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P A C K A G I N G

Product Specification Sheet

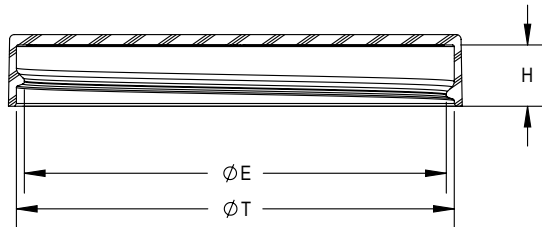
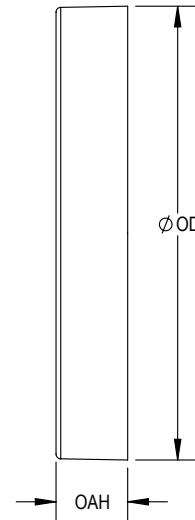
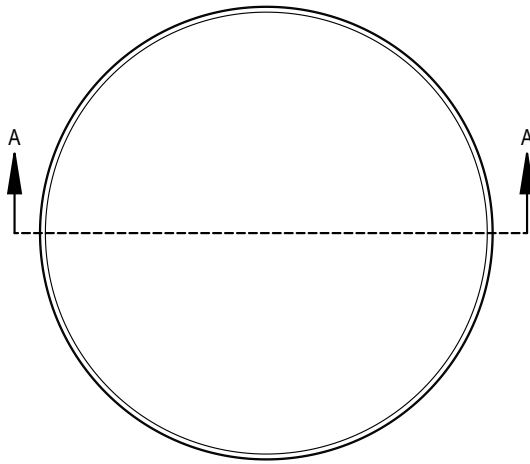
Illing Part#

3617WSC

70-400 MM PP WHT UNL CT SMOOTH CAP

Part #: 3617WSC

Size:	70-400MM
Color:	WHITE
Material:	POLYPROPYLENE
Style:	CONTINUOUS THREAD
Additional Info:	SMOOTH SIDE;SMOOTH TOP, UNLINED
Case Pack:	760/EACH
Pallet Pack:	26,600/EACH



SECTION A-A

THREAD DETAIL:
 6 THREADS PER INCH, 0.167" PITCH

REFERENCE	TOLERANCE	UNITS	DIMENSION
E	±0.015 [0.38]	in [mm]	2.650 [67.31]
T	±0.020 [0.51]	in [mm]	2.750 [69.85]
H	±0.015 [0.38]	in [mm]	0.392 [9.96]
OAH	±0.020 [0.51]	in [mm]	0.450 [11.43]
OD	±0.025 [0.64]	in [mm]	2.850 [72.39]
PART WEIGHT	± 1.5	g	7.8

STATIC TORQUE RECOMMENDATION
28-50 in-lbs
 THIS REQUIREMENT MAY VARY DEPENDING
 UPON BOTTLE MATERIAL, NECK FINISH, AND
 CAPPING EQUIPMENT

DRAWING TYPE : CUSTOMER

 REPLACES DRAWINGS:
 C-1015-S

 DIMENSIONS ENCLOSED IN ()
 INDICATE REFERENCE
 DIMENSIONS AND NO TOLERANCE
 LIMITS ARE ESTABLISHED

TOLERANCES UNLESS OTHERWISE SPECIFIED

DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0-0.787	±0.006	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.756	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

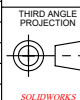
ANGULAR TOLERANCE ± 2°

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THE CLOSURE DIMENSIONS
 DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN
 FOUND TO BE FUNCTIONAL BASED ON INDUSTRY
 EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND
 PLASTIC CONTAINER FINISHES. EACH CLOSURE/FINISH
 SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND
 TESTED TO ENSURE IT MEETS APPLICABLE
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 DISTRIBUTION
 CODE
D

 DRAWING NAME
**70-400 CT CLOSURE
 S (Smooth Side Smooth Top)**
 DRAWING NUMBER
CQA - 10748

 DRAWN BY: JR 6/3/2016
 ENG APPR: BDG 4/6/2018
 QA APPR: REL 08/13/2018

MATERIAL POLYPROPYLENE

MODEL NUMBER: PM 11104 70-400 CT

SCALE 1:1 SHEET SIZE 8.5" X 11" SHEET 1 of 3 REV.NP 00.AA

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3617WSC

REVISIONS						
DATE	REV.	N/P	PRODUCT DRAWING REQUEST	DESCRIPTION	ENG	DRW
12/02/2013	01	AA		REDRAWN ON NEW FORMATS	JR	JR
01/19/2018	01	AB	PDR 18-067	UPDATED FORMAT AND ASSIGNED NEW PART NUMBER. DIMENSIONAL SPECIFICATIONS UPDATED BASED ON PRODUCTION CAPABILITY. NO STEEL CHANGES OCCURED.	BDG	DAS

MATTE FINISH

OPTIONAL GATE LOCATION SEE TABLE

DRAWING TYPE : CUSTOMER

REFERENCES:
70003
70007
70008

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INDICATE REFERENCE
DIMENSIONS AND NO TOLERANCE
LIMITS ARE ESTABLISHED

TOLERANCES UNLESS OTHERWISE SPECIFIED			
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ANGULAR TOLERANCE ± 2°

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Innovative • Reliable • Responsive

THIRD ANGLE PROJECTION	DISTRIBUTION CODE D	DRAWING NAME	
		70-400 CT CLOSURE S (Smooth Side Smooth Top)	
		DRAWING NUMBER	
		CQA - 10748	
		MATERIAL	
		POLYPROPYLENE	
		MODEL NUMBER:	
		PM 11104 70-400 CT	
		SCALE	SHEET
		1:1	8.5 X 11
		SHEET	REV.NP
		2 of 3	00.AA

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