

Represented by



ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

36110WH

110-400 WHT PP UNLINED WEIGH AND SEAL SMOOTH SIDE/SMOOTH TOP

Part #: 36110WH

Size:	110-400
Color:	WHITE
Material:	PP
Style:	SMOOTH SIDE & SMOOTH TOP
Additional Info:	UNLINED
Case Pack:	216/EA
Pallet Pack:	7,560/EA



www.illingpackaging.com

Represented by

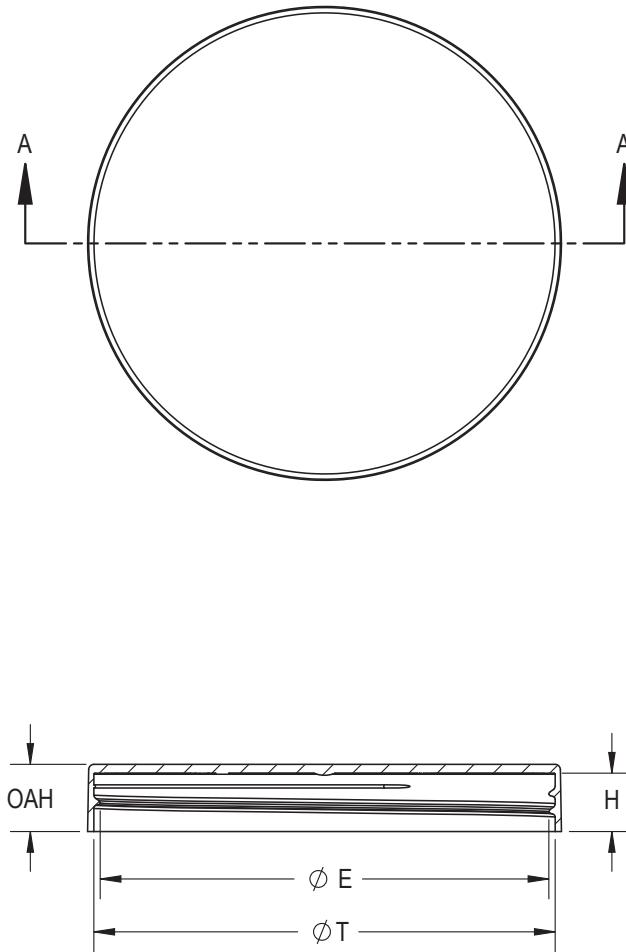


ILLING
PACKAGING

Product Specification Sheet

Illing Part#

36110WH



THREAD DETAIL
5 THREADS PER INCH
0.200" [5.06 PITCH]

REFERENCE	TOLERANCE	DIMENSION	UNITS
E	±0.014 [0.35]	4.224 [107.29]	in [mm]
T	±0.014 [0.35]	4.343 [110.31]	in [mm]
H	±0.014 [0.35]	0.558 [14.17]	in [mm]
OAH	±0.014 [0.35]	0.633 [16.08]	in [mm]
OD	±0.014 [0.35]	4.464 [113.39]	in [mm]
PART WEIGHT	± 2.0	21.10	g

SECTION A-A
SCALE 2 : 3

STATIC TORQUE RECOMMENDATION
45-70 in-lbs
THIS REQUIREMENT MAY VARY DEPENDING
UPON BOTTLE MATERIAL, NECK FINISH, AND
CAPPING EQUIPMENT

THE CLOSURE DIMENSIONS
DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN
FOUND TO BE FUNCTIONAL BASED ON INDUSTRY
EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND
PLASTIC CONTAINER FINISHES, EACH CLOSURE/FINISH
SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND
TESTED TO ENSURE IT MEETS APPLICABLE
PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE
SPECIFICATIONS FOR ADDITIONAL INFORMATION.

MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES
RESERVES THE RIGHT TO REVISE ANY OR ALL
SPECIFICATIONS AND REQUIREMENTS.

DRAWING TYPE : CUSTOMER

REPLACES DRAWINGS:
C-1019

DIMENSIONS ENCLOSED IN ()
INDICATE REFERENCE
DIMENSIONS AND NO TOLERANCE
LIMITS ARE ESTABLISHED

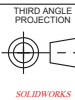
TOLERANCES UNLESS OTHERWISE SPECIFIED

DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0-0.787	±0.006	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.756	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

ANGULAR TOLERANCE ± 2°

PROPRIETARY AND CONFIDENTIAL

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AND STULL TECHNOLOGIES OTHERWISE MAY AGREE IN WRITING



DISTRIBUTION
CODE
D

DRAWING NAME
**110-400 CT Closure
SS (Smooth Side, Smooth Top)**
DRAWING NUMBER
CQA - 10457

DRAWN BY: BDG 1/10/2017
ENG APPR: BDG 1/16/2017
QA APPR: ACP 01/18/2017

MATERIAL
POLYPROPYLENE
MODEL NUMBER:
PM 10455 110-400 CT
SCALE: 1:2 SHEET SIZE: 11in*8.5in SHEET: 1 of 3 REV.NP: 00.AA

Represented by



ILLING
PACKAGING

Product Specification Sheet

Illing Part#

36110WH

REVISIONS					
DATE	REV	N/P	DESCRIPTION	ENG	DRW
01/10/17	00	AA	DRAWING FORMAT UPDATED	BDG	BDG

GLOSS SURFACE

THE CLOSURE DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES. EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION.

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DRAWING TYPE : CUSTOMER			
REFERENCES: 110001, 110002 110003, 110004		DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
TOLERANCES UNLESS OTHERWISE SPECIFIED			
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THIRD ANGLE PROJECTION

SOLEWORKS

DISTRIBUTION CODE

D

DRAWING NAME		110-400 CT Closure SS (Smooth Side, Smooth Top)	
DRAWING NUMBER		CQA - 10457	
MATERIAL		POLYPROPYLENE	
MODEL NUMBER:		PM 10455 110-400 CT	
SCALE	SHEET SIZE	SHEET	REV.NP
1:2	8.5 X 11	2 of 3	00.AA

Represented by

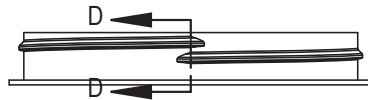
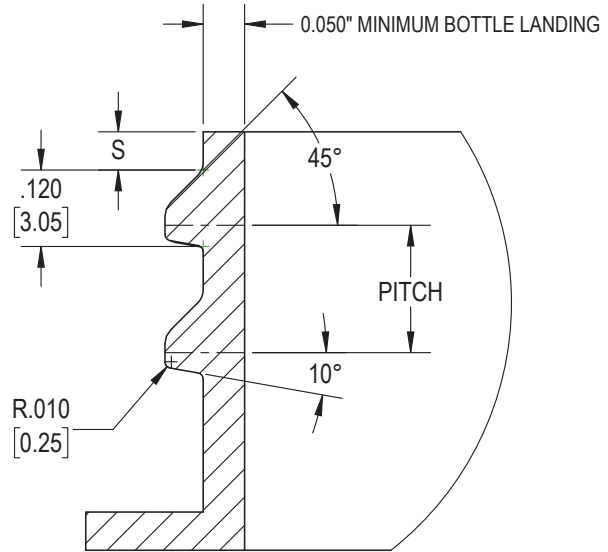
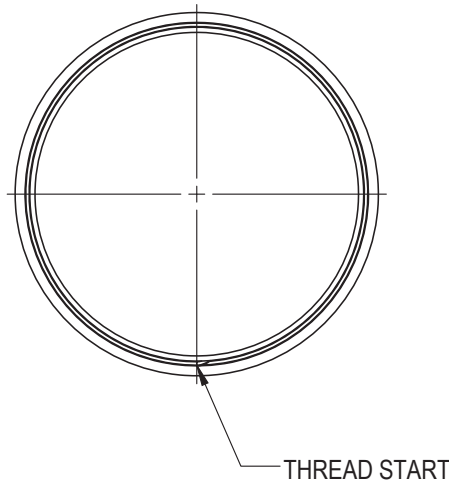


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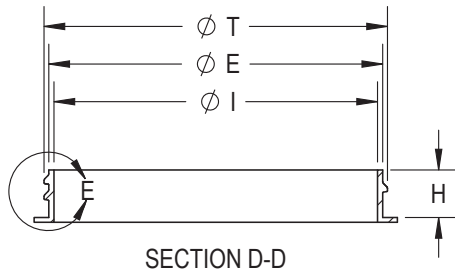
Product Specification Sheet

Illing Part#

36110WH



DETAIL E
SCALE 4 : 1



SECTION D-D

REFERENCE	TOLERANCE	UNITS	DIMENSION
E	± 0.017[0.43]	IN[mm]	4.194 [106.53]
T	± 0.017[0.43]	IN[mm]	4.314 [109.58]
I	MINIMUM	IN[mm]	3.737 [94.92]
S	± 0.015[0.38]	IN[mm]	0.060[1.524]
H	MINIMUM	IN[mm]	0.597 [15.16]
TPI			5
PITCH		IN[mm]	0.200 [5.04]

DRAWING TYPE : CUSTOMER

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

TOLERANCES UNLESS OTHERWISE SPECIFIED

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ANGULAR TOLERANCE ± 2°

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DRAWING NAME
110-400 CT Closure
RECOMMENDED NECK FINISH
DRAWING NUMBER
CQA - 10457

DRAWN BY: BDG 1/10/2017
ENG APPR: BDG 1/16/2017
QA APPR: ACP 01/18/2017

MATERIAL
MODEL NUMBER:
SCALE: 1:2
SHEET SIZE: 8.5 X 11
SHEET: 3 of 3
REV/N/P: 00.AA

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