

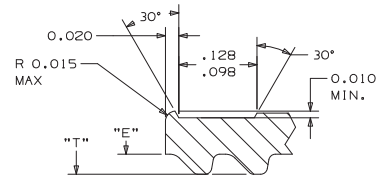
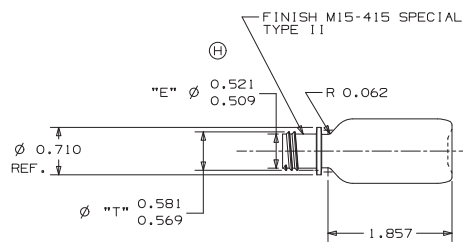
1/2 OZ NATURAL LDPE BOSTON ROUND BOTTLE 15-415

Part #: 3598

Size:	1/2 OZ BOTTLE
Color:	NATURAL
Material:	LDPE
Style:	BOSTON ROUND BOTTLE
Additional Info:	15-415 NECK
Case Pack:	3,100 / EACH
Pallet Pack:	55,800 / EACH

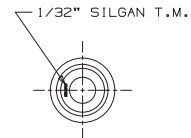
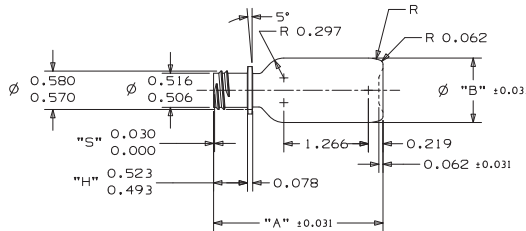
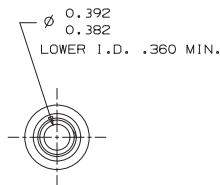


MC-9-7200-H



UNDERCUT DETAIL

SCALE 10:1



NOTES :

- 1) OVERFLOW CAPACITY :
AFTER TREAT: 0.62 ±0.5 FL.OZ.
(18.3 ±1.5 ML)

AFTER OVEN BAKE: 0.60 ±0.5 FL.OZ.
(17.7 ±1.5 ML)
- 2) WEIGHT : 4.2 ±0.5 GRAMS
- 3) THIS BOTTLE MUST BE SPECIALLY QUOTED IF SEAM ORIENTATION OR MULTIPLE PASS DECORATION IS REQUESTED.

AFTER OVEN BAKE	2.507	.952
TREAT ONLY	2.537	.965
CONDITION	A	B
DIMENSIONS SHOWN ARE:		
☐ AS MOLDED ☒ AFTER TREAT		
☒ AFTER TREAT & DECO		
THIS DRAWING HAS BEEN PREPARED BY SILGAN PLASTICS FOR OUR OWN PRODUCTION OF THE ARTICLE SHOWN AND MAY NOT BE COPIED OR UTILIZED BY OTHERS WITHOUT OUR PRIOR WRITTEN CONSENT.		

DRAWN BY H.T.KAY	MATERIAL ☒	CUSTOMER SILGAN
DATE 4/13/73	PREFORM --	DESCRIPTION 1/2 FL.OZ. BOSTON ROUND
DWG SIZE C	LABEL DWG. NO.	
INFO. --	REF. DWG. NO. MC9-6598-A	
CAD NX	TOOLING NO. SEE CHART	
SCALE FULL	CODE SEE CHART	
		DRAWING NO. MC-9-7200-H



TECHNICAL CENTER
1858 MECA WAY
HOLCROSS, GA 30093

2 L1W 60-186	P-1C2B-1581
1 L1W 60-184	P-1C2B-1579
CODE CHART	TOOL CHART