

Represented by



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Product Specification Sheet

Illing Part#

3596NAT

15-415 25 CC NAT LDPE OVAL BOTTLE

Part #: 3596NAT

Size:	15/415 - 25CC
Color:	NATURAL
Material:	LOW DENSITY POLYETHEYLENE
Style:	OVAL BOTTLE
Additional Info:	25 CC
Case Pack:	1600 / EACH
Pallet Pack:	

Represented by

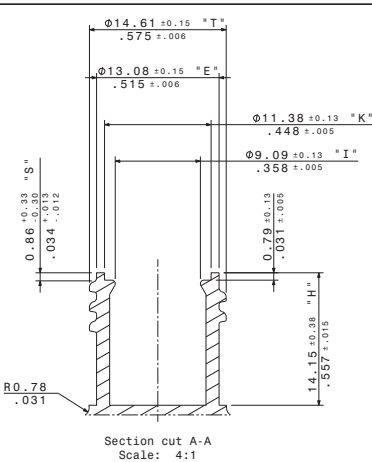
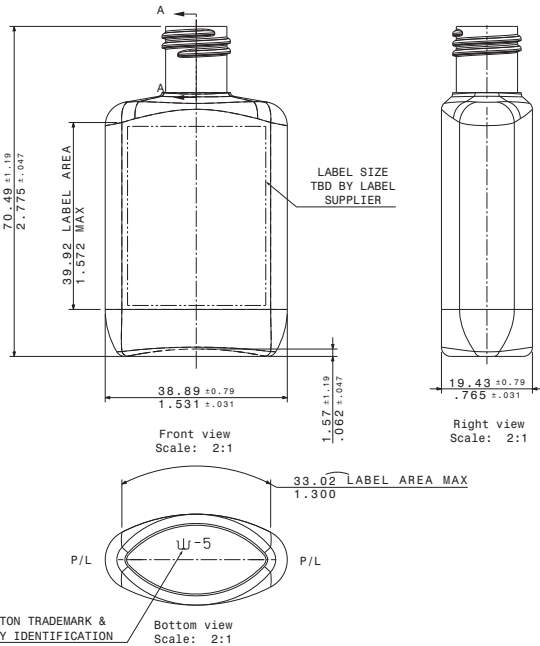


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© AS OF DATE BELOW AMCOR RIGID PLASTICS.



Rev	Description	By	Date	ECR
1	REDRAWN IN IDEAS TITLEBLOCK UPDATED NO DIMENSIONAL CHANGES	PJM	10-11-08	
2	UPDATED TO AMCOR FORMAT ADDED LABEL AREA MAX DIMENSIONS	JCG	23MAY13	41441/1012285-005

- NOTES:
- (1) DIMENSIONS ARE IN MILLIMETERS/INCHES.
 - (2) ALL DIMENSIONS APPLY AFTER FINISHING.
 - (3) ALL DIMENSIONS NOT TOLERANCED ARE FOR REFERENCE ONLY.
 - (4) TOLERANCES APPLY TO THE AVERAGE OF TWO MEASUREMENTS TAKEN 90° APART ON DIAMETERS. FIRST OF THESE MEASUREMENTS SHOULD BE TAKEN 15° OFF OF THE PARTING LINE.
 - (5) NECK FINISH: M15 SP415
 - (6) 2-TURNS OF THREAD 12 T.P.I.
 - (7) MIN. WALL AT CENTER PANEL: .015".

CONFIDENTIAL

Capacity Specification			
Overflow Capacity	27.0 ± 1.0 ml		
Volume & Weight Information			
Calculated Overflow Capacity:	ml		
Calculated Fill Line Capacity:	ml		
Total Mat'l Vol.:	4.674 CC	Material:	LDPE
Total Surface Area:	sq.cm	Container Target Weight:	5.8 ± 0.5 gm
		Avg. Blown Density:	gm/cc
		Avg. Wall Thickness:	
Drawing Information			
IBM	Reference: B-20178		
Date:	23MAY13	Drawn By:	JCG
		Customer:	STOCK
Title:			

Drawing Type: PRODUCT DRAWING

Drawing Number: 20178-PD

Rev: M

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