLERANCES UNLESS OTHERWISE SPECIFIED |           |                |           |
|---------------------------------------|-----------|----------------|-----------|
| DIMENSION (inches)                    | TOLERANCE | DIMENSION (mm) | TOLERANCE |
| 0-0.787                               | ±0.006    | 0-20           | ±0.152    |
| 0.788-1.181                           | ±0.008    | 21-30          | ±0.203    |
| 1.182-2.756                           | ±0.012    | 31-70          | ±0.305    |
| 2.757-3.937                           | ±0.016    | 71-100         | ±0.406    |
| 3.938-5.096                           | ±0.020    | 101-150        | ±0.508    |
| 5.097-7.874                           | ±0.024    | 151-200        | ±0.610    |
| 7.875-9.843                           | ±0.032    | 201-250        | ±0.813    |
| ANGULAR TOLERANCE ± 2°                |           |                |           |
| PROPRIETARY AND CONFIDENTIAL          |           |                |           |

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**D**

DRAWING NAME  
4oz 89mm Jar  
Regular Wall

DRAWING NUMBER  
CQA - 10700

DRAWN BY: DAS  
12/1/2017

ENG APPR: JDM  
12/28/2018

QA APPR: REL  
01/16/2019

MATERIAL  
POLYPROPYLENE

MODEL NUMBER:  
PM 11078 4oz 89mm Jar

SCALE  
3:4

SHEET SIZE  
8.5 X 11

SHEET  
2 of 2

REV/NP  
01.AA