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ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part#

362815

28-15 ALUMINIUM ROPP SILVER SCREW CAP WITH PVC FOAM LINER

Part #: 362815

Size:	28mm
Color:	SILVER
Material:	ALUMINIUM
Style:	ROLL ON PILFER PROOF SCREW CAP
Additional Info:	PVC FOAM LINER
Case Pack:	13,824/EACH
Pallet Pack:	165,888/EACH

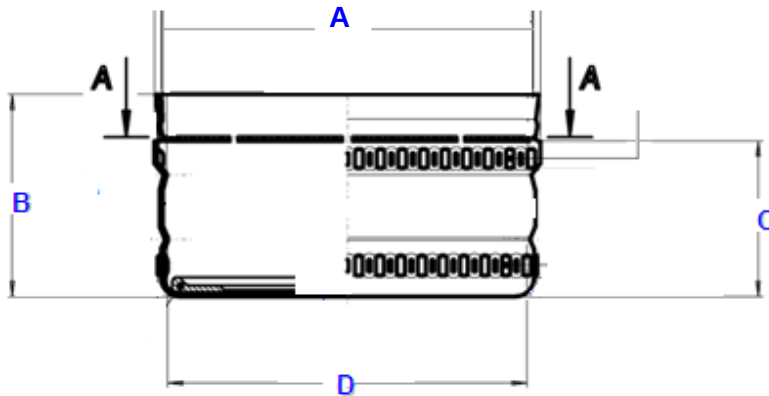


 CROWN <i>Brand-Building Packaging™</i> <i>Famosa Monterrey</i>		FABRICAS MONTERREY, S.A. DE C.V. PLANT: MONTERREY ROLL ON CLOSURES SPECIFICATIONS MANUAL							
MA-VT-759		ISSUED				CANCEL			
CODE		11	DEC	2017	1	15	SEP	2015	
		DAY	MO	YR	NUM	DAY	MO	YR	

ALUMINUM ROLL ON PILFER PROFF CLOSURE

28 mm ALUMINUM CLOSURE

CUSTOMER: CAPSULES AND CLOSURES



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ADRIANA ELIZONDO	ANA K MELENDEZ	JESSICA DUEÑAS		
PREPARED BY	APPROVAL	VENDOR	CUSTOMER	DAY MO YR



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ALUMINUM ROLL ON PILFER PROFF CLOSURE

28 mm ALUMINUM CLOSURE

CUSTOMER: CAPSULES AND CLOSURES

KEY.	DESCRIPTION	FAMOSA SPECS	
		TARGET (in)	TOLERANCES (in)
A	Inside Diameter (Flare)	1.110	± 0.010
B	Total Height	0.600	- 0.008 +0.007
C	Score Height	0.472	- 0.006 +0.005
D	Closure Inner Diameter	1.085	- 0.006 +0.005

ALUMINUM: THICKNESS 0.0080" min – 0.0100" max

LINER: MATERIAL PVC FOAMED

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OPERATIVE RECOMMENDATIONS

A) HEADSET SETTINGS:

- TOP LOAD: 600 ± 25 Lbs.
- THREAD ROLLER SIDE PRESSURE: 11 – 12 Kg.
- PILFER PROOF ROLLER SIDE PRESSURE: 9 – 12 Kg.
- ROLLERS MUST BE FREE OF ANY NICKS IN THE RADIUS, REPLACE IF THE RADIUS HAS A FLAT OR ROUGH SURFACE. THEY MUST SPIN FREELY.
- THE PRESSURE BLOCK AND ROLLERS MUST BE SET ACCORDING TO CAPPER SUPPLIER MANUAL.

B) CLOSURE APPLICATION :

- TOP SIDE IMPRESSION: 0.090" – 0.110"
- THREAD DEVELOPMENT: MIN. 500°

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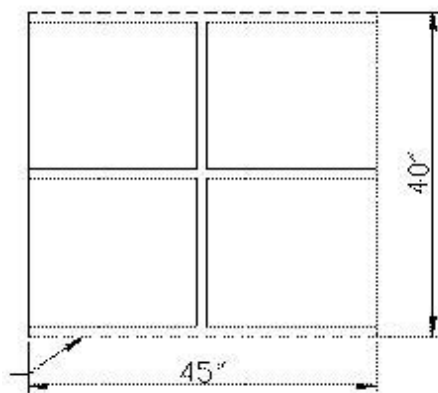
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PACKAGING SPECIFICATIONS

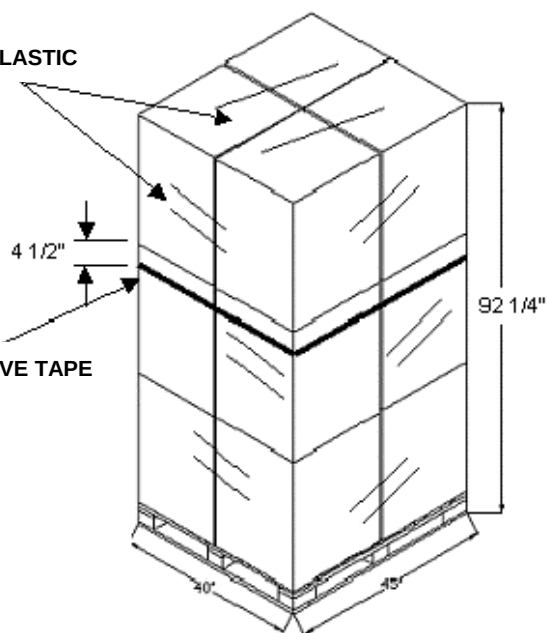
BOXES DISTRIBUTION



TOP VIEW

SHRINK PLASTIC

ADHESIVE TAPE



PINE WOOD PALLET

*WEIGHT 18 kg (39.64 lb)
 *SIZE: 40" X 45" X 4 7/8"

BOX:

*CLOSURES PER BOX: 13,824
 *WEIGHT OF BOX WITH PRODUCT: 24 kg. (52.86 lb)
 *DIMENSIONS: 19 3/4" X 22 1/2" X 29"

ASSEMBLED PALLET:

BOXES PER LAYER 4
 LAYERS PER PALLET 3
 BOXES PER PALLET 12
 *CLOSURES PER PALLET: 165,888
 *WEIGHT PER PALLET: 288 kg (634.36 lb)
 *TOTAL WEIGHT: 306 kg (674 lb)
 (PALLET + PINE WOOD PALLET)
 *DIMENSIONS: 40" X 45" X 91 7/8"

* NOTE: THE PREVIOUS DATA (*) IS NOT DEFINITIVE, IS JUST GIVEN WITH THE PURPOSE TO SHOW APPROXIMATE DIMENSION AND WEIGHT OF THE PACKAGING AND SHIPMENT OF THE PRODUCT.

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STORAGE AND HANDLING CONDITIONS AS RAW MATERIAL

1. AVOID THE USE OF WET OR DAMAGED BOXES.
2. KEEP THE PLASTIC WRAP DURING THE PALLETS STORAGE:
 - THE CLOSURES SHOULD BE KEPT IN THEIR PROPERLY CLOSED BOX AND INSIDE THE BAG.
 - USE PLASTIC WRAP ON THE PALLETS OR BOXES DURING THE STORAGE.
3. CLOSURES STORAGE CONDITIONS:
 - MANTAIN THE WAREHOUSE WELL VENTILATED.
 - AVOID PRODUCT EXPOSURE TO THE OUTDOORS.
 - AVOID HUMIDITY AND WATER LEAKS IN THE WAREHOUSE.
4. STACKING CONDITIONS:
 - STACK MAXIMUM 2 PALLETS
 - WAREHOUSE HUMIDITY: 30% - 80%
 - STORAGE TIME OF INFERIOR STACKED PALLET: 1 MONTH
 - USE A 1" THICK CARDBOARD BETWEEN STACKED PALLETS.
5. NOTIFY ANY PACKAGING DEVIATION FOUND DURING THE MATERIAL RECEPTION OR UNLOAD.
6. INVENTORIES HANDLING
 - SEGREGATE, IDENTIFY AND CLOSE BOXES WITH LEFTOVER CROWN CAPS.
 - MAINTAIN FIRST IN FIRST OUT CRITERIA. (FIFO)
7. IT IS RECOMMENDED TO USE THE CLOSURES WITHIN A YEAR FROM THE PRODUCTION DATE INDICATED IN THE PALLET AND BOXES LABELS.

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STORAGE AND HANDLING CONDITIONS AS FINISHED PRODUCT

1. CONSIDERATIONS FOR THE PACKAGING

- IN CASE OF PLASTIC WRAP PACKAGING, ENSURE VENTILATION WITH PERFORATIONS ON THE FILM.
- USE PLASTIC WRAP ON THE PALLET ENSURING THAT THERE IS NO HUMIDITY BETWEEN THE BOTTLE FINISH AND THE CLOSURES.

2. FINISHED PRODUCT STORAGE CONDITIONS

- MANTAIN THE WAREHOUSE WELL VENTILATED.
- AVOID PRODUCT EXPOSURE TO THE OUTDOORS.
- AVOID HUMIDITY AND WATER LEAKS IN THE WAREHOUSE.

3. KEEP PLASTIC CASES FREE OF DUST OR SAND.

4. IN CASE OF PRODUCT SPILL, ENSURE CLEANING AND DRYING.

5. MAINTAIN FIRST IN FIRST OUT CRITERIA (FIFO).

6. ENSURE PRODUCT ROTATION DURING DISTRIBUTION.

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