



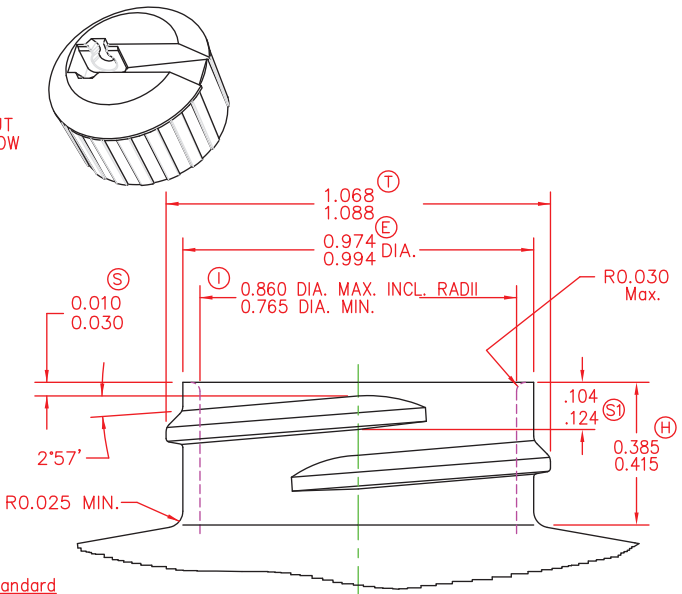
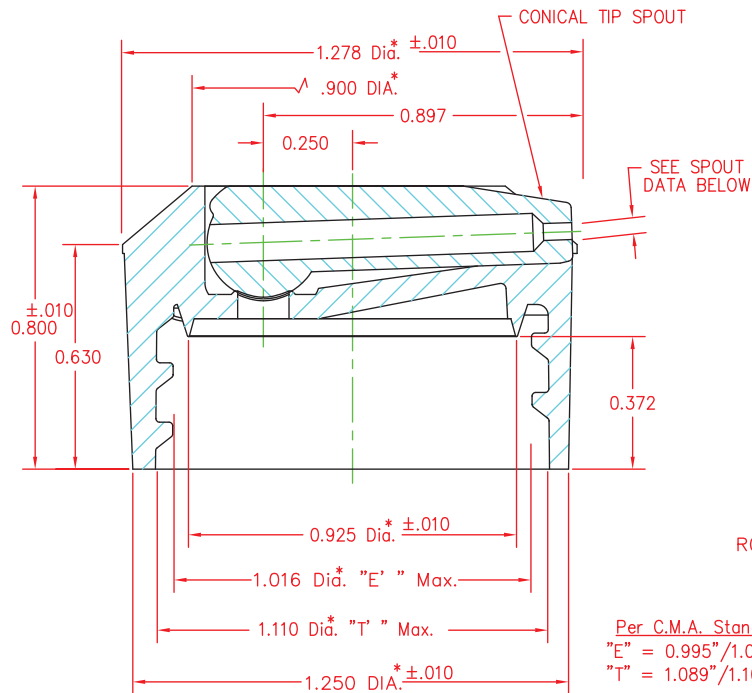
28-400 WHITE PS TURRET CAP W/3MM ORIFICE 256 LAND SEAL

Part #: 3628

Size:	28-400 NECK
Color:	WHITE
Material:	PS
Style:	TURRET CAP
Additional Info:	3 MM ORIFICE 256 LAND SEAL
Case Pack:	1,800 / EACH
Pallet Pack:	36,000 / EACH

Part & Print No.	PS-256	Rev.: D	Remarks: PS-256 replaces PS-113	Product Name and Description: 28mm/400 LONG SPOUT DISPENSING CLOSURE	Size: (mm) 28	Finish: 400	Style: FB	Seal† 2
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CUSTOMER DRAWING



Per C.M.A. Standard
"E" = 0.995"/1.009" Dia.
"T" = 1.089"/1.103" Dia.

SEAL TYPE NO. 1: VALVE SEAL (THE MOST EFFICIENT PROVIDED BOTTLE HAS PROPER "T" DIMENSION)
SEAL TYPE NO. 2: LAND SEAL ("T" DIMENSION OF BOTTLE LESS CRITICAL THAN ABOVE)
DIMENSIONS MARKED * ARE AN AVERAGE OF TWO MEASUREMENTS TAKEN 90° APART.
GENERAL TOLERANCE NOT SHOWN OTHERWISE: $\pm .008$

BOTTLE NOTES: 1) THREAD; 6 PITCH, PER S.P.I. STANDARD
2) DIAMETERS MUST BE CONCENTRIC WITHIN .015" T.I.R.
3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE INDICATED.

Date	Sym.	Revision Record	Auth.	Dr.	Product Name and Description: 28mm/400 LONG SPOUT DISPENSING CLOSURE	Size: (mm) 28	Finish: 400	Style: FB	Seal† 2
3-13-12	A	Updated Logo	PJB	GG	Spouts and Orifices Available:	1.5mm & 2.8mm Dia. Conical Tip			
10-4-12	B	MMV was Polytop LLC	PJB	GG	Application Torque:	Shipping Info:	Carton Wt. (Lbs.)	Molding Material:	Dwn.By:
1-22-16	C	WestRock was MMV	PJB	GG	12-14 Inch/lbs. Max	Pcs./Carton:		POLYETHYLENE	G.G.
12-11-17	D	Silgan was WestRock	PJB	GG	Remarks:	Date:	Part & Print No.	Rev.:	
					PS-256 replaces PS-113	3-21-07	PS-256	D	

e without notice. The devices represented above, in whole or in part, are covered by one or more foreign and domestic patents or applications.