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ILLING[™]
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Product Specification Sheet

Illing Part#

3626BHS

63MM BLK PP SO1 CAP HEAT SEAL LINER

Part #: 3626BHS

Size:	63 MM
Color:	BLACK
Material:	PP
Style:	BUTTRESS CAP
Additional Info:	HEAT SEAL LINER
Case Pack:	950 / EACH
Pallet Pack:	14,250 / EACH

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3626BHS



63-S01 BUTTRESS STYLE CLOSURES

63-S01-9312 U



Specifications:

DIAMETER 63 mm

THREAD PROFILE S01

NECK FINISH 63-S01

CLOSURE TOP Smooth

MATERIAL PP, PCR PP

PACKAGING & FREIGHT INFORMATION

PACK TYPE	PCS/CTN	CTNS/PALT	PCS/PALT	CTN WT*	PALT WT*	FRT CLASS
Bulk	950	15	14,250	22 ⁽¹⁾	323 ⁽¹⁾	125 ⁽¹⁾
Bulk	950	15	14,250	23 ⁽²⁾	350 ⁽²⁾	125 ⁽²⁾
CARTON DIMENSIONS: 24 x 16 x 15				PALLET DIMENSIONS: 48 x 40 x 50		

(1) Unlined Closures (2) Lined Closures *Approximate

MARKETS

Food, Food Oil/Service, Household Chemicals, Automotive, Agricultural, and Industrial Products

CLOSURE BENEFITS

- A proven closure for the Food Oil and Agricultural Chemical markets
- Easy-to-grip defined ribs

OPTIONS

Available in white, standard colors, and custom colors.

Can be lined with a wide variety of liner systems including SureSeal (foam), pressure sensitive and heat induction (foil) liners.

Offset printing is available in up to four colors.

Optional 25–30% food-contact PCR PP material available.



PHOENIXTM

PHXPKG.COM

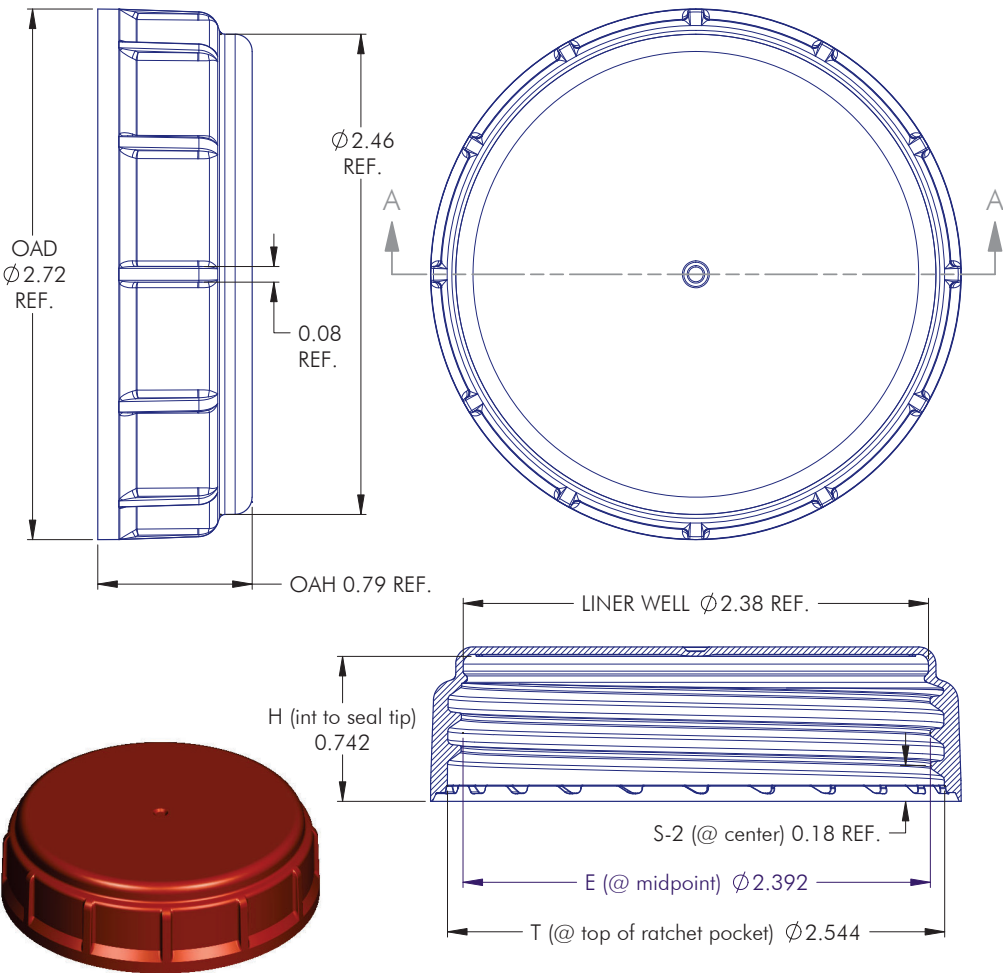
P 630 420 4750 E greatpkg@phxpkg.com
975 Meridian Lake Drive • Aurora, IL 60504

2024.01.03



63-S01 BUTTRESS STYLE CLOSURES

63-S01-9312 U



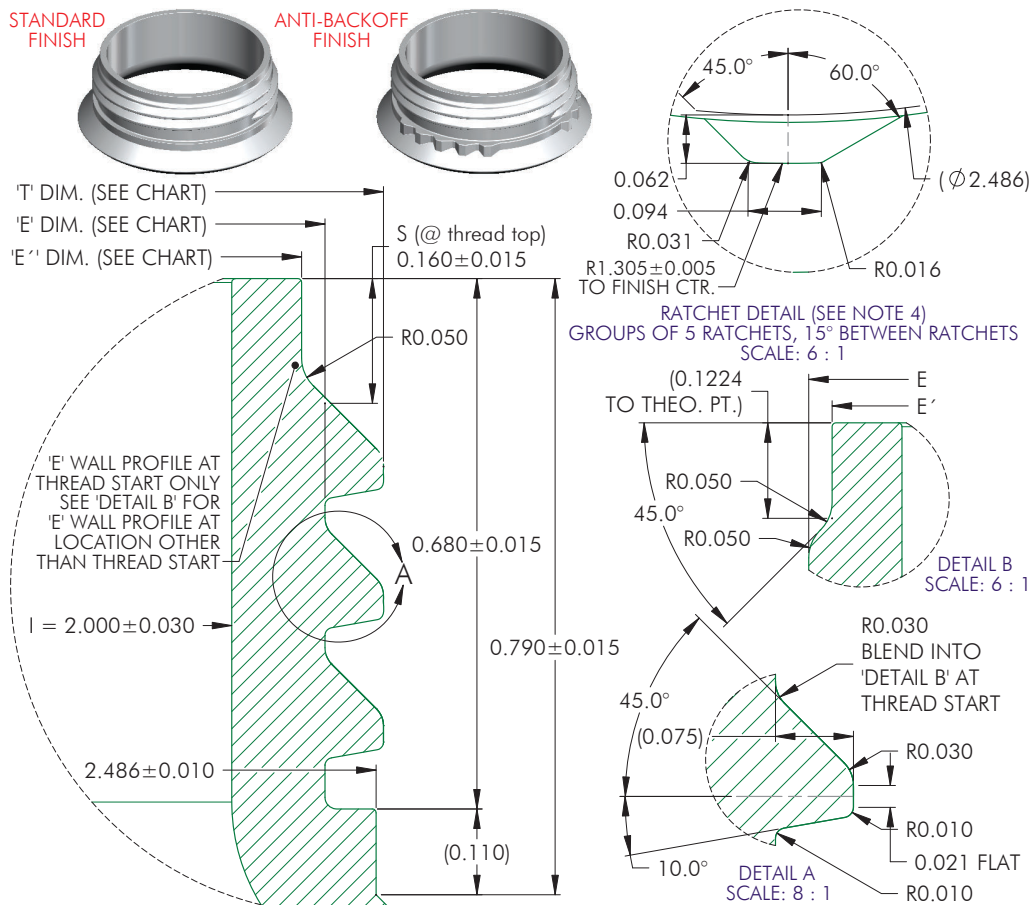
NOTES: (UNLESS OTHERWISE SPECIFIED) 1. ALL DIMENSIONS ARE IN INCHES. 2. SEE CHART FOR DIMENSIONAL TOLERANCE.				3	07.28.17	Update Dimensions	TS
THIS OR FACSIMILE THEREOF IS THE EXCLUSIVE PROPERTY OF PHOENIX AND MAY NOT BE REPRODUCED WITHOUT THE EXPRESSED WRITTEN CONSENT OF PHOENIX. SOME OR ALL OF THE ITEMS DEPICTED ON THIS DRAWING MAY BE COVERED BY CURRENT PATENTS OR PATENTS APPLIED FOR BY PHOENIX.				REV	DATE	DESCRIPTION	BY
TOLERANCE	PITCH/TPI	.167 / 6	TURNS	~2	MAT'L	PP	
.X ±0.1	DRAWN	DMN	DATE	08.13.08	SCALE	3 : 2	REV
.XX ±0.02							
.XXX ±0.010							
63 - S01 - 9312 U							3





63-S01 BUTTRESS STYLE CLOSURES

63-S01-9312 U



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. ALL DIMENSIONS ARE IN INCHES.
2. SEE CHART FOR TOLERANCE ON ALL DIMENSIONS.
3. THIS FINISH IS DESIGNED FOR USE WITH ALL PHOENIX 63-S01-XXXX CLOSURES EXCEPT FOR 63-S01-2002.
4. RATCHETS USED w/ ANTI-BACKOFF STYLE ONLY. THIS FEATURE NOT INCLUDED w/ STD FINISH. MAY ALTER GROUP POSITION FOR EASE OF MOLDING BUT RATCHETS MUST REMAIN IN GROUPS OF 5 AS DEPICTED ON PRINT.

MATERIAL	T (mean)	E (mean)	TOLERANCE
PP / PE	2.505	2.355	± 0.017
PET	2.505	2.355	± 0.010
GLASS	0.0000	0.0000	± 0.0000

NOTES: (UNLESS OTHERWISE SPECIFIED)		1	06.05.08	Smoothed Sharp Flat Step in @ E Wall	DN
1. ALL DIMENSIONS ARE IN INCHES.		REV	DATE	DESCRIPTION	BY
2. SEE CHART FOR DIMENSIONAL TOLERANCE.					
THIS OR FACSIMILE THEREOF IS THE EXCLUSIVE PROPERTY OF PHOENIX AND MAY NOT BE REPRODUCED WITHOUT THE EXPRESSED WRITTEN CONSENT OF PHOENIX. SOME OR ALL OF THE ITEMS DEPICTED ON THIS DRAWING MAY BE COVERED BY CURRENT PATENTS OR PATENTS APPLIED FOR BY PHOENIX.		TOLERANCE	PITCH/TPI	1.67 / 6	TURNS 2
		.X ±0.1	DRAWN	DMN	DATE 02.05.03
		.XX ±0.02			SCALE 6 : 1
		.XXX ±0.010			REV 1



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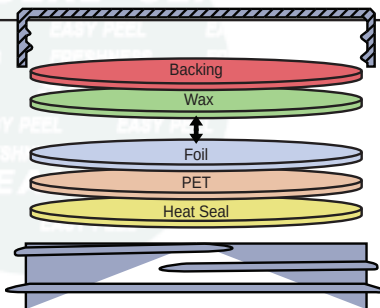
3626BHS



FoilSeal™ Data Sheet

.020" Pulp FSM-1

Revision: FSM1-06042010

Product	.020" Pulp FSM-1		
Scope	Two piece pulp backed heat induction foil innerseal that will provide a tamper-evident bond to PE containers.		
Composition	Material	Standard	Metric
	Backing	.020"	.508 mm
	Wax	-	-
	Foil	.001"	.0254mm
	PET	.0005"	.0127mm
	Heat Seal	.0015"	.0381mm
			
Composition does not include adhesive, resin or wax bonding layers (if any).			
FDA Status:	21 CFR 177.1210	Recommended Storage and Handling:	
Drug Master File (DFM):	#4544	Canadian DMF:	EU / EP Reg.:
GTR Oxygen:	Essentially Zero	MVTR:	Essentially Zero
Print Location (if any):	Foil Layer and/or Heat Seal Layer		

Selig materials are compliant with current USFDA Food allergen Guidelines.

Selig materials are compliant with California Proposition 65 labeling requirements.

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 29 CFR 1910.1200 (HazCom).

The information contained within this product data bulletin is to be used as a general guide in determining which structures are offered for sealing to specific container materials. All of the information which we provide is reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. We suggest that consumers determine suitability for their own application.

www.seligsealing.com