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ILLING[™]
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Product Specification Sheet

Illing Part#

3621BF4H2

63-485 SRN BLK DUAL FLAPPER CAP WITH 3, .450 SIFT HOLES, AND LINER

Part #: 3621BF4H2

Size:	63-485
Color:	BLACK
Material:	POLYPROPYLENE
Style:	DUAL FLAPPER, 3 HOLE, 6TPI
Additional Info:	FS5-9 UNIVERSAL LINER W/4 HOLE PERFORATION
Case Pack:	750 EACH
Pallet Pack:	21,000 EACH

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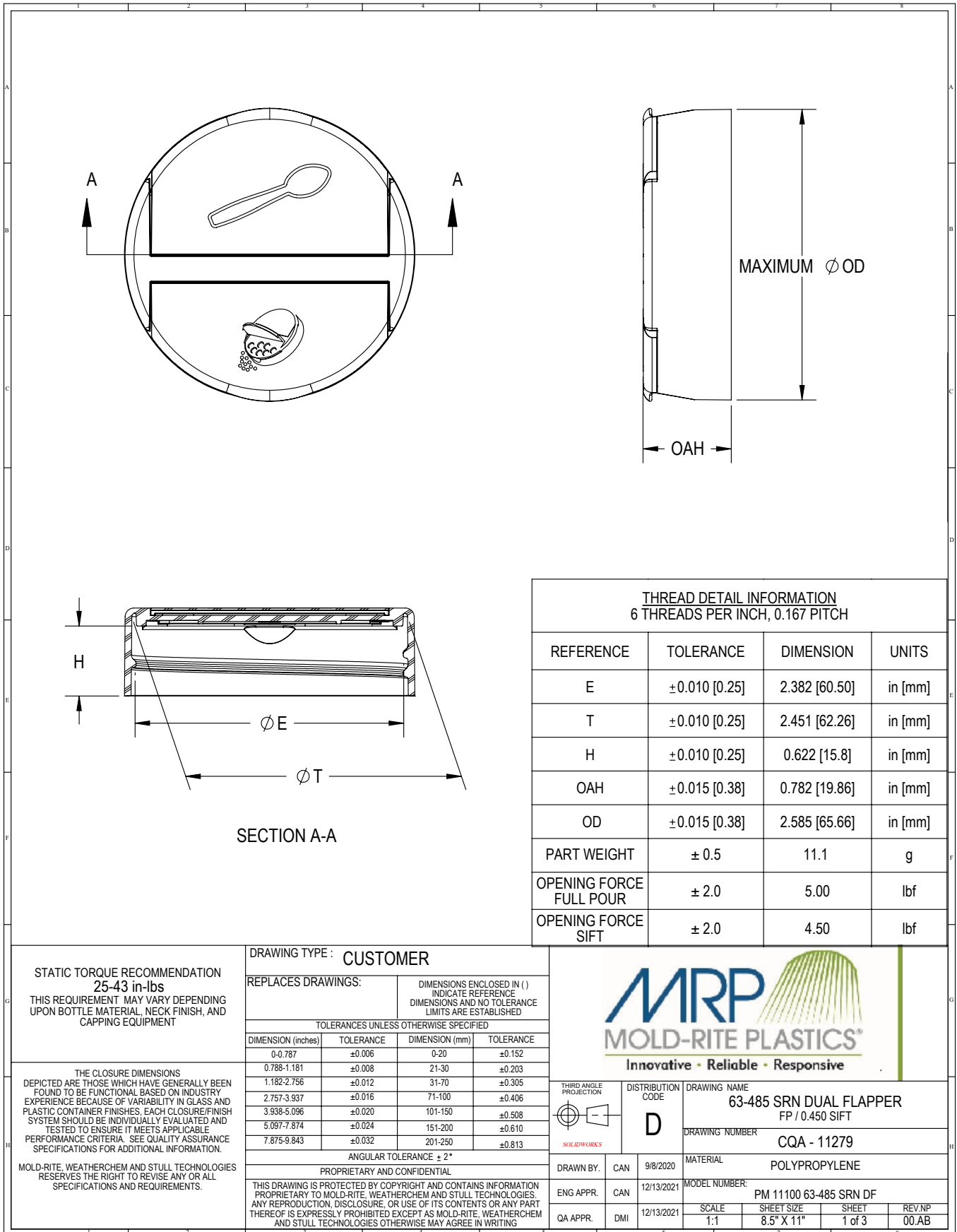


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REVISIONS					
DATE	REV.	N/P	DESCRIPTION	ENG	DRW
09/08/2020	00	AA	INITIAL CREATION	CAN	CAN
12/09/2021	00	AB	UPDATED PART WEIGHT TO REFLECT PRODUCTION, UPDATED PART WEIGHT TOLERANCE TO REFLECT BEST MANUFACTURING PRACTICES	CAN	CAN

FULL POUR OPTION

450 SIFT OPTION

FULL POUR GRAPHICS

UNIVERSAL SIFT GRAPHICS

THE CLOSURE DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES, EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION. MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES RESERVES THE RIGHT TO REVISE ANY OR ALL SPECIFICATIONS AND REQUIREMENTS.	DRAWING TYPE : CUSTOMER			
	REPLACES DRAWINGS: 227			
	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
	0-0.787	±0.006	0-20	±0.152
	0.788-1.181	±0.008	21-30	±0.203
	1.182-2.756	±0.012	31-70	±0.305
	2.757-3.937	±0.016	71-100	±0.406
	3.938-5.096	±0.020	101-150	±0.508
	5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813	
ANGULAR TOLERANCE ± 2°				
PROPRIETARY AND CONFIDENTIAL				
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	DISTRIBUTION CODE D	DRAWING NAME 63-485 SRN DUAL FLAPPER FP / 0.450 SIFT	
		DRAWING NUMBER CQA - 11279	
DRAWN BY: CAN 9/8/2020		MATERIAL POLYPROPYLENE	
ENG APPR: CAN 12/13/2021		MODEL NUMBER: PM 11100 63-485 SRN DF	
QA APPR: DMI 12/13/2021	SCALE 1:1	SHEET SIZE 8.5 X 11	SHEET 2 of 3
		REV.NP 00.AB	

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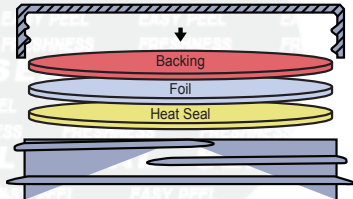


Freshness and Protection for Today's Packaging

FoilSeal™ Technical Data Sheet

.008" C1S FS 5-9

Revision: FS59-09182014

Product	.008" C1S FS 5-9		
Scope	One piece board backed universal heat induction foil innerseal that will seal to all container materials with varying degrees of adhesion.		
Composition	Material	Standard	Metric
	Backing	.008"	.2032mm
	Foil	.001"	.0254mm
	Heat Seal	.001"	.0254mm
			
Adhesive or resin bonding layers not shown.			
FDA Status: 21 CFR 177.1210		Recommended Storage and Handling: Refer to Website	
Drug Master File (DMF): #4544		EU / EP Reg.: Does not meet Article 3a of Reg. No. 2023/2006 and Article 3 of Reg. No. 1935/2004.	
GTR Oxygen: <0.0003 cc Oxygen/100 IN2 * 24hrs. @ 100°F, ASTM D3985		MVTR: <0.0003 gm water/100IN2 * 24 hrs. @ 75°F, ASTM F1249	
Sealing to glass containers: Selig can not guarantee the performance or seal integrity of this materials when applied to any glass (treated or untreated) container. We suggest you contact your glass supplier for recommendations on glass treatments that may or may not improve performance or seal integrity.			
Print Location (if any): Heat Seal Layer and/or Backing			

Selig materials are compliant with current USFDA Food allergen Guidelines.

Selig materials are compliant with California Proposition 65 labeling requirements.

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

Recommended for use with dry food products. Is not suitable for use with fatty or alcoholic food types per ECC Reg. № 10/2011. Determining specific organoleptic compatibility per Article 3a of ECC Reg. № 2023/2006 is the responsibility of the food packager.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 29 CFR 1910.1200 (HazCom).

The information contained within this product data bulletin is to be used as a general guide in determining which structures are offered for sealing to specific container materials. All of the information which we provide is reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. We suggest that consumers determine suitability for their own application.

www.seligsealing.com

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