

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3591WPP

2 OZ 53MM WHT PP SS REGULAR WALL JAR

Part #: 3591WPP

Size:	2 oz
Color:	WHITE
Material:	PP
Style:	REGULAR WALL JAR
Additional Info:	53MM
Case Pack:	441
Pallet Pack:	

Represented by

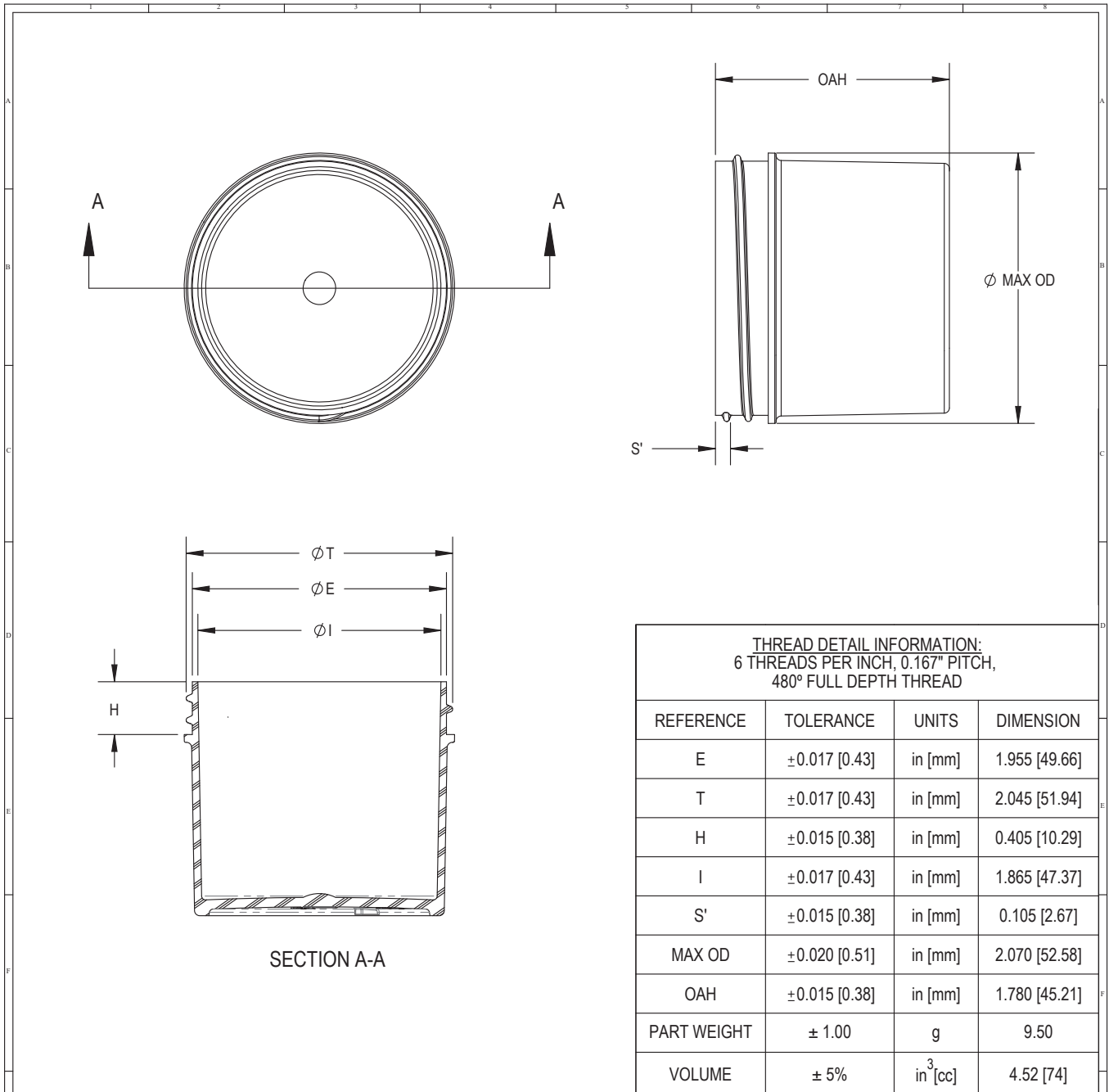


ILLING
PACKAGING

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3591WPP



STATIC TORQUE RECOMMENDATION 21-36 in-lbs THIS REQUIREMENT MAY VARY DEPENDING UPON BOTTLE MATERIAL, NECK FINISH, AND CAPPING EQUIPMENT		DRAWING TYPE : CUSTOMER															
REPLACES DRAWINGS: J-1008		DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED															
THE CLOSURE DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES. EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION.		TOLERANCES UNLESS OTHERWISE SPECIFIED				 THIRD ANGLE PROJECTION		DISTRIBUTION CODE D		DRAWING NAME							
		DIMENSION (inches)		TOLERANCE						DIMENSION (mm)		TOLERANCE		2oz 53mm REGULAR WALL JAR Polypropylene			
		0-0.787		±0.006		0-20		±0.152		DRAWING NUMBER CQA - 10693							
		0.788-1.181		±0.008		21-30		±0.203									
		1.182-2.756		±0.012		31-70		±0.305									
		2.757-3.937		±0.016		71-100		±0.406									
		3.938-5.096		±0.020		101-150		±0.508									
5.097-7.874		±0.024		151-200		±0.610		MATERIAL POLYPROPYLENE									
7.875-9.843		±0.032		201-250		±0.813				MODEL NUMBER: PM 10973 2oz 53mm Reg Wall Jar							
MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES RESERVES THE RIGHT TO REVISE ANY OR ALL SPECIFICATIONS AND REQUIREMENTS.		ANGULAR TOLERANCE ± 2°				 SOLIDWORKS		DRAWN BY.		DAS		7/20/2017					
		PROPRIETARY AND CONFIDENTIAL						ENG APPR.		AMK		5/14/2019					
		THIS DRAWING IS PROTECTED BY COPYRIGHT AND CONTAINS INFORMATION PROPRIETARY TO MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES. ANY REPRODUCTION, DISCLOSURE, OR USE OF ITS CONTENTS OR ANY PART THEREOF IS EXPRESSLY PROHIBITED EXCEPT AS MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES OTHERWISE MAY AGREE IN WRITING				QA APPR.		DMG		03/20/2020		SCALE		SHEET		REV.NP	
										1:1		8.5in*11in		1 of 2		00.AB	

Represented by



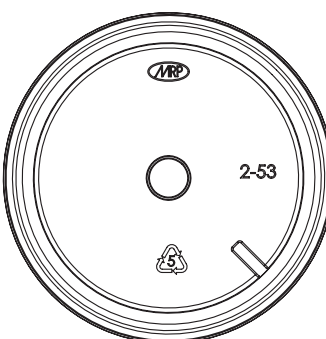
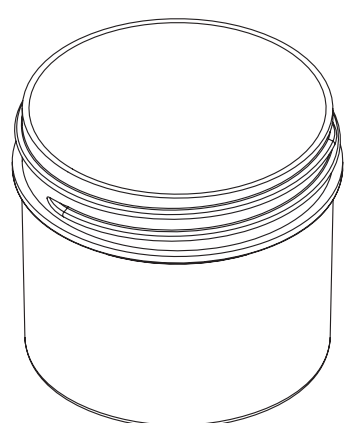
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PACKAGING

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REVISIONS					
DATE	REV.	N/P	DESCRIPTION	ENG	DRW
6/7/2017	00	AA	UPDATE DRAWING FORMAT	JDM	DAS
11/01/2018	00	AB	DRAWING UPDATED TO REFLECT HISTORICAL RUN DATA & PROCESS CAPABILITY. NO CHANGES TO THE STEEL OR PART HAVE OCCURRED	JDM	AMK

THE CLOSURE DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES. EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION. MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES RESERVES THE RIGHT TO REVISE ANY OR ALL SPECIFICATIONS AND REQUIREMENTS.		DRAWING TYPE : CUSTOMER		 Innovative • Reliable • Responsive			
		REFERENCES: 530201, 530202				DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
		TOLERANCES UNLESS OTHERWISE SPECIFIED					
		DIMENSION (inches)	TOLERANCE			DIMENSION (mm)	TOLERANCE
		0-0.787	±0.006			0-20	±0.152
		0.788-1.181	±0.008			21-30	±0.203
		1.182-2.756	±0.012			31-70	±0.305
		2.757-3.937	±0.016			71-100	±0.406
		3.938-5.096	±0.020			101-150	±0.508
		5.097-7.874	±0.024			151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813				
ANGULAR TOLERANCE ± 2°				THIRD ANGLE PROJECTION  DISTRIBUTION CODE D			
PROPRIETARY AND CONFIDENTIAL							
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DRAWN BY: DAS 7/20/2017							
ENG APPR. AMK 5/14/2019		QA APPR. DMG 03/20/2020		DRAWING NAME: 2oz 53mm REGULAR WALL JAR Polypropylene DRAWING NUMBER: CQA - 10693 MATERIAL: POLYPROPYLENE MODEL NUMBER: PM 10973 2oz 53mm Reg Wall Jar			
SCALE: 1:1		SHEET SIZE: 8.5 X 11		SHEET: 2 of 2 REV.NP: 00.AB			