



28-400 BLACK TURRET PS CAP W/3MM ORIF 256 LAND SEAL

Part #: 3628BLK

Size:	28-400 NECK
Color:	BLACK
Material:	PS
Style:	TURRET CAP
Additional Info:	WITH 3MM ORIF 256 LAND SEAL
Case Pack:	1800 / EACH
Pallet Pack:	45,000 / EACH

Represented by



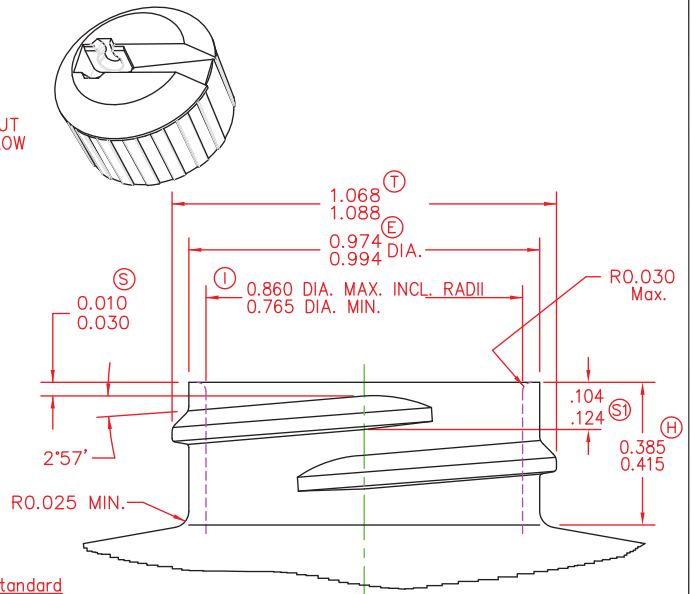
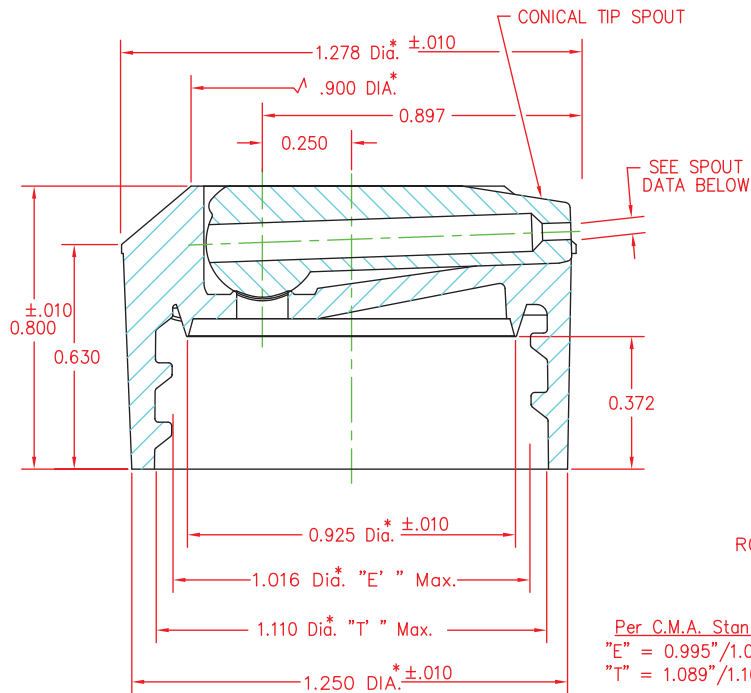
ILLINGTM
P A C K A G I N G

Product Specification Sheet

Illing Part# 3628BLK

Part & Print No.	PS-256	Rev.: D	Remarks: PS-256 replaces PS-113	Product Name and Description: 28mm/400 LONG SPOUT DISPENSING CLOSURE	Size: (mm) 28	Finish: 400	Style: FB	Seal# 2
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CUSTOMER DRAWING



Per C.M.A. Standard
"E" = 0.995"/1.009" Dia.
"T" = 1.089"/1.103" Dia.

SEAL TYPE NO. 1: VALVE SEAL (THE MOST EFFICIENT PROVIDED BOTTLE HAS PROPER "T" DIMENSION)
SEAL TYPE NO. 2: LAND SEAL ("T" DIMENSION OF BOTTLE LESS CRITICAL THAN ABOVE)
DIMENSIONS MARKED * ARE AN AVERAGE OF TWO MEASUREMENTS TAKEN 90° APART.
GENERAL TOLERANCE NOT SHOWN OTHERWISE: $\pm .008$

BOTTLE NOTES:

- 1) THREAD; 6 PITCH, PER S.P.I. STANDARD
- 2) DIAMETERS MUST BE CONCENTRIC WITHIN .015" T.I.R.
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE INDICATED.

Date	Syn.	Revision Record	Auth.	Dr.
3-13-12	A	Updated Logo	PJB	GG
10-4-12	B	MMV was Polytop LLC	PJB	GG
1-22-16	C	WestRock was MMV	PJB	GG
12-11-17	D	Silgan was WestRock	PJB	GG



Slatersville, R.I. 02876 (U.S.A.)
Tel.: 401/767-2400

Designers and Mfg. of Dispensing Devices for the Packaging Industry

Product Name and Description: 28mm/400 LONG SPOUT DISPENSING CLOSURE	Size: (mm) 28	Finish: 400	Style: FB	Seal# 2
Spouts and Orifices Available: 1.5mm & 2.8mm Dia. Conical Tip				
Application Torque: 12-14 Inch/lbs. Max	Shipping Info: Pcs./Carton:	Carton Wt. (Lbs.)	Molding Material: POLYETHYLENE	Dwn.By: G.G.
Remarks: PS-256 replaces PS-113	Date: 3-21-07	Part & Print No. PS-256	Rev.: D	

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Specifications subject to change without notice.

The devices represented above, in whole or in part, are covered by one or more foreign and domestic patents or applications.