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P A C K A G I N G

Product Specification Sheet

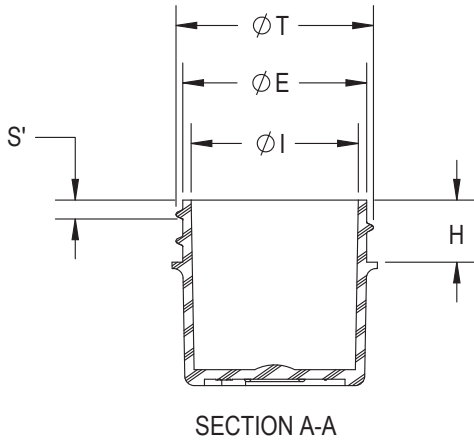
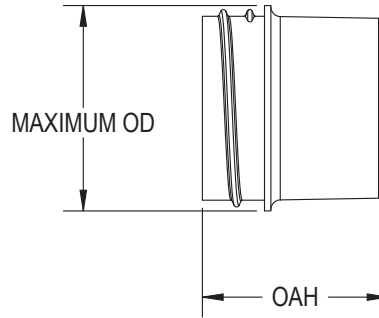
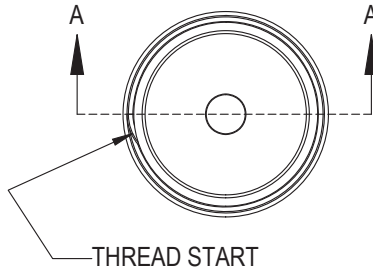
Illing Part#

35914C

1/4 OZ CLEAR POLYSTYRENE JAR 33-400 NECK

Part #: 35914C

Size:	1/4 OZ JAR
Color:	CLEAR
Material:	POLYSTYRENE
Style:	JAR
Additional Info:	33-400 NECK
Case Pack:	1650 / EACH
Pallet Pack:	57750 / EACH



SECTION A-A

THREAD DETAIL INFORMATION
6 THREADS PER INCH, 0.167 PITCH
450° (1 1/4 TURNS FULL DEPTH THREAD)

REFERENCE	TOLERANCE	DIMENSION	UNITS
T	±0.010 [0.25]	1.258 [31.95]	in [mm]
E	±0.005 [0.13]	1.171 [29.74]	in [mm]
I	±0.010 [0.25]	1.059 [26.9]	in [mm]
S'	±0.015 [0.38]	0.146 [3.71]	in [mm]
H	±0.010 [0.25]	0.389 [9.88]	in [mm]
OAH	±0.010 [0.25]	1.178 [29.92]	in [mm]
MAXIMUM OD	±0.010 [0.25]	1.299 [32.99]	in [mm]
PART WEIGHT	±1.00	5.20	g
MAXIMUM VOLUME	±5%	0.51 [15.0]	oz [cc]

STATIC TORQUE RECOMMENDATION
15-25 in-lbs
THIS REQUIREMENT MAY VARY DEPENDING
UPON BOTTLE MATERIAL, NECK FINISH, AND
CAPPING EQUIPMENT

DRAWING TYPE : CUSTOMER

REPLACES DRAWINGS:

J-2005

DIMENSIONS ENCLOSED IN ()
INDICATE REFERENCE
DIMENSIONS AND NO TOLERANCE
LIMITS ARE ESTABLISHED

TOLERANCES UNLESS OTHERWISE SPECIFIED

DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0-0.787	±0.006	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.756	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

ANGULAR TOLERANCE ± 2°

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THE CLOSURE DIMENSIONS
DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN
FOUND TO BE FUNCTIONAL BASED ON INDUSTRY
EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND
PLASTIC CONTAINER FINISHES, EACH CLOSURE/FINISH
SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND
TESTED TO ENSURE IT MEETS APPLICABLE
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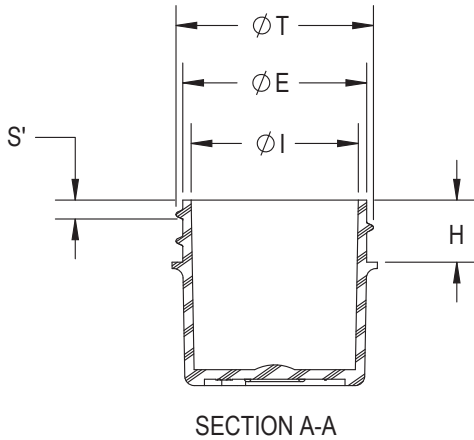
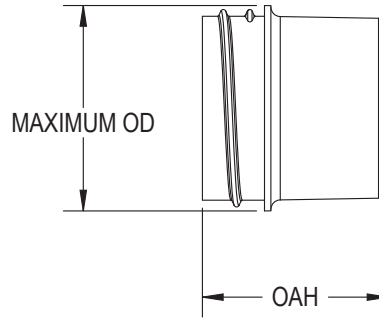
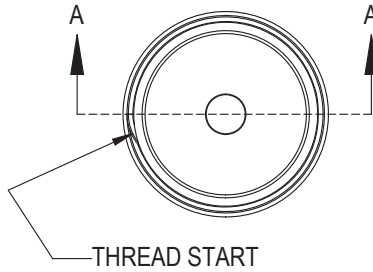


DISTRIBUTION
CODE
D

DRAWING NAME
1/4oz-33mm Jar
Regular Wall Jar PS
DRAWING NUMBER
CQA - 10686

DRAWN BY: DAS 2/8/2018
ENG APPR: JDM 8/24/2018
QA APPR: REL 08/24/2018

MATERIAL
POLYSTYRENE
MODEL NUMBER:
PM 11000 0.250oz 33mm Jar
SCALE
1:1
SHEET SIZE
8.5in*11in
SHEET
1 of 2
REV.NP
00.AA



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