

Represented by



ILLING[™]
P A C K A G I N G

Product Specification Sheet

Illing Part#

3618

70-400 WHITE PP CAP W - F217.035PL LINER RIBBED SIDES 702529Y

Part #: 3618

Size:	70-400
Color:	White
Material:	PP
Style:	Plastic Ribbed Cap
Additional Info:	Three-Ply Co extruded Liner
Case Pack:	1,000 each
Pallet Pack:	15,000 each


SHALLOW SKIRTED CLOSURES

70-400-6213 S



Specifications:

DIAMETER 70 mm

THREAD PROFILE 400

NECK FINISH 70-400

CLOSURE TOP Stipple

CLOSURE SIDEWALL Fine Ribbed

MATERIAL PP

PACKAGING & FREIGHT INFORMATION

PACK TYPE	PCS/CTN	CTNS/PALT	PCS/PALT	CTN WT*	PALT WT*	FRT CLASS
Bulk	1,000	15	15,000	24 ⁽¹⁾	358 ⁽¹⁾	125 ⁽¹⁾
Bulk	1,000	15	15,000	30 ⁽²⁾	449 ⁽²⁾	100 ⁽²⁾
CARTON DIMENSIONS: 24 x 16 x 15				PALLET DIMENSIONS: 48 x 40 x 50		

(1) Unlined Closures (2) Lined Closures *Approximate

MARKETS

Dressings & Sauces, Food, Food Service,
 Industrial & Medical Products, Nutraceuticals,
 Pharmaceuticals, Non-Dairy Creamer,
 Personal Care & Cosmetics and Soup Base.

OPTIONS

Available in white, standard, and custom colors.
 Liners can be cut with a pull-tab easy-open feature.
 Can be embossed/debossed with custom message.
 Offset printing is available in up to three colors.

CLOSURE BENEFITS

- A great general-purpose closure
- Fine-ribbed sides are easier to grip
- Our most popular closure style


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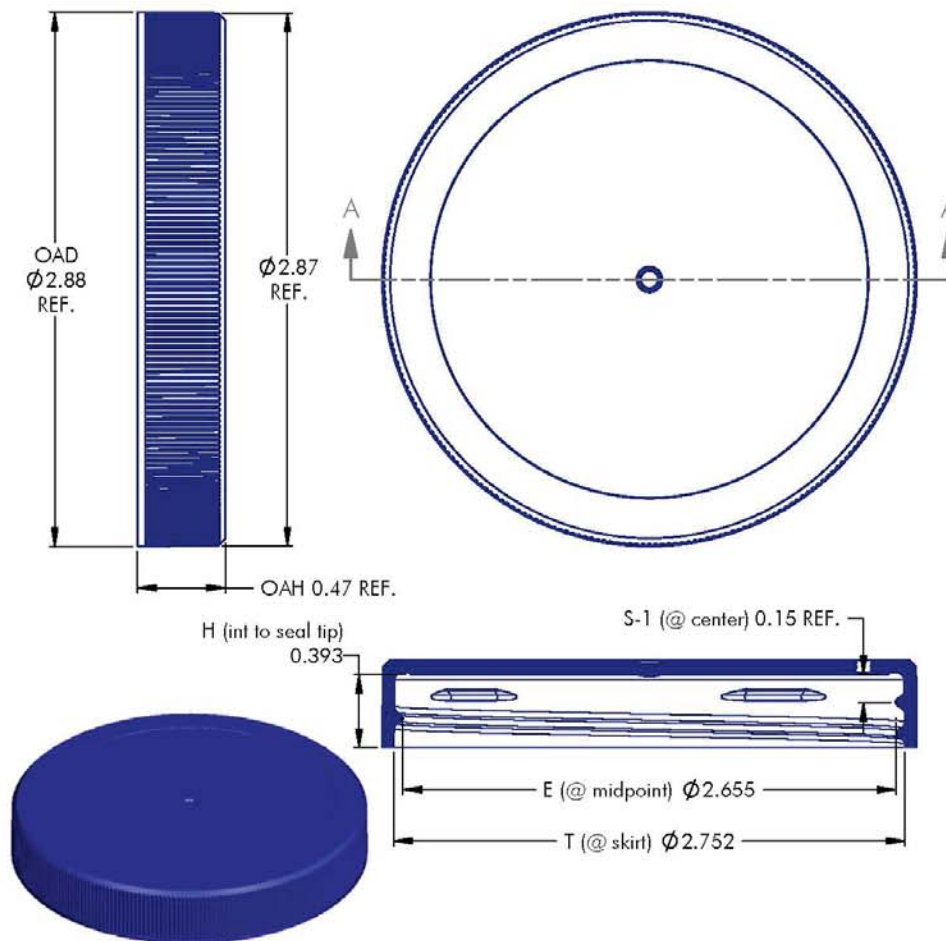
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P 630 420 4750 E greatpkg@phxpkg.com
 1899 High Grove Lane Naperville, IL 60540



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NOTES: (UNLESS OTHERWISE SPECIFIED)

1. ALL DIMENSIONS ARE IN INCHES.
2. SEE CHART FOR DIMENSIONAL TOLERANCE.

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1	02.13.03	Update "E" Dimension	DN
REV	DATE	DESCRIPTION	BY
TOLERANCE	PITCH/TPI	1.67 / 6	TURNS 1-1/8
X	±0.1	DRAWN DMN	DATE 06.20.02
XX	±0.02	SCALE 3 : 2	REV
XXX	±0.010	70 - 400 - 6213 S	1



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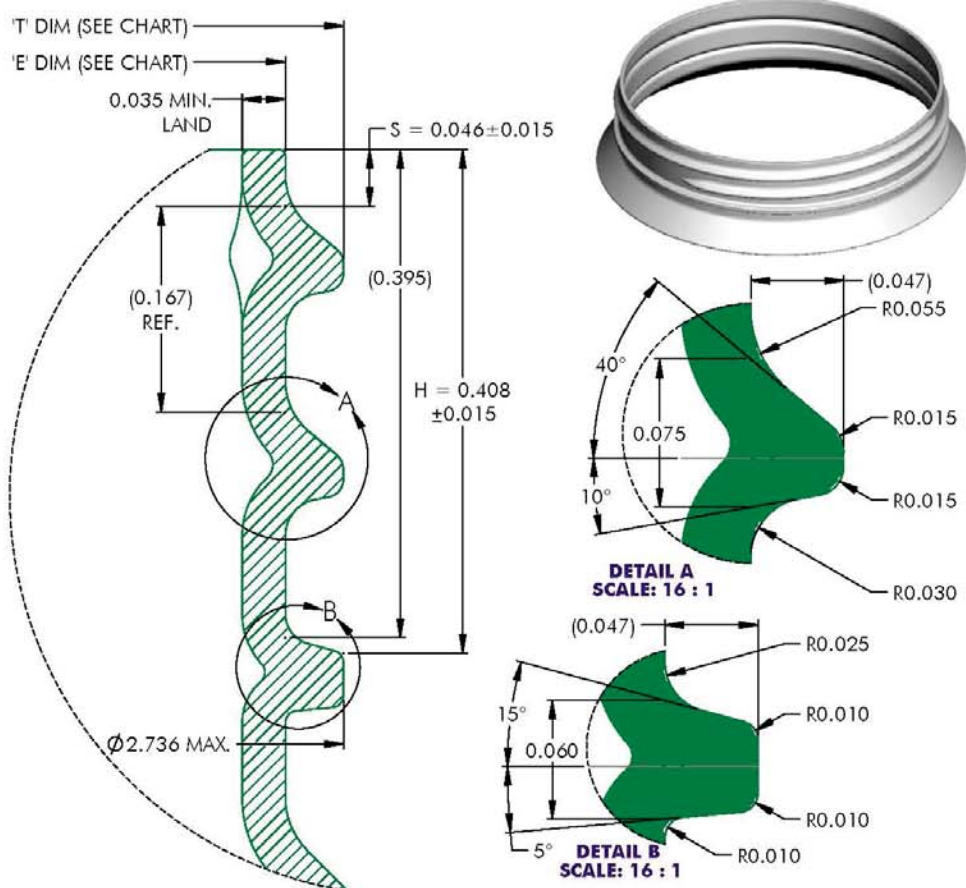
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MATERIAL	T (mean)	E (mean)	TOLERANCE
PP / PE	2.7185	2.6245	± 0.0175
PET	2.726	2.632	± 0.010
GLASS	0.0000	0.0000	± 0.0000

NOTES: (UNLESS OTHERWISE SPECIFIED) 1. ALL DIMENSIONS ARE IN INCHES. 2. SEE CHART FOR DIMENSIONAL TOLERANCE.				0	09.11.12	Released	DN
REV		DATE		DESCRIPTION		BY	
TOLERANCE		PITCH/TP1 .167 / 6		TURNS 1-1/4		MATL SEE CHART	
X ± 0.1		DRAWN DMN		DATE 09.11.12		SCALE 10:1	
XX ± 0.02						REV	
XXX ± 0.010						70 - 400 - FINISH	
						0	





SureSeal®

Product Name:	SureSeal®
Product Type:	One piece, three-ply coextruded liner.
Material:	Low density polyethylene skin top and bottom with foamed polyolefin core.
Composition:	Core and outer skin fusion. Closed cell foam core of LDPE is sandwiched within LDPE. This results in a chemically fused, single polymeric product.
Composition Benefits:	Symmetrical construction - either side serves as the liner face. Single polymeric product - no ply-separation.
Application:	Applications have provided positive sealing for foods, beverages, pharmaceuticals, cosmetics, industrial and household chemicals.
Compatibility:	SureSeal® is chemically inert, odorless, tasteless and dust-free. Good resistance to acids, alkalies, slow solvents, alcohols, oils and aqueous products. Poor resistance to active hydrocarbon solvents.
Performance Values:	Excellent sealability, resiliency and compression recovery. Excellent torque retention.
Thickness/Width:	Available in thickness of .030" (+/- .005") Widths from 1" to 36" (+/- .031")
Density:	24 < 28 lbs/ft³
Color:	FDA approved white. Custom colors available upon request.
FDA Status:	Drug Master File #12831. This material complies with FDA regulation 177.1520(c)3.1 for food contact application.