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ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

3600FL

120-400 WHITE PP RIBBED MATTE SIDES CAP W-F217.035 PL LP LINER

Part #: 3600FL

Size:	120-400 NECK FINISH
Color:	PP
Material:	WHITE
Style:	RIBBED SIDES & MATTE TOP CAP
Additional Info:	F217.035 PL LP
Case Pack:	210 / EACH
Pallet Pack:	6,300 / EACH



www.illingpackaging.com

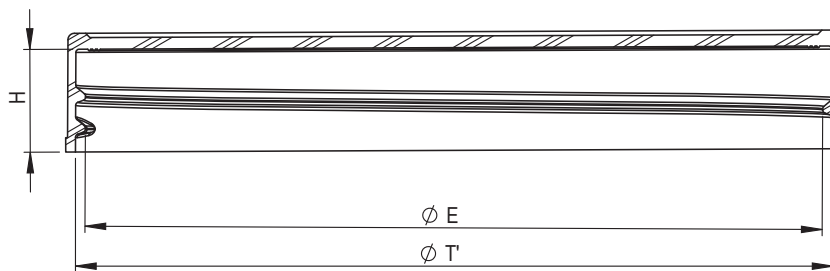
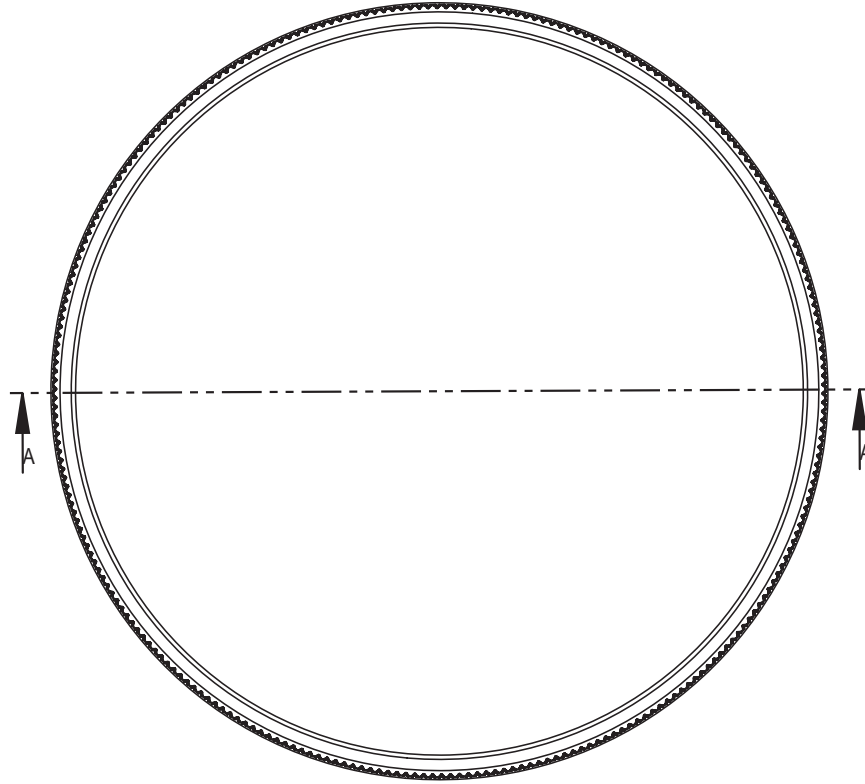
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SECTION A-A
SCALE 1 : 1

STATIC TORQUE RECOMMENDATION: 55-95 in-lbs
REQUIREMENT MAY VARY DEPENDING UPON CONTAINER MATERIAL,
NECK FINISH, AND CAPPING EQUIPMENT

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS
AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONS PRECEDED BY AN *** INDICATE THE DIMENSION IS
PROCESS SENSITIVE. PROCESS SENSITIVE DIMENSIONS ARE
VERIFIED TO BE WITHIN THE TOLERANCE LIMITS DURING THE
PRODUCTION RUN. ALL REMAINING DIMENSIONS ARE VERIFIED AT
PRODUCTION VALIDATION.

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THE PART DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE.
BECAUSE OF VARIABILITY IN CONTAINER FINISHES, EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO
ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA.

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REFERENCE	DIMENSION	TOLERANCE	UNITS
T'	4.753 [120.73]	±0.015 [0.38]	in [mm]
E	4.635 [117.73]	±0.015 [0.38]	in [mm]
H	0.645 [16.38]	±0.015 [0.38]	in [mm]
OAH	0.750 [19.05]	±0.015 [0.38]	in [mm]
BOTTOM OD	4.877 [123.88]	±0.015 [0.38]	in [mm]
PART WEIGHT	25.6	± 2.0	g

THREAD DETAIL INFORMATION: 5 THREADS PER INCH 0.200" [5.08] PITCH 360° FULL DEPTH THREADS



DRAWING TITLE:
120-400 CT CLOSURE
RM (Ribbed - Matte - Stacking)

MATERIAL: POLYPROPYLENE

DRAWING TYPE: CUSTOMER DISTRIBUTION CODE: D

REPLACES DRAWINGS: C-4020

MODEL NUMBER: PM 10421 120-400 CT Closure

DWG SIZE: 8.5" x 11" DRAWING NUMBER: REVISION:

SCALE: 1:1 & NOTED SHEET: 1 OF 3 CQA-10232 00.AD

DRAWN BY: JDM 2/17/2016

ENG APPR: JDM 10/27/2016

QA APPR: ACP 10/31/2016

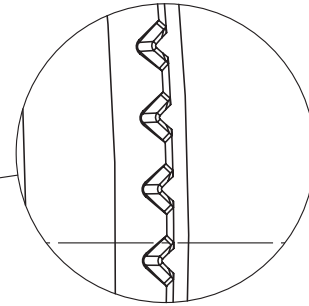
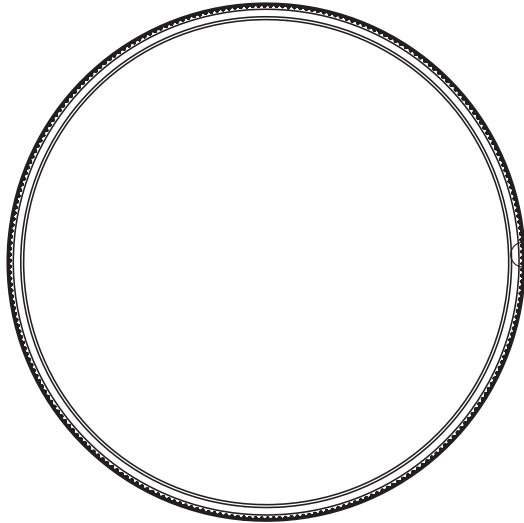
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SCALE 8 : 1
(270) EQUISPACED RIBS

STACKING RING

SMOOTH FINISH
ON ALL OUTSIDE
SURFACES



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REVISION HISTORY

DATE	REV	N/P	REVISION	ENG	DRWN
2/17/2016	00	AA	UPDATED DRAWING FORMAT, UPDATE PRODUCT SPECS PER VALIDATION, ADDED P/N 10230 TO SUPERSEDE C-1020, ADD LINER RETENTION BEADS TO CORE ON 10181, ADD DETAIL FOR LINER OPTIONS	JDM	JDM
5/10/2016	00	AB	CORRECTED PART WEIGHT FROM 25.5 TO 26.4	JDM	JDM
10/27/2016	00	AC	CREATED SEPARATE CUSTOMER DRAWING FOR LINER BEAD OPTION CQA-10230 (NO LINER BEAD) & CQA-10181 (WITH LINER BEAD) CORRECTED "T" (WAS 4.755) & "E" (WAS 4.630) BASED ON HISTORICAL DATA REVIEW	JDM	JDM
08/16/2016	00	AD	UPDATED DRAWING FORMAT AND LOGO	BDG	BDG

REVISION HISTORY

REVISIONS: REV: A PHYSICAL CHANGE TO THE PART IMPACTING FIT, FORM OR FUNCTION
N/P: DRAWING OR SPECIFICATION CHANGE ONLY



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DRAWING TYPE: CUSTOMER DISTRIBUTION CODE: D
DWG SIZE: 8.5" x 11" DRAWING NUMBER: REVISION:
SCALE: 1:1.5 & NOTED SHEET: 2 OF 3 CQA-10232 00.AD

